

Through Fastener Installation Guide

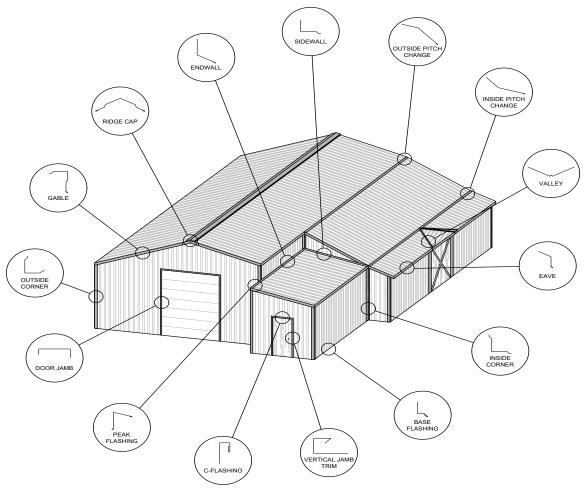


Ultra Panel ~ Hi-Rib ~ Wide-Rib™ ~ GR-7™ ~ HR-34™ ~ 4-V ~ PBR ~ Marion "R" Panel™ ~ Max Corr ~ 2.5" Corrugated & Classic 7/8" Corrugated™

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Introduction



Champion Metal, Taylor Metal Company is a locally owned and operated business. Since 1978 we have combined the most rigorous quality standards and exceptional service to deliver what is widely stated as the most time-tested and valued roof and wall system in the industry. At Champion Metal we listen to our customers, this is how we have become the supplier of choice to many in the industry. Our entire team is always committed to taking whatever steps necessary to meet your needs.

We have an exceptionally skilled and motivated team. Our employees, some of whom have been with Champion Metal for more than a dozen years, take great pride in their work and it shows in each and every order we produce.

The team at Champion Metal goes far beyond just taking your order. We will work with all parties involved in the building process to determine the most appropriate materials, flashing designs, and installation procedures to ensure you have a building solution to last a lifetime.

We offer high-quality SMP and top of the line Kynar 500® paint systems, with "Cool Color" technology and a complete line of standard flashing and accessories. In addition, we offer affordable, custom-made flashings for all your project needs.

No attempt is made to provide installation details for every application or possible use. Conformity to local building codes, details for specific applications, and use of safety and health procedures is the sole responsibility of the installer. Champion Metal, assumes no liability for the improper installation of the product nor for any personal injury or property damage that may occur with the product's use.

We invite you to call us today at **855-334-8558** or **425-485-3003** for product or technical information.



Through Fastener Flashing and Details Guide

Notes to Designer/Installer

Champion Metal, a Taylor Metal Company is providing the following details as an aid in design. The details in this guide are not inclusive to all design situations. The designer/installer is responsible for modifications and should take into consideration all aspects of the project including climate conditions, such as, snow and wind, as well as, building code requirements, building design, building usage and maintenance requirements.

Installation should be performed only by qualified installers familiar with metal roofing systems and industry standards.

The Standard gauge for all products in this guide is 26 gauge and the standard finish is ArmorTech™ SMP. We recommend specifying all flashings be the same gauge, color, and finish as the panels to ensure long-term durability and color match.

Substrates

Details in the manual are all shown over solid substrate. Panels can be used over spaced purlins. For solid substrate, Champion Metal/TMP recommends 5/8" plywood.

Underlayment

Minimum underlayment requirements are 30 lb. ASTM rated felt, a synthetic underlayment with Class A and ASTM UV protection technology or a high temperature self-adhering rubberized membrane. When choosing the underlayment, consider the roof slope, roof design, roof panel, and the climate.

Ventilation/Insulation

It is the responsibility of the designer to determine the material types needed to control condensation and to insulate and ventilate the roof system. Applications over rigid insulation may require blocking for solid attachment and framing the perimeter for installation of perimeter flashings.

Oil Canning

All light gauge metals can display waviness often referred to as "oil canning." Oil canning is caused by a variety of conditions, including steel mill tolerances, substrate variations or unevenness and roofing underlayments. Oil canning is an inherent characteristic of metal roofing, not a defect and is not a cause for material rejection.

