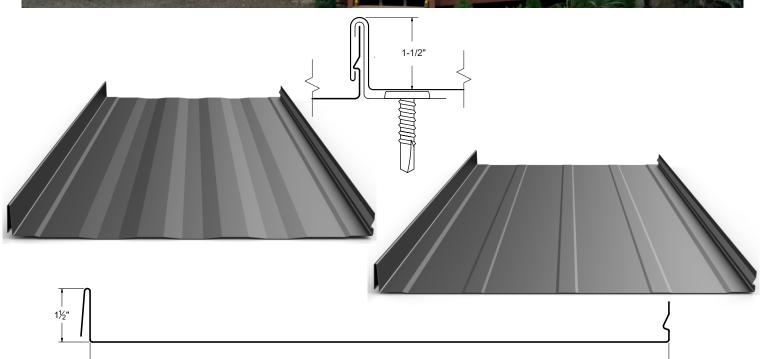


# Slim-Lock<sup>™</sup> Installation Guide





12%" & 16¼"

## Slim-Lock™

### Flashing and Details Guide



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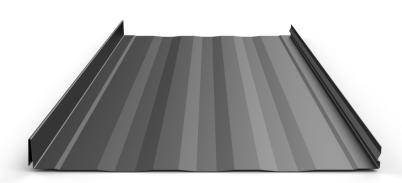
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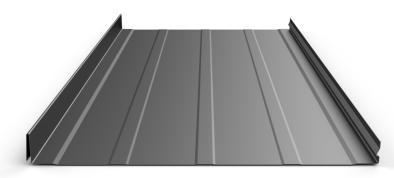
# Slim-Lock TM STANDING SEAM

### PANEL PROFILES

15-5/8" coverage options



**STRIATIONS** 



ACCENT RIBS 3 Accent ribs for 15-5/8" panel



The Slim-Lock™ Standing Seam delivers a panel with strong, clean, continuous grace, together with unequaled quality. This provides you a weather tight roof to last a lifetime. Clip systems allow for extremely long panels, without the need for laps.

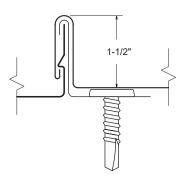
#### **KEY FEATURES**

- Standard coverages: 15-5/8" (For other widths, please inquire)
- 26, 24 & 22 gauge Tru-Gauge™ and .032" Aluminum
- 16 & 20 oz. Copper (Please inquire)
- Floating clip system: allows for expansion / contraction of panels in longer lengths
- 1-1/2" vertical rib
- · Standard factory notched panels
- · Concealed fasteners: fasteners cannot leak



- Code compliance UL Evaluation Report UL ER 25913-01
- UL 580 Class 90 with Wind Uplift Rated UL 790 Class A Fire Rated with Wind Uplift Assembles UL 2218 Class 4 Impact (hail) rated UL Construction No. 589 ASTM E1592: Testing done by Metal Forming Inc. as manufactured by TMP Slim-Lock™ carries its UL Classifications under the Clip-Lock™ (Slim-Lock™ carries its UL Classifications under the Clip-Lock™ profile designation)
- · 3:12 minimum pitch recommended (For lower pitches, please inquire)
- Standard panel lengths 4' to 60' Minimum length 2' (For longer panels, please inquire)
- · 2' Shortcut capability (Fee applicable)
- · On-site roll forming available
- · Panel options: Striations, Accent Ribs, and Flat Pan
- · Manufactured in Salem, Oregon

#### **SEAM DETAIL**

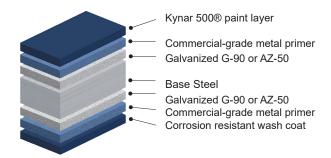


#### MATERIAL SPECIFICATIONS

- 26 gauge Kynar 500® Painted Steel .019" (Thickness prior to painting)
   G-90 Galvanized or AZ-50
- 24 gauge Kynar 500® Painted Steel .0236" (Thickness prior to painting)
   G-90 Galvanized or AZ-50
- 26, 24 & 22 gauge bare Zincalume® Plus AZ-55 (No finish warranty 25 yr. perforation warranty)
- ▲ 22 gauge Kynar 500® Painted Steel .029" (Thickness prior to painting)
   G-90 Galvanized or AZ-50
- + .032" Kynar 500® Painted Aluminum
- 16 and 20 ounce Copper (Please inquire)
- Kynar 500® and substrate testing data available (See website)
- "Oil Canning" is an inherent characteristic of roof and wall products, and not a defect, which is not a cause for panel rejection

#### **KEY FEATURES**

- 21 Standard Colors, 5 Metallic Colors and 4 Specialized Materials
- Kynar 500® Paint System the ultimate in exterior durability and color retention
- "Cool" color pigments are specially designed to reflect infrared light, reducing heat gain to dwelling, and conform with ENERGY STAR® criteria
- Superior quality, two coat, 70% resin finish, applied at a 1 mil. thickness
- · 40 year residential paint warranty
- 20 and 30 year commercial paint warranty: Contact TMP for warranty specifications



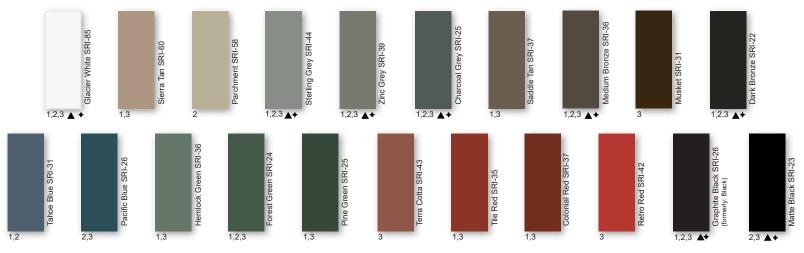
**SPECIALIZED MATERIAL** 

and 20 oz. C inquire\* Pure c warranty

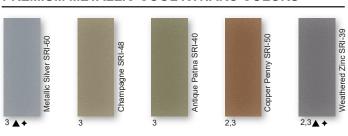
16 oz. a \*please i has no w Zincalume® Plus No finish warranty – 25 yr perforation warranty

40-Year Residential / 20 and 30 Year Commercial Manufacturer's Limited Warranty

#### STANDARD COOL KYNAR 500® COLORS



#### PREMIUM METALLIC COOL KYNAR® COLORS



These printed chips provide a close representation of the colors.

Metal samples are available upon request. Coatings are low gloss 10-15% sheen. SRI = Solar Reflective Index. SRI values listed above are in accordance with ASTM E 1980 and are based on actual testing.\*\*\*Oil canning is not a cause for material rejection\*\*\*

#### **Standard Panel Weight** Width LBS SQFT LBS LF 1.13 12-3/8 12-3/8 24 1.33 16-1/4 24 1.24 1.65 0.032 16-1/4 0.78 16-1/4 22

Vintage® SRI-22 Vintage® has a color range that can vary from batch-to-batch. See TMP website for more info

Rusteel Plus™ (A606) Rusteel Plus™ has no metal coating, is unpainted and ha









### **Taylor Delivery Fleet**

### TETAL PRODUCTS

#### **Delivery Fleet**

Taylor Metal Products prides itself with quick lead times delivered with our fleet of semi trucks. Our fleet of trucks are owned and operated by TMP. All of our drivers are Taylor Metal Products employees, so when your truck rolls in to deliver, you are dealing with Taylor Metal Products.

Expect consistant and exceptional service with short lead times. The inhouse fleet allows for efficient and cost-effective delivery.





Mounted on the rear of our semitrailer, the trailer-mounted "piggy-back" forklift will accompany you right to your place of use, opening up unprecedented possibilities in terms of transportation. It can travel sideways, carrying panels up to 40' long, allowing delivery in locations that would typically be considered impossible to reach.

Save time and effort while avoiding potential loading and transport issues; have experienced TMP personnel deliver and unload your order.





### **Delivery & Will Call/Loading**

#### <u>Delivery</u>

We will make every attempt to deliver material to the desired location. We may be unable to gain access on tight corners or steep terrain. If the site is deemed inaccessible by our driver, the customer may choose an alternate delivery site within a reasonable proximity. If we are unable to make the alternate delivery, additional charges may be assessed.