Thermal Movement

The Panels and the flashings must be allowed to expand and contract, especially with longer length panels.

Through Fastener

Flashing and Details Guide



Snow Design

The following details do not address all conditions for snow environments. Consult with the designers, engineers, and others for acceptable details to accommodate your project and climate conditions. When possible gutters, valleys, pitch changes or other penetrations should be minimized in snow areas.

All roof penetrations should be located as close to the ridge or "pin point" top of roof. Snow country requires special designs for valleys to accommodate accumulation of snow and ice from uphill panels. Roof design should be considered in snow areas. Roof design should help resist the melting and freezing of snow and ice.

A fit for purpose roof design has the greatest impact on maintaining a damage free roof system in snow areas. Please contact a Champion Metal/ TMP representative for assistance in detail designs and appropriate panel selection for specific climate and building conditions.

Handling & Storage

Handle materials with care when off-loading or moving materials to avoid damage to panels or flashings. Long panels may require two or more pick-up points, properly spaced to avoid damaging panels. Plan ahead; contact Champion Metal/TMP for recommendations on handling/hoisting long panels.

Store the panels, flashings and accessories in a dry, well ventilated area, off the ground. If covering, allow ventilation around panels. Elevate one end of bundle to allow drainage of wet materials.

Wear clean, soft-soled shoes when walking on roofing panels to avoid damage to the painted finish.

Take care that sand, gravel, dirt, etc. sticking to your shoes is not carried onto the roof, scratching or otherwise damaging the finish on the roofing material. Walking on asphalt impregnated felt paper, especially on a hot day, can cause the asphalt to stick to your shoes and be tracked on to the roofing material.

Take care when painting to avoid getting over spray on the roofing material. Remember that wind can carry paint particles some distance. Over spray can cause the finish of the roofing material to look dull and may void your warranty.



Through Fastener Flashing and Details Guide

Safety

Secure materials, especially when leaving the site, on the ground or roof to prevent winds from moving the materials. Wind-blown materials may cause damage to the material, property or persons.

Always use proper safety equipment and attire to minimize risk of cuts or other injuries.

Do not walk on panels that have not been completely installed.

Do not walk on major ribs of panels.

Metal roofs that are wet or dusty can be extremely slippery. Wear soft soled shoes and a safety harness to minimize risk of falling.

Avoid installing metal panels in windy conditions.

Safety considerations are the responsibility of the installer and his crew. Be sure to **use common sense** and generally accepted safety practices when installing roofing materials.



Taylor Delivery Fleet



Delivery Fleet

Champion Metal, a Taylor Metal Company prides itself with quick lead times delivered with our fleet of semi trucks. Our fleet of trucks are owned and operated by Champion Metal/TMP. All of our drivers are Champion Metal/TMP employees, so when your truck rolls in to deliver, you are dealing with Champion Metal/TMP. Expect consistant and exceptional service with short lead times. The inhouse fleet allows for efficient and cost-effective delivery.





Mounted on the rear of our semitrailer, the trailer-mounted "piggy-back" forklift will accompany you right to your place of use, opening up unprecedented possibilities in terms of transportation. It can travel sideways, carrying panels up to 40' long, allowing delivery in locations that would typically be considered impossible to reach.

Save time and effort while avoiding potential loading and transport issues; have experienced Champion Metal/TMP personnel deliver and unload your order.





Delivery & Will Call/Loading

Delivery

We will make every attempt to deliver material to the desired location. We may be unable to gain access on tight corners or steep terrain. If the site is deemed inaccessible by our driver, the customer may choose an alternate delivery site within a reasonable proximity. If we are unable to make the alternate delivery, additional charges may be assessed.

The customer is responsible for:

- · Determining adequate access for delivery ahead of time.
- · Meeting the delivery at the agreed upon time.
- Providing adequate resources (1-4 people as needed) for off loading materials. A charge of \$100 per hour may be added for deliveries that go beyond their allotted time.
- · Checking the shipment at the time of delivery.
- · Verifying material quantities against the shipping list.
- Noting any damage or discrepancies upon the paper work at the time of delivery and notifying Taylor Metal Products within 48 hours of delivery.

Delivery times are usually scheduled one day in advance. Champion Metal/TMP will make every effort to make the delivery at the scheduled time. Please be aware that there may be conditions beyond our control such as traffic, mechanical failures, road closures, etc. which may affect our schedule. If a delay is expected, you will be notified in advance of delivery.

Standard Packaging: Standard packaging is included in the panel price and is designed to insure your products are delivered free from damage. All roofing and siding orders are packaged for protection with steel cover sheets and banded with slotted band boards. Maximum weight per skid is 5000 lbs. for forklift unload.

Long Length Packaging: On orders 24' or longer, pallets will be used to ensure safe loading and unloading of panels. A refundable deposit of \$45.00 per 10' pallet, \$135.00 per 20' pallet or \$410.00 for a 30' pallet will be charged. Deposit will be refunded when pallet returned in good condition.

<u>Additional Skid Packaging</u>: When customer requests less than maximum weight per skid, additional packaging charges of \$1.25 per lineal foot of skid will be charged.

Will Call/Loading

Flatbed trailers and trucks are best suited to transport metal roofing materials. These can be loaded from the side with a forklift and tied down in a safe and secure manner.

We are not able to load materials onto vehicles and/or trailers which are not suitable or may be hazardous to load. Please be aware that if we find a vehicle to be inappropriate, we reserve the right to refuse to load your order.

Unacceptable examples include: boat trailers, vans, buses, motor homes, campers and box trailers. Pickup racks which do not have sufficient supports for the weight or are not long enough to support bundles are also unacceptable.

Champion Metal/TMP is **not** responsible to tie down loads nor do we provide any tie down materials. Please bring tie downs to secure your load (string or twine are **not** acceptable for this purpose).

Consider having your order delivered on one of our trucks with a piggy back forklift.



Tools/Equipment



The following tools/safety equipment may be used for proper installation:

- Screw Gun: Clutch type, variable torque, cordless screw guns will give the best results.
 - Extra batteries
 - Bit holder magnetic
 - #2 square drive bits or philips drive bits (for panel screws)
 - 1/4" Hex head magnetic bit driver (for woodfast flashing screws)
 - 1/8" drill bit (for rivets & pre-drilling fastener holes)
 - Belt & holster (keeps all the above tools safely on your hip)

Cutting Tools:

- Cutters/Offset (curved jaw) left & right (for precision cutting, long cuts
- Snips (straight jaw) left & right (for short cuts & circular cuts)
- Electric Shears (aids in long panel rips)

CAUTION: POWER SAWS MAY CAUSE PANEL DAMAGE!

Champion Metal recommends cutting panels and flashings with tin snips or shears.

We do **NOT** recommend the use of saw blades or abrasive wheels - use may void warranties and reduce longevity, especially in marine environments.

Other Tools:

- DeBurring Tool
- Hole Punch (for pre-punching holes in metal)
- Rubber Mallet SoftType (for adjusting panels & flashings)
- Quick Square, Framing Square & Bevel Square (aids in squaring flashings & panels)
- Duck Bill Vise Grips/Pliers (for various bending)
- Upender Tools (used for panel-prep, available at Champion Metal/TMP)
- Tape Measures
- Rivet Tool (for riveting flashings)
- · Marking pen or grease pencil
- Chalk Line (for marking long panel rips and to align panels)
- Protective gloves to protect hands
- Cotton gloves for working with copper (to protect against fingerprints on finish)
- Ear plugs
- Safety harness kit

WARNING: Filings, debris and metal chips must be wiped off panels each day to avoid corroding the panels and causing rust specks or stains. Water can cause non-finished metal shaving to bind to panels after rust develops, damaging panels. Failure to properly install panels and remove debris may void the warranty.