The customer is responsible for:

- Determining adequate access for delivery ahead of time.
- Meeting the delivery at the agreed upon time.
- Providing adequate resources
   (1-4 people as needed) for off loading materials.
- A charge of \$100 per hour may be added for deliveries that go beyond their allotted time
- Check the shipment at the time of delivery.
- Verify material quantities against the shipping/packing list.
- Note any damage or discrepancies upon the paper work at the time of delivery and notify Taylor Metal Products within 48 hours of delivery.

Delivery times are usually scheduled one day in advance. Taylor Metal Products will make every effort to make the delivery at the scheduled time. Please be aware that there may be conditions beyond our control such as traffic, mechanical failures, road closures, etc. which may affect our schedule.

#### Will Call/Loading

Flatbed trailers and trucks are best suited to transport metal roofing materials. These can be loaded from the side with a forklift and tied down in a safe and secure manner.

We are not able to load materials onto vehicles and/or trailers which are not suitable or may be hazardous to load. Please be aware that if we find a vehicle to be inappropriate, we reserve the right to refuse to load your order.

Unacceptable examples include: boat trailers, vans, buses, motor homes, campers and box trailers. Pickup racks which do not have sufficient supports for the weight or are not long enough to support bundles are also unacceptable.

Taylor Metal Products is not responsible to tie down loads nor do we provide any tie down materials. Please bring tie downs to secure your load (string or twine are **not** acceptable for this purpose).

Consider having your order delivered on one of our trucks with a piggy back forklift.





#### Flashing and Details Guide



### Notes to Designer/Installer

**Taylor Metal Products** is providing the following details as an aid in design. The details in this guide are not inclusive to all design situations. The designer/installer is responsible for modifications and should take into consideration all aspects of the project including climate conditions, such as, snow and wind, as well as, building code requirements, building design, building usage and maintenance requirements.

Installation should be performed only by qualified installers familiar with metal roofing systems and industry standards. For details not shown in this guide, refer to the Sheet Metal and Air Conditioning Contractors National Association (SMACNA) architectural sheet metal manual for proper design. For manufacturer's weather tightness warranties – all details must be preapproved by Taylor Metal Products technical representative.

The Standard gauge for all products in this guide is 24 gauge and the standard finish is Kynar 500®. We recommend specifying all flashings be the same gauge, color, and finish as the panels to insure long-term durability and color match.

#### **Substrates**

Details in the manual are all shown over solid substrate. **Slim-Lock™** can be used over spaced purlins. For solid substrate, **Taylor Metal Products** recommends 5/8" plywood or metal decking.

### <u>Underlayment</u>

For roofs with pitches below 3:12, High Temp Ice and Water shield underlayment must be installed across the entire surface (projects with manufacturer's weathertightness warranties require the TMP private label product). For pitches steeper than (or equal to) 3:12, High Temp Ice and Water is necessary at all perimeter locations, eave, ridge, valley, hips, sidewall, endwall, prow and penetrations. The remaining of the roof's field areas can then be covered with approved synthetic felt. If local codes or specifications require a Class A fire rated assembly, Polystick XFR or Titanium FR (both products are distributed by TMP) must be installed over the entire roof with combustible decks.

Follow manufactures instructions carefully for all underlayment installation.

### **Drag Load Requirements**

All panels must be pinned at one end to resist the drag load caused by snow loads, live loads, and the weight of the panel. Drag load is a function of roof slope, actual load and length of panels. Contact **Taylor Metal Products** for specific drag load requirements.



### Slim-Lock™

Flashing and Details Guide

#### **Ventilation/Insulation**

It is the responsibility of the designer to determine the material types needed to control condensation and to insulate and ventilate the roof system. Applications over rigid insulation may require blocking for solid attachment and framing the perimeter for installation of perimeter flashings.

#### Oil Canning

Flat metal surfaces will display waviness commonly referred to as "oil canning." Oil canning is caused by a variety of conditions. Steel mill tolerances, variations in or uneven substrates and roofing underlayments. Oil canning is a characteristic of metal roofing, not a defect and is not a cause for rejection. **Taylor Metal Products** offers **Slim-Lock™** with striations or accent ribs to help minimize oil canning.

#### **Thermal Movement**

The Panels and the flashings must be allowed to expand and contract, especially with longer length panels. The panel may need to have a slight gap where the panel hooks the offset cleat to allow for thermal movement of the panels.

#### **Snow Design**

The following details do not address all conditions for snow environments. Consult with the designers, engineers, and others for acceptable details to accommodate your project and climate conditions. When possible gutters, valleys, pitch changes or other penetrations should be minimized in snow areas.

All roof penetrations should be located as close to the ridge or "pin point" top of roof. Snow country requires special designs for valleys to accommodate accumulation of snow and ice from uphill panels. Roof design should be considered in snow areas. Roof design should help resist the melting and freezing of snow and ice.

A fit for purpose roof design has the greatest impact on maintaining a damage free roof system in snow areas. Please contact a Taylor Metal Products representative for assistance in detail designs and appropriate panel selection for specific climate and building conditions.

### Slim-Lock™

#### Flashing and Details Guide



#### Handling / Storage & Safety

Handle materials with care when off-loading or moving materials to avoid damage to panels or flashings. Long panels may require two or more pick-up points, properly spaced to avoid damaging panels. Plan ahead; contact Taylor Metal Products for recommendations on handling/hoisting long panels.

Store the panels, flashings and accessories in a dry, well ventilated area, off the ground. If covering, allow ventilation around panels. Elevate one end of bundle to allow drainage of wet materials.

Wear clean, soft-soled shoes when walking on roofing panels to avoid damage to the painted finish.

Take care that sand, gravel, dirt, etc. sticking to your shoes is not carried onto the roof, scratching or otherwise damaging the finish on the roofing material. Walking on asphalt impregnated felt paper, especially on a hot day, can cause the asphalt to stick to your shoes and be tracked on to the roofing material.

Take care when painting to avoid getting over spray on the roofing material. Remember that wind can carry paint particles some distance. Over spray can cause the finish of the roofing material to look dull and may void your warranty.

Secure materials, especially when leaving the site, on the ground or roof to prevent winds from moving the materials. Wind-blown materials may cause damage to the material, property or persons.

Always use proper safety equipment and attire to minimize risk of cuts or other injuries.

Do not walk on panels that have not been completely installed.

Do not walk on major ribs of panels.

Metal roofs that are wet or dusty can be extremely slippery. Wear soft soled shoes and a safety harness to minimize risk of falling.

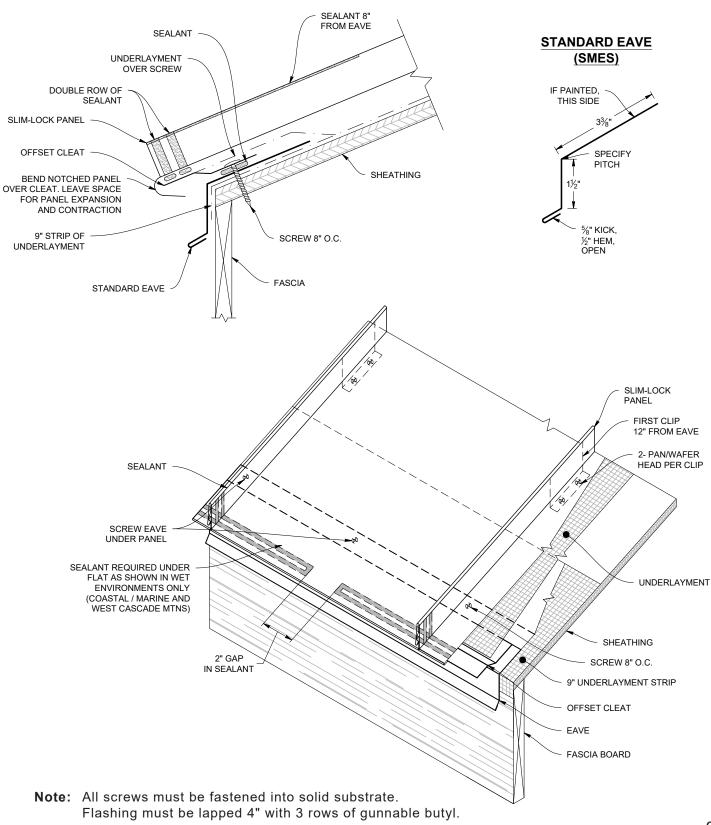
Avoid installing metal panels in windy conditions.