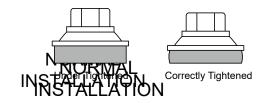


Fasteners

Champion Metal/TMP recommends the following fasteners:

FASTENER	DESCRIPTION	USE
	Woodfast Screw #10 x 1", 1-1/2" 1/4" Hex Head Color Matched	#10 Woodfast screws are used to attach panel to dimensional lumber.
	Woodfast Screw #14 x 1", 1-1/2" 5/16" Hex Head Color Matched	#14 Woodfast screws are used to attach panel to plywood/ OSB.
	Stitch Screw #12 x 3/4" 1/4" Hex Head Color Matched	Stitch Screws are used to attach metal to metal such as lap joints, trim to trim, trim to panel and side lap attachment. They can be used interchangeably with rivits.
	Tek Screw #12 x 1", 1-1/2" 5/16" Hex Head	Tek Screws are used for attaching panels to metal purlins.
	Tek Screw #14 x 7/8" 5/16" Hex Head	Tek Screws are used for attaching panels to metal purlins.
	Rivets #43 (1/8" x 1/8") Stainless Steel rivet Color Matched or non-painted.	Rivets are used to attach metal to metal such as lap joints, trim to trim, trim to panel and side lap attachment.

^{*}Please note the illustrations (right) for proper fastener installation to ensure a weather-tight seal.



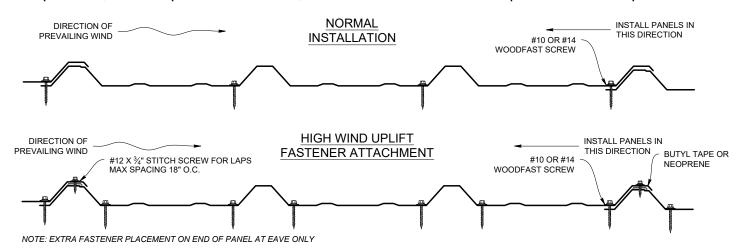


Fasteners

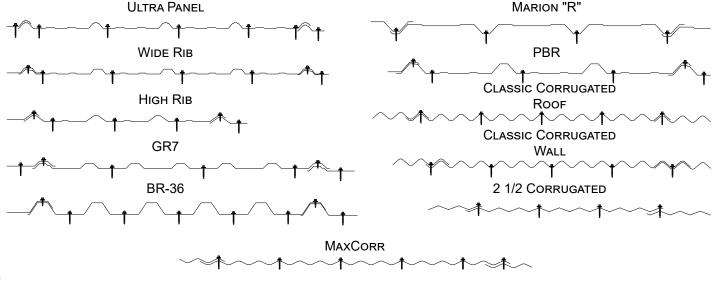


Notes:

- · Fasteners should be installed according to the maximum recommended row spacing (see below.)
- Fasteners should be applied along each rib and to each purlin (see illustration below).
- In high wind areas the bottom row of panel fasteners should be applied with fasteners along both sides of each rib and on panel laps (see illustration below).
- When possible, lap panels away from prevailing wind direction.
- Stitch screws should be used on panel laps for all applications (24" o.c. maximum).
- Panel screws should be long enough to penetrate through the bottom of the plywood by 3/8".
- For dimensional lumber (2 x 6), panel screws should penetrate the lumber 1".
- All fasteners used for roof or wall applications should have EPDM sealing washers.
- Use a 2000 rpm depth-sensing nose piece screw gun to ensure proper fastener seal.
- Do not over drive or under drive fasteners (see illustration on page 8).
- Do not use #9 woodfast screws for attachment into plywood. #9 woodfast screws are designed to penetrate dimensional lumber. Use #14 fastener for plywood attachment.
- Clean off working area each day to remove metal particles left from drilling fasteners. These particles, when exposed to moisture, will form rust between metal particles and the panel.