Safety considerations are the responsibility of the installer and his crew. Be sure to and **use common sense** generally accepted safety practices when installing roofing materials.



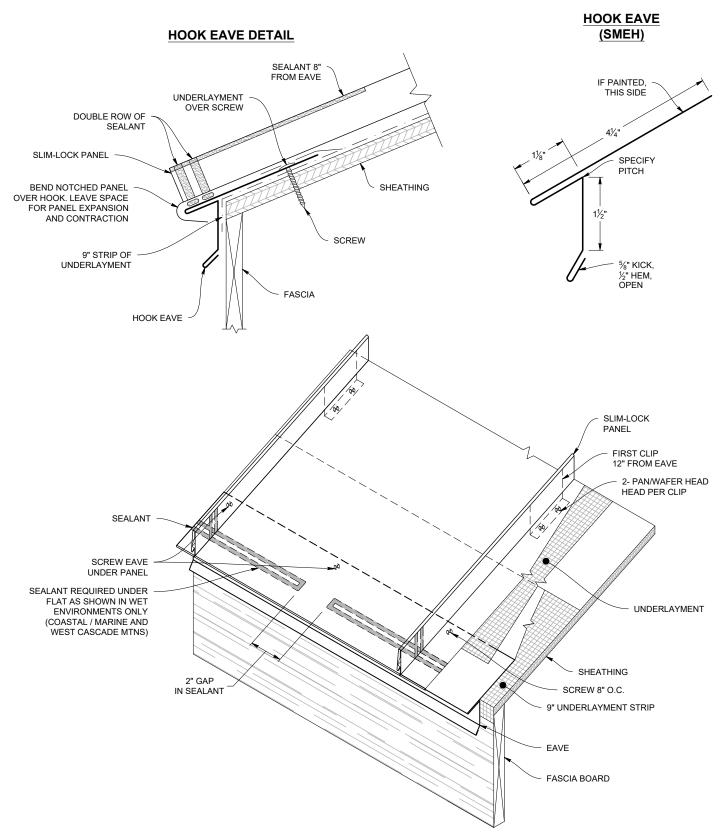
### **Standard Eave**

#### STANDARD EAVE DETAIL



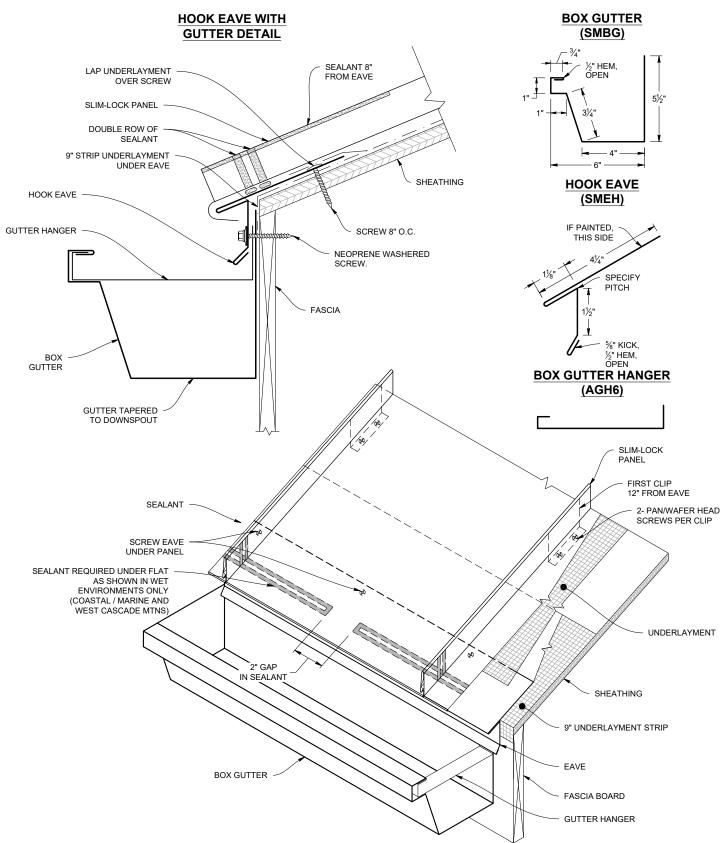
### **Hook Eave**







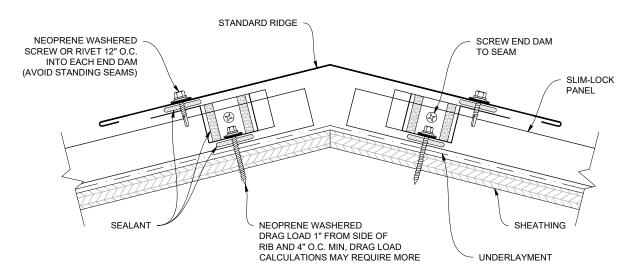
### **Gutter / Hook Eave**



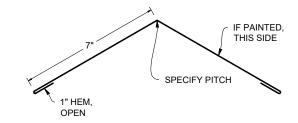
### **Standard Ridge**



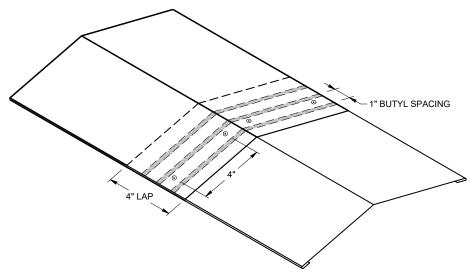
#### STANDARD RIDGE DETAIL



### STANDARD RIDGE (SMRS)

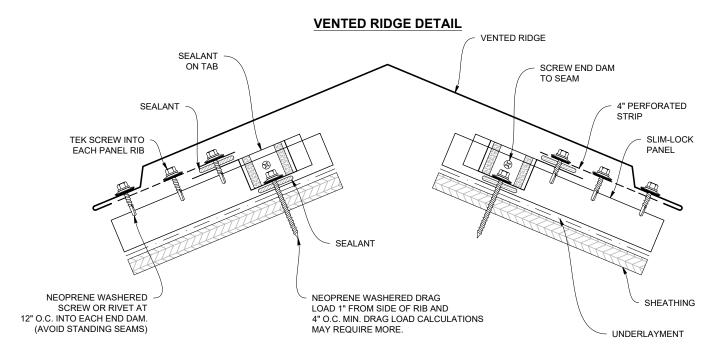


#### STANDARD RIDGE LAP

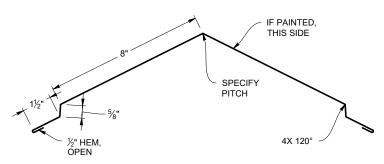




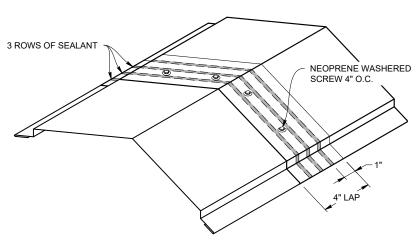
### **Vented Ridge**



### RIDGE FULL VENTED (SMRFV)



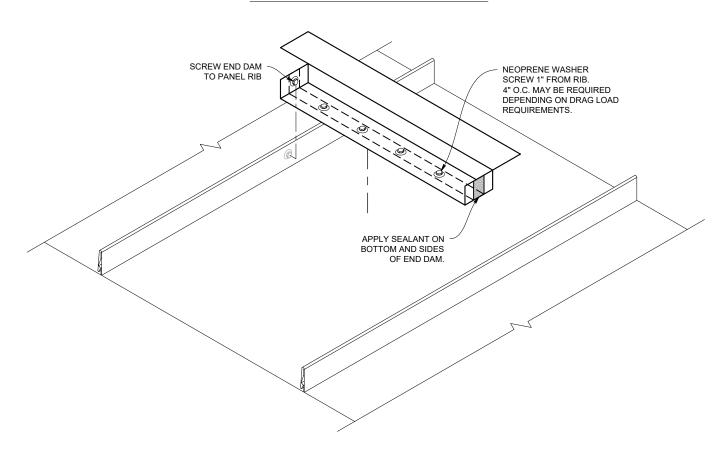
#### **VENTED RIDGE LAP**

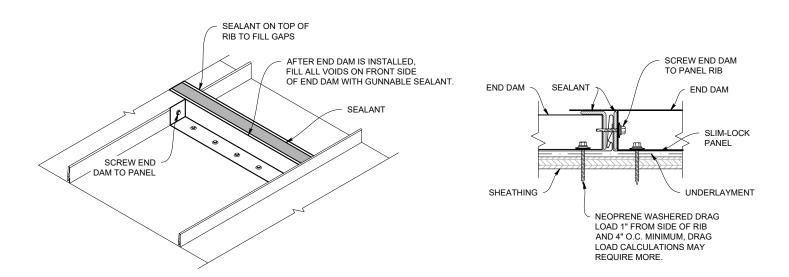


### **End Dam Attachment**



#### **END DAM ATTACHMENT APPLICATION**







### Valley Flashing Slope3:12 or Greater

### **VALLEY 24" FLASHING OFFSET CLEAT** (SMVF) (SMOC) IF PAINTED, SPECIFY PITCH 166° TYP. THIS SIDE **VALLEY 24" DETAIL** (3:12 Or Greater Pitch) SEALANT 8" FROM EAVE FIRST CLIP 12" FROM VALLEY DOUBLE ROW OF SEALANT 4" MIN. PAN/WAFER HEAD 2 PER CLIP

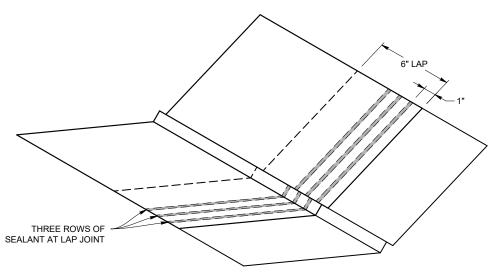
#### VALLEY LAP (3:12 Or Greater Pitch)

SHEATHING

UNDERLAYMENT

SEALANT
FASTEN OFFSET CLEAT 8" O.C.

LAP UNDERLAYMENT OVER SCREW

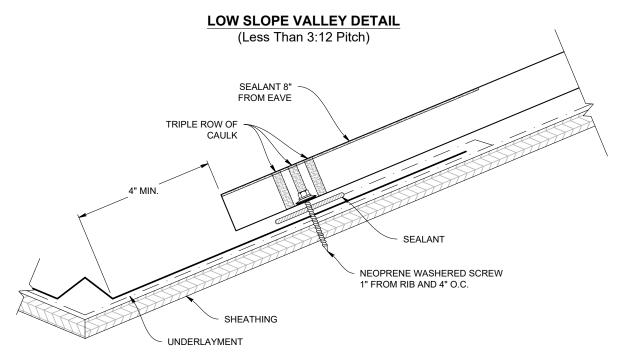


**Note:** All screws must be fastened into solid substrate. Flashing must be lapped 4" with 3 rows of gunnable butyl.

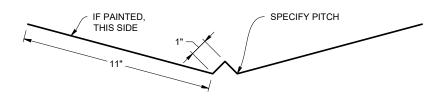
OFFSET CLEAT

# Valley Flashing - Low Pitch Slope Less than 3:12



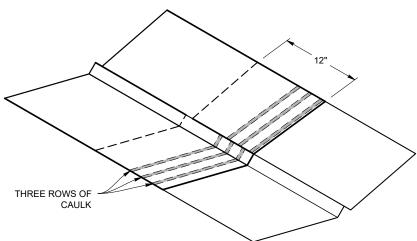


### VALLEY FLASHING (SMVF)



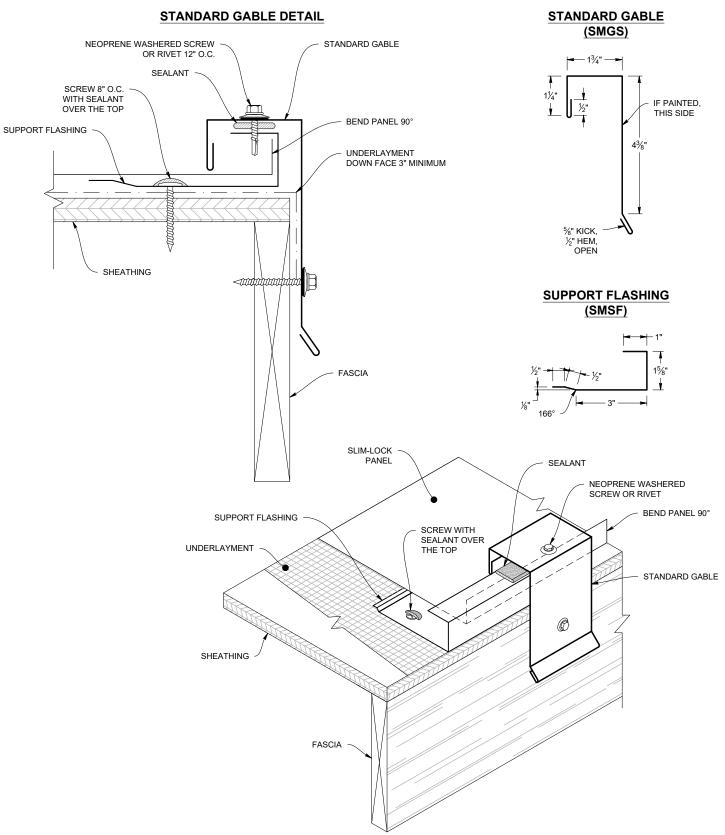
#### **LOW SLOPE VALLEY LAP**

(Less Than 3:12 Pitch)





### **Standard Gable**



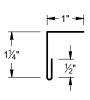
### **Alternate Gable**

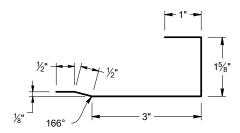


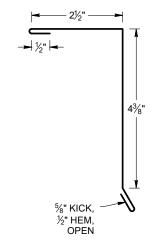
### ALTERNATE L CLOSURE (SMALC)