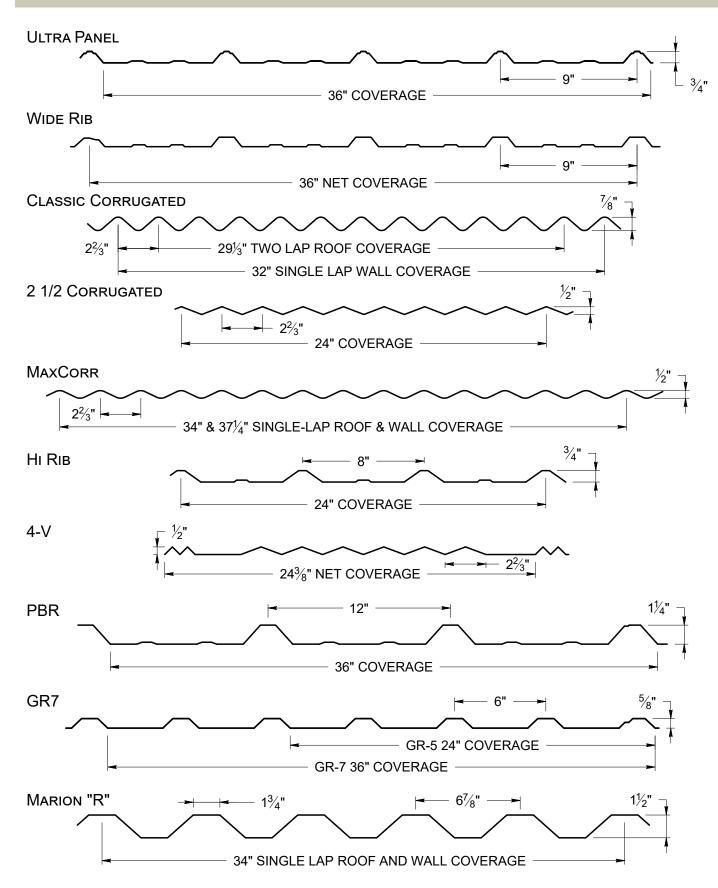


MAXIMIM RECOMMENDED ROW SPACING FOR FASTENERS





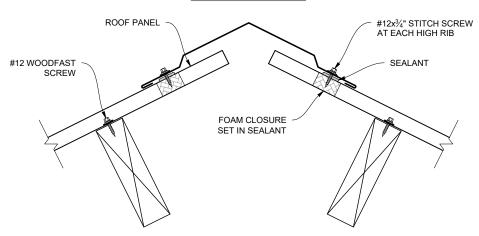
Panel Profile Chart



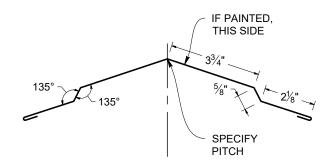
Hip/Ridge

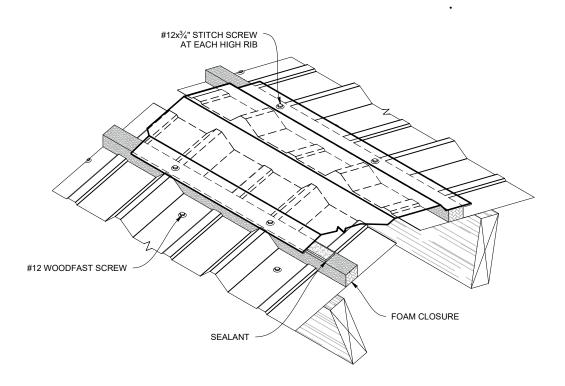


HIP/RIDGE DETAIL



PART SHOWN: (T3RS) STANDARD RIDGE