### SUPPORT FLASHING (SMSF)

### ALTERNATE GABLE (SMGA)



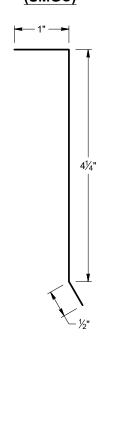




#### **ALTERNATE GABLE DETAIL**

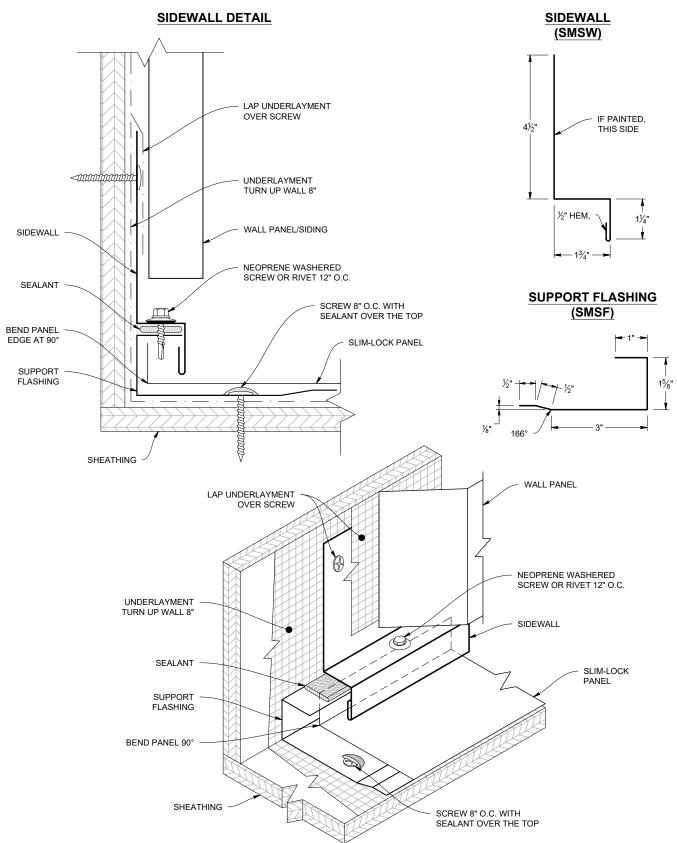
### NEOPRENE WASHERED SCREW OR RIVET 12" O.C. SEALANT -ALT. GABLE ALT. L CLOSURE -**SEALANT** SCREW 8" O.C. WITH SEALANT OVER TOP **UPEND PANEL** 2" AT 90° SUPPORT FLASHING UNDERLAYMENT WRAPPED DOWN FACE 2" **CLEAT SCREW** 12" O.C. SHEATHING CONTINUOUS CLEAT **FASCIA**

### GABLE SUPPORT CLEAT (SMGC)





### **Sidewall**



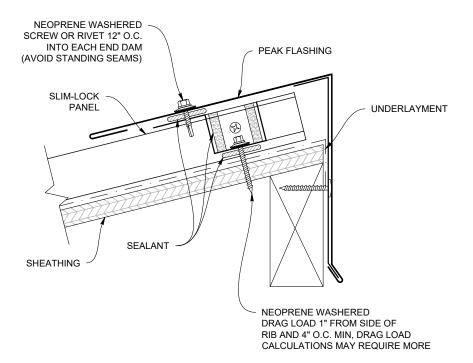
### **Peak Flashing**

(Ridge End Cap)

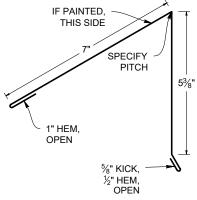


#### **PEAK FLASHING DETAIL**

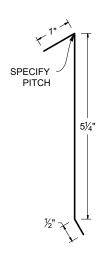
(Ridge End Cap)



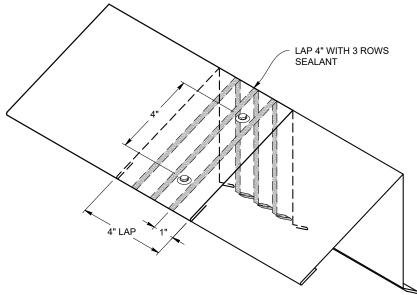
### PEAK FLASHING (Ridge End Cap) (SMREC)



### PEAK CLEAT (SMRECC)



#### PEAK FLASHING LAP



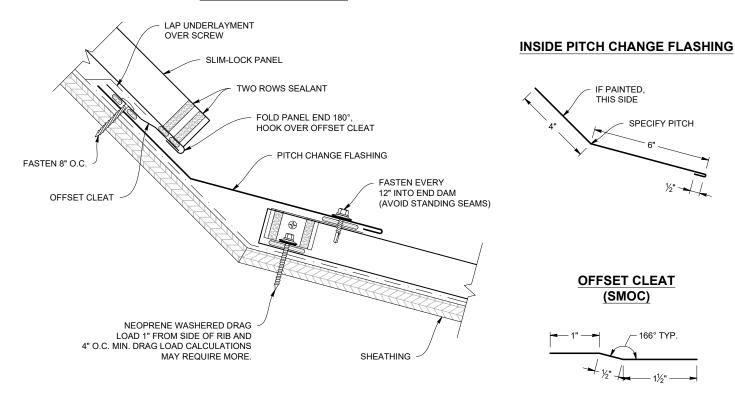
**Note:** All screws must be fastened into solid substrate.

Flashing must be lapped 4" with 3 rows of gunnable butyl.

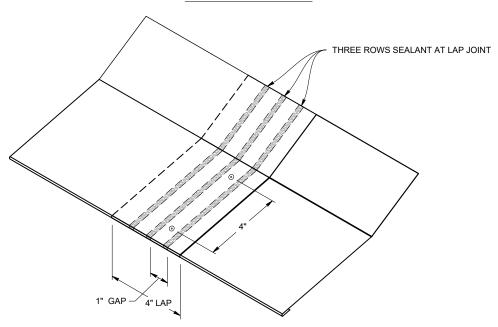


### **Pitch Change**

#### PITCH CHANGE DETAIL



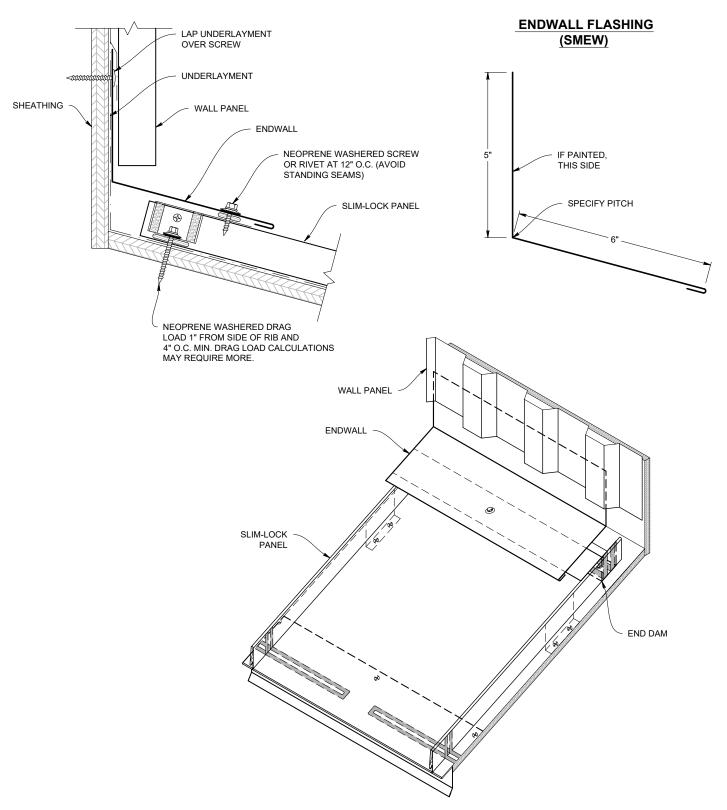
#### PITCH CHANGE LAP



### **Endwall**



#### **ENDWALL DETAIL**

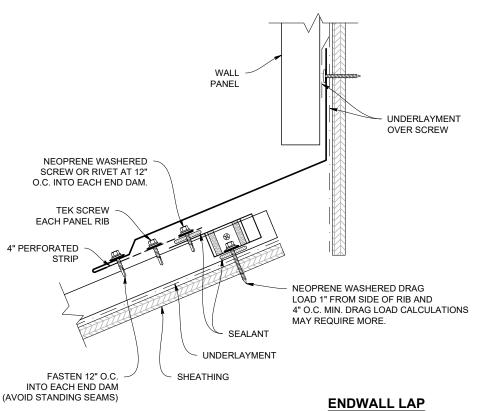


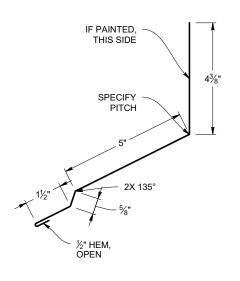


### **Vented Endwall**

#### VENTED ENDWALL DETAIL

### VENTED ENDWALL FLASHING (SMEWV)





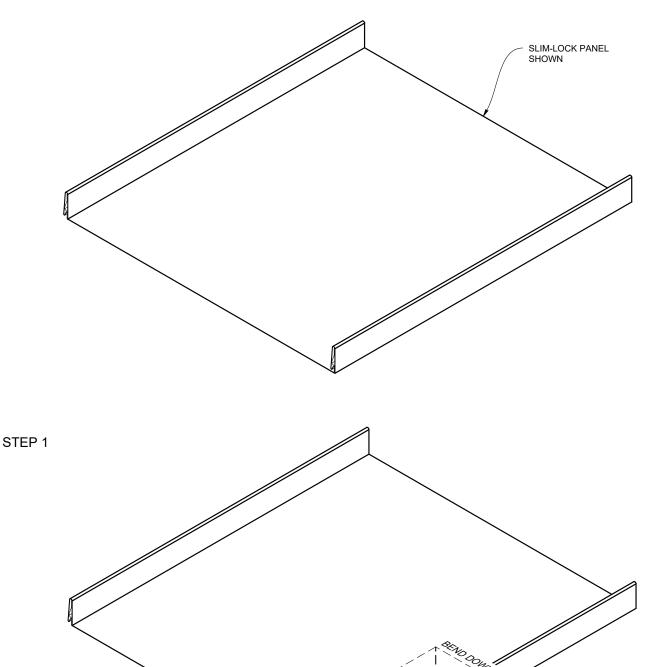
NEOPRENE WASHERED SCREW

NEOPRENE WASHERED SCREW

### **Eave to Gable Transition**

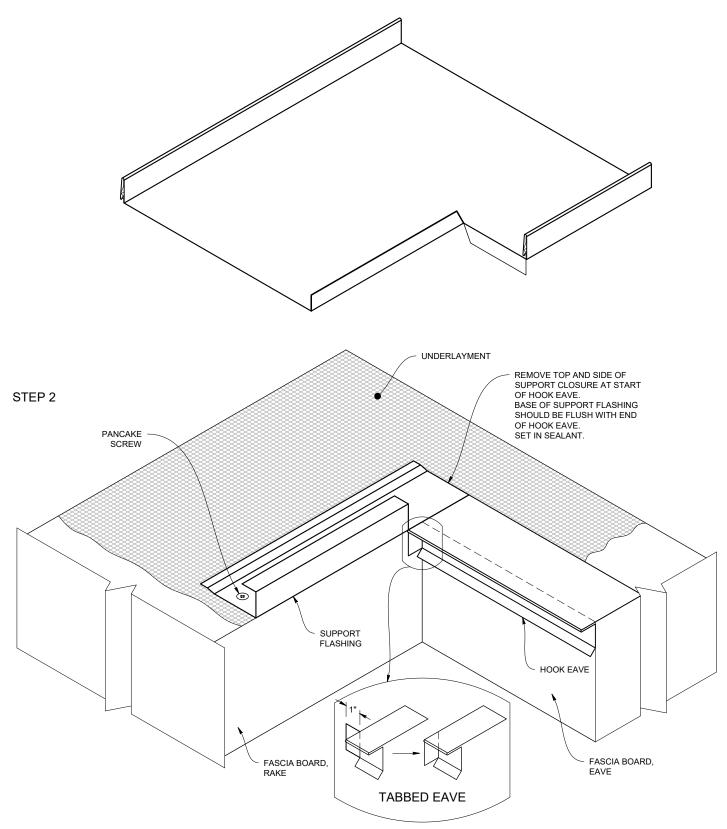


#### **EAVE TO GABLE TRANSITION APPLICATION**



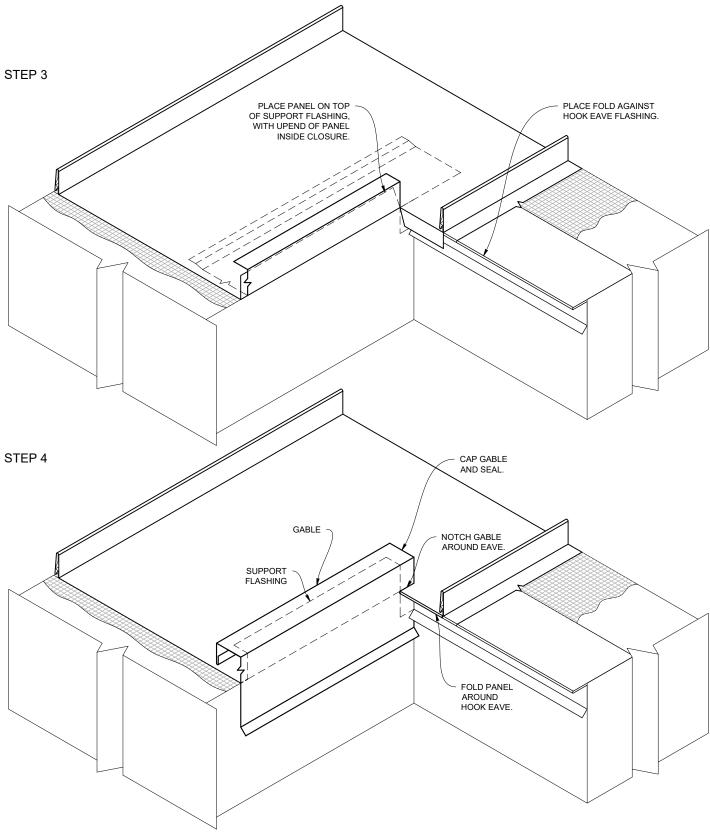


### **Eave to Gable Transition**



### **Eave to Gable Transition**



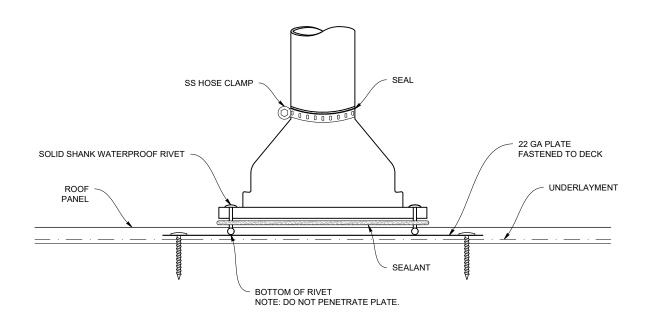


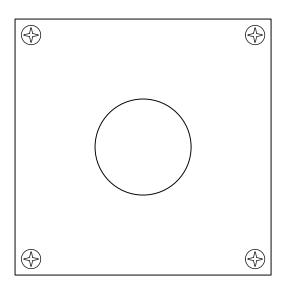


## **Pipe Penetration - on Plate**

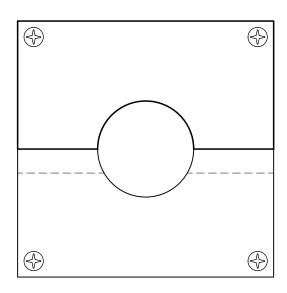
#### FOR PIPES LOCATED OVER 20' FROM PIN POINT

(Allows panel and pipe flashing to move with temperature change.)