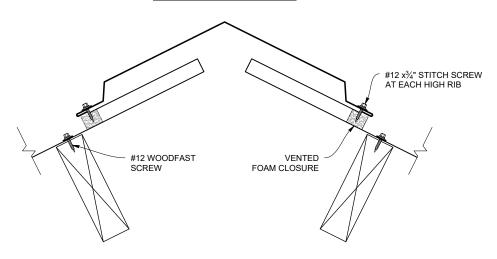




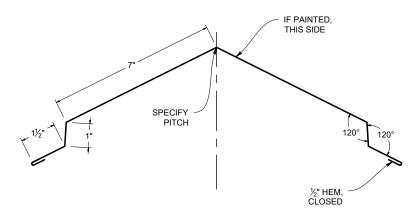


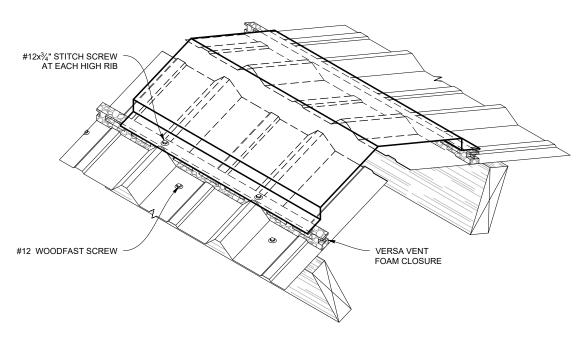
Vented Ridge

VENTED RIDGE DETAIL



PART SHOWN: (T3RVW) VENTED WIDE RIDGE

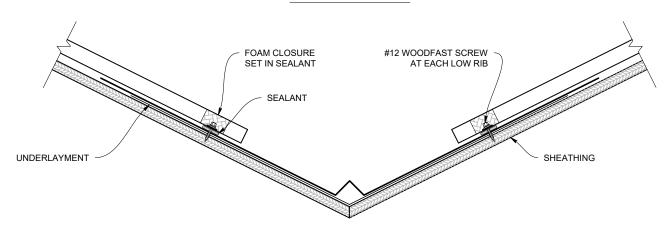




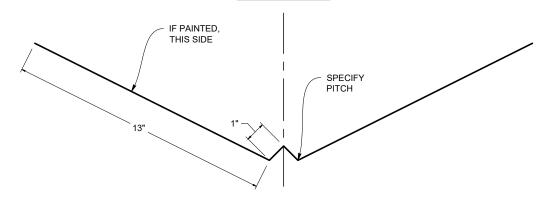
W-Valley

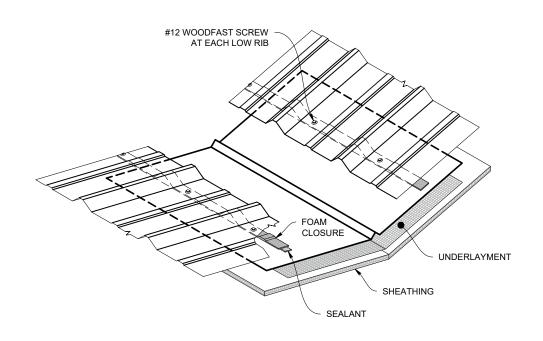