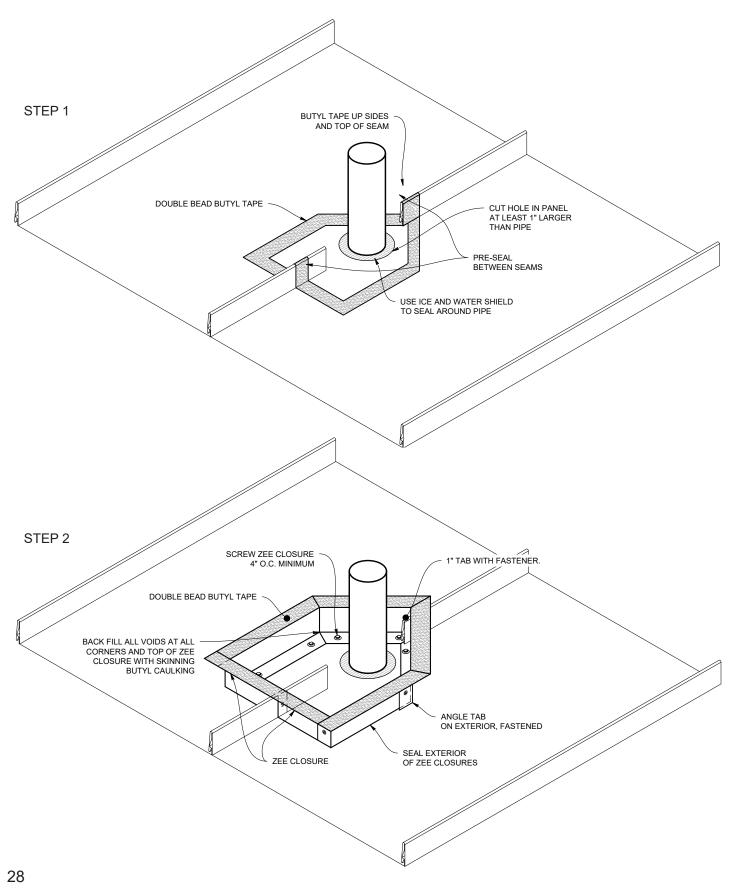




TWO OVERLAPPING 22 GAUGE PLATES

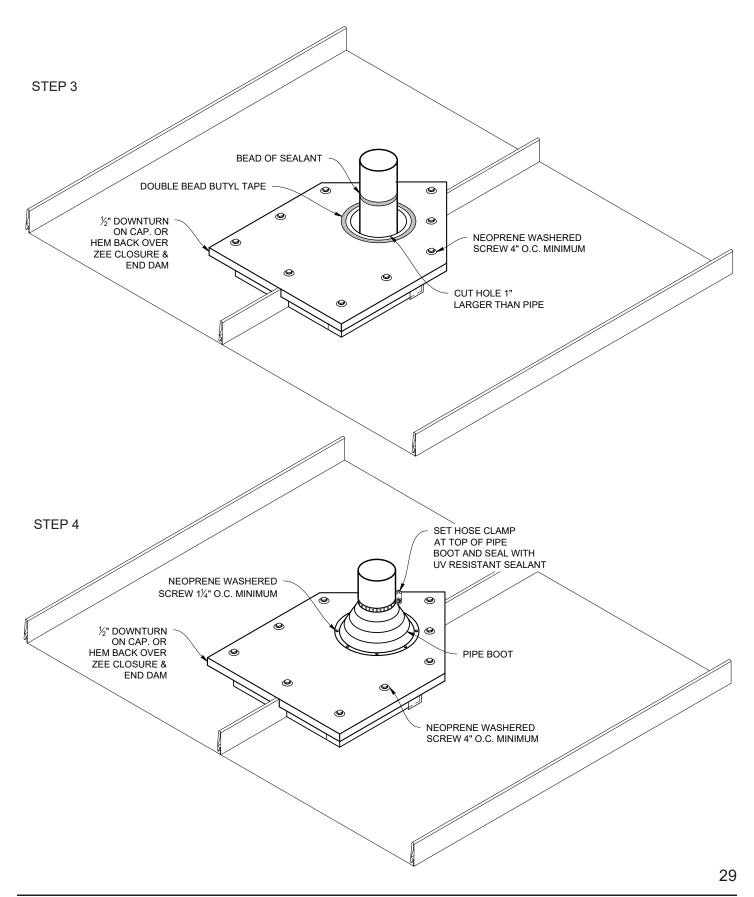
# **Pipe Penetration - on Rib**





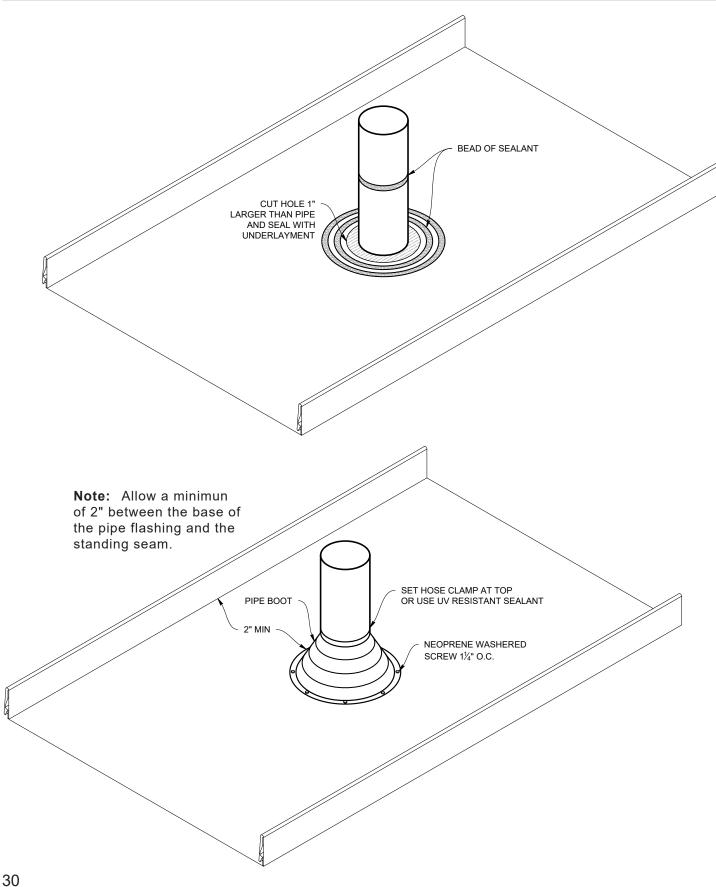


## **Pipe Penetration - on Rib**

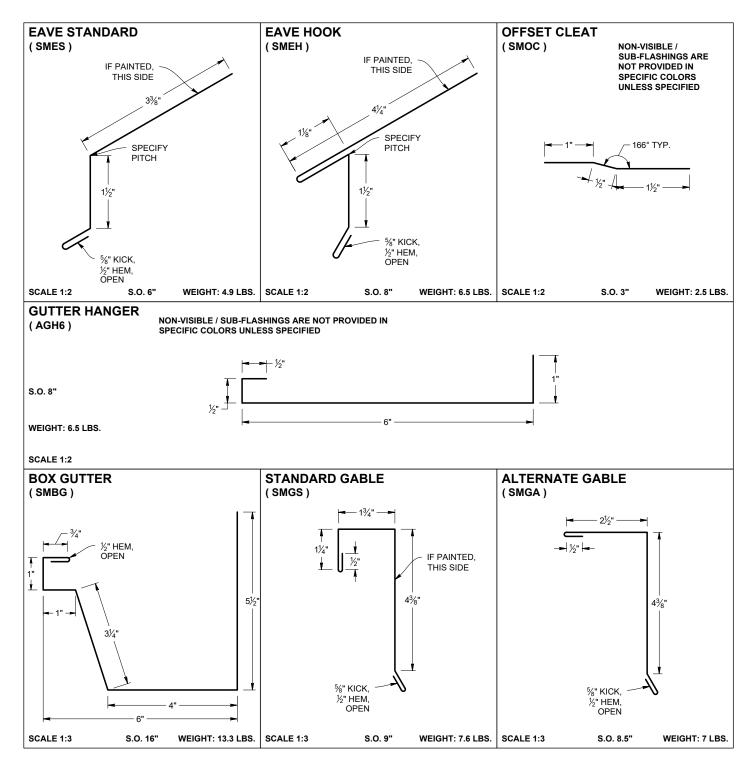


# Pipe Penetration - on Pan

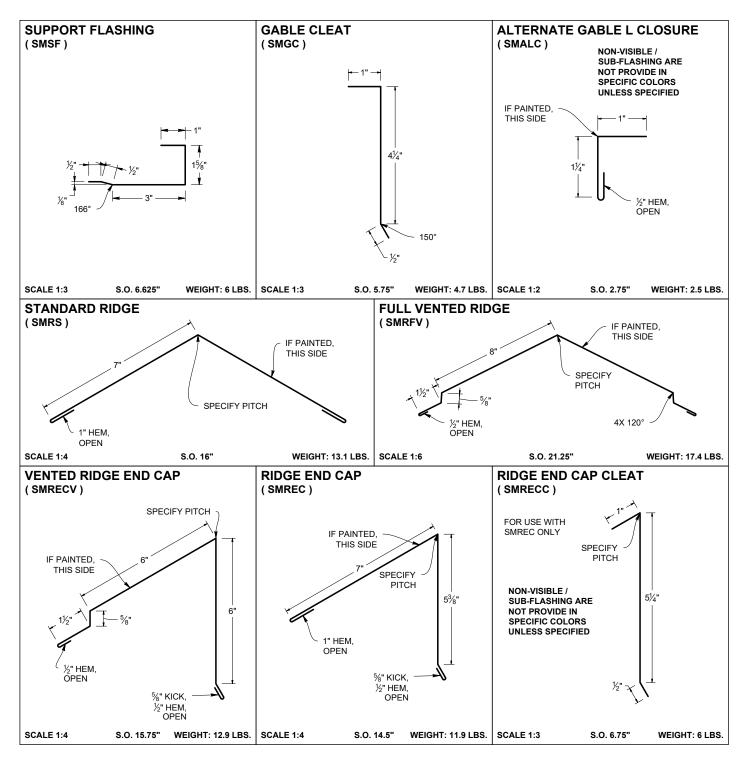




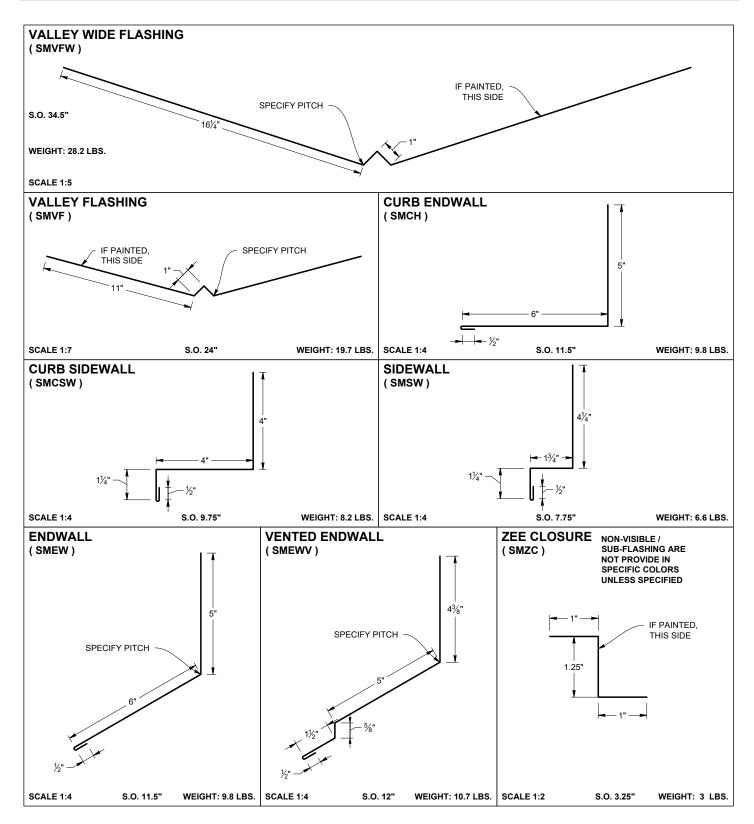




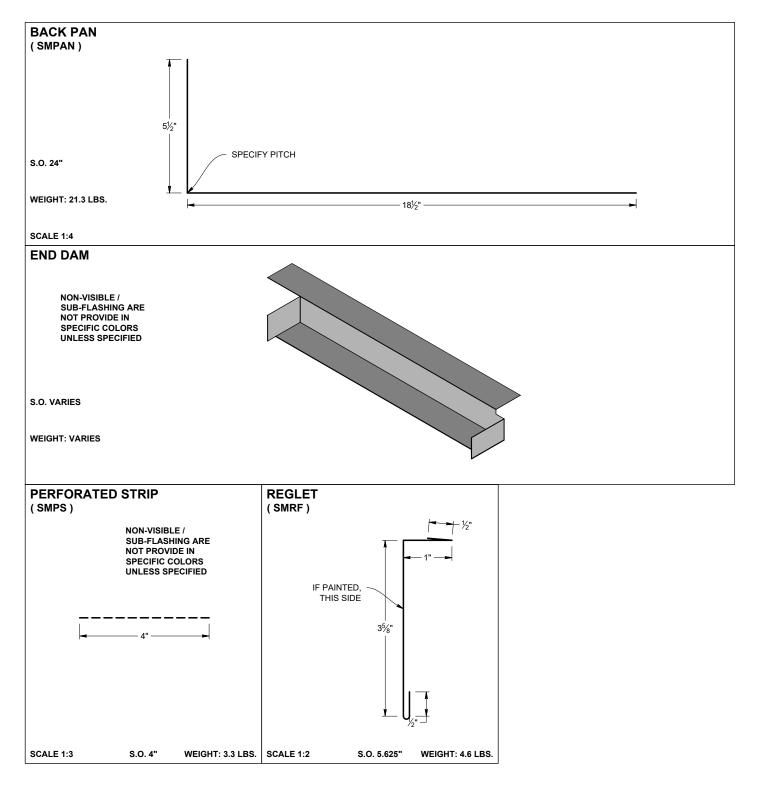












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	TA L PROI		□ New O	rder	□ Add-	on C	Order	□ Qu	ote	
			PO #:			_ Date	e:			
Sold To:	_			_						
Order Co Phone #: Fax #:				_	□ Will					
I —	— cultural		☐ Resident	— tial		-	merical	_	e:	
Standar are in B PBR Marion Max Co	Corrugated c 7/8" Corru	Ribs Notched? \( \)  12  16  19  19  Panels with Striation	2" Easy-Lock* [ 5" Easy-Lock* 5" StreamLine* [	Flat (Flat on Plat on	ealant? Y/N ine**(circle): 1", c 3" Reveal: " SmoothWa " Lifetime Sc	or <u>1-1/2"</u> all**  offit**	16-1/4" 12" MS- 14-5/8" 16" MS- 18" MS- 12-3/4" 16-5/8" 20" MS- 13-3/4"	Slim-Lock* -200* MS-200* -200* -200* MS-150*  MS-150*	Color:Pitch: Gauge: Dmatch: Pallet: 10'  12" Versa-S  14-5/8" Versa-S  18" Versa-S  15-1/2" T-P	20' 30' Span* rsa-Span* Span*
Panel & Flashing Items	*All Kynar Slir *All ArmorTec	m-Lock, Easy-Loch StreamLine, T	ock, Lifetime Soffit, Smo -3, Tuff Rib, GR7, PBR,	othWall, Shado HR-32, Mario	owLine, T-Panel n "R", & Corruga	l, Versa-Sp ated flashi	pan, CL-175 ngs are 12'6	, MS-100, MS-1	50, & MS-200 flas	shings are 10'