W-VALLEY DETAIL



PART SHOWN: (T3VF) 28" W-VALLEY

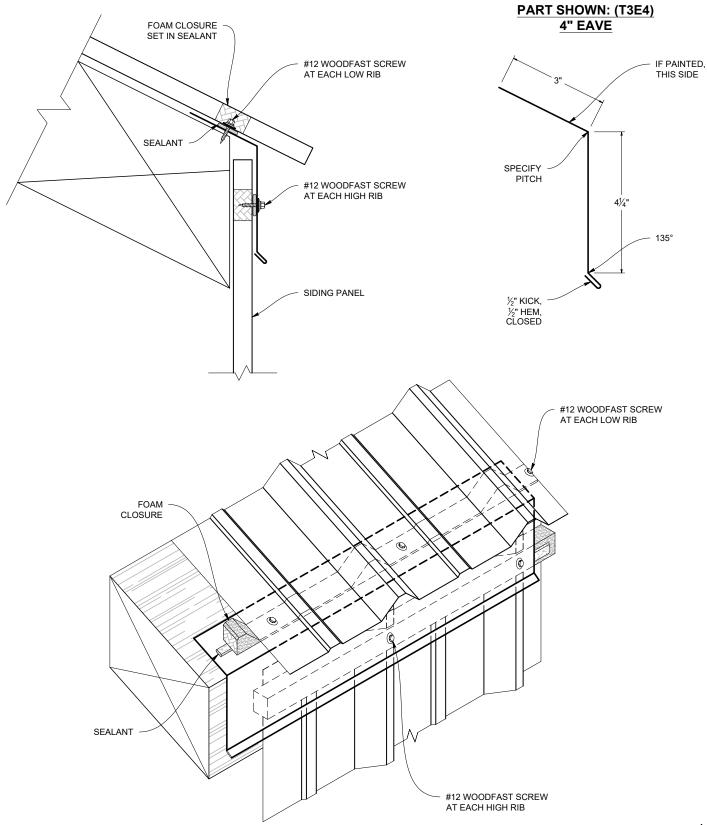








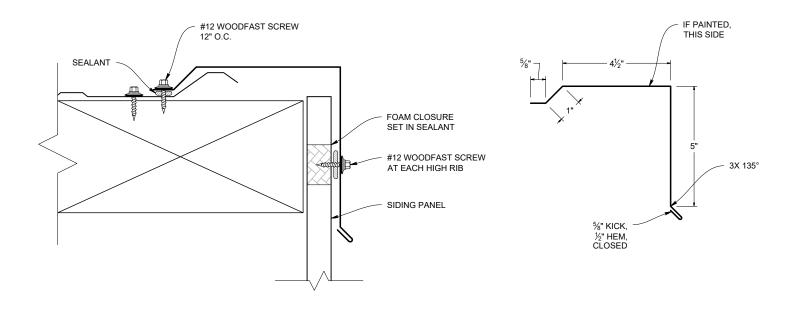
EAVE DETAIL

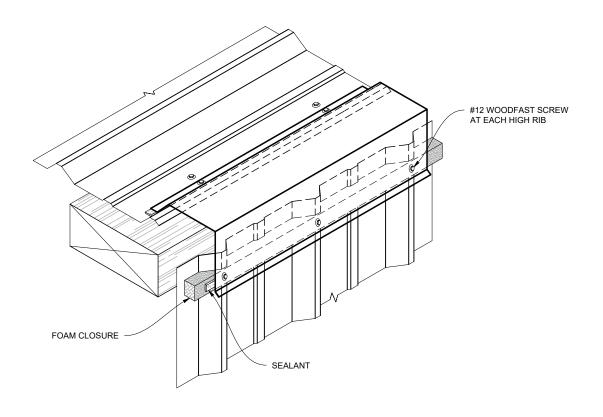




GABLE DETAIL

PART SHOWN: (T3GS) .75" STANDARD GABLE



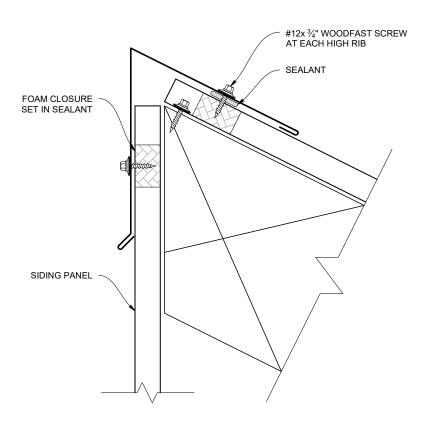


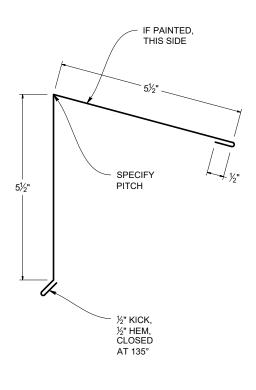