Quantity	Length	Item D	escription	Part #	Quantity	Lengt	th	Item Descr	ription	Part #
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				<del>                                     </del>						
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				-						
Forgetting Underlay	g Anything ment?		Screws?	Cli	ps?	Ca	ulking?	(	Closures?	

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### **Custom Trim Order**

Custome	er N	ame:												_ Jo	b Name	e:				_
Gauge: _						Colo	r:							_	Status	s: 🗆	Origin	al 🗆	New	
Specify:		Angle	es 🗆	C	olor	Side	9 □	Dii	men	sions		Stre	etcho	out						
so											so									
D #		D:4-			ш	f D:					D.,	, a. 44.		D:	tob.		# of Dio			
Dwg #:															tch:					-
Descripti	on:										De	scrip	otion:							_
Hems:		Open		Clo	sed		Sligl	ntly	Оре	n	Не	ms:		Oper	n 🗆 (	Close	ed 🔲	Slightl	y Open	
so											so									$\Box$
																				П
Dwg #:		_ Pitc	h:		# (	of Pie	eces:				Dw	/g # <u>:</u>		Pi	itch:	;	# of Pie	ces:		_
Description:							Description:													
Hems:	: Open Closed Slightly Open						n	Hems: ☐Open ☐Closed ☐Slightly Open												

Please provide a drawing for each flashing with precise measurements and angles Fax to: 503-581-6877



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