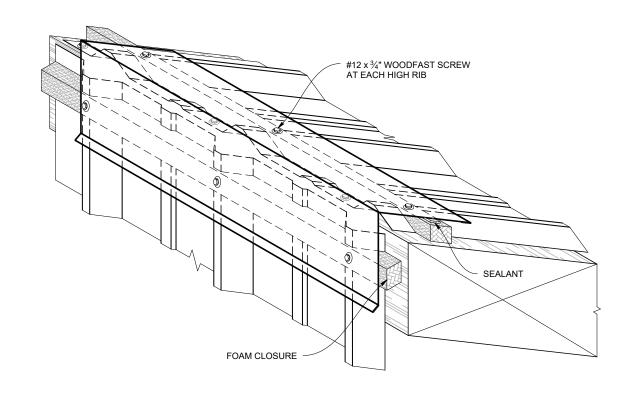
Peak Flashing

PEAK FLASHING DETAIL

PART SHOWN: (T3RP) PEAK FLASHING

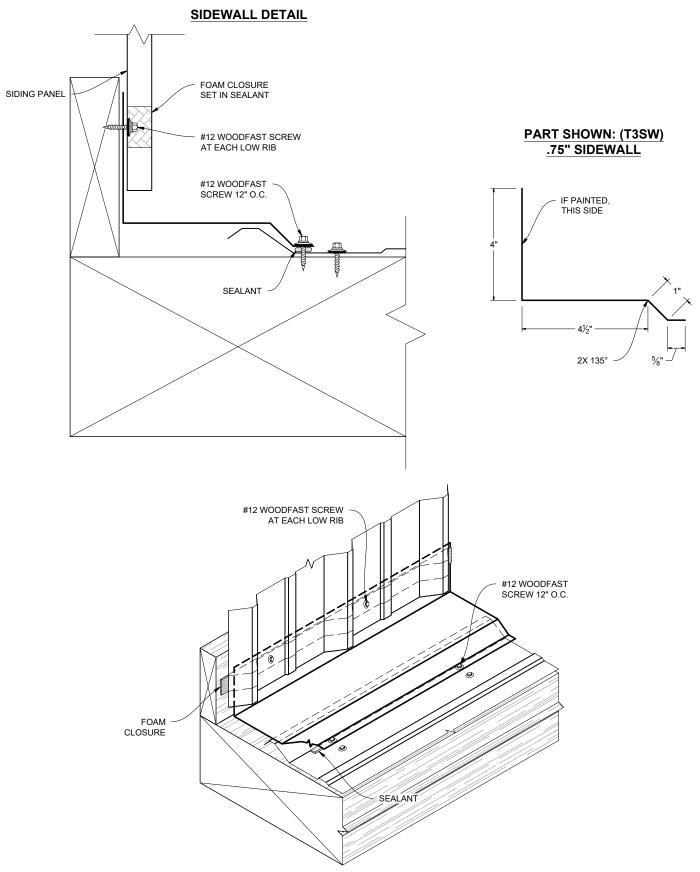






Sidewall

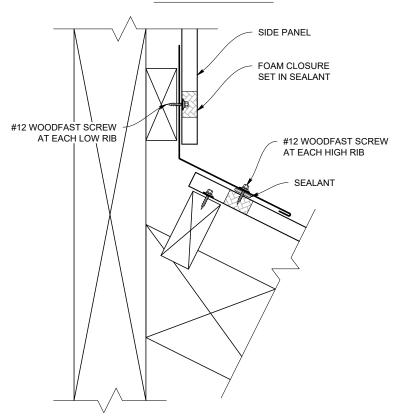


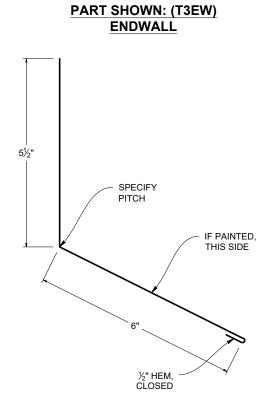


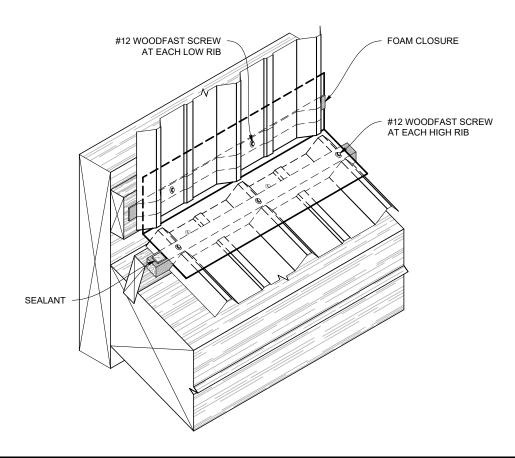




ENDWALL DETAIL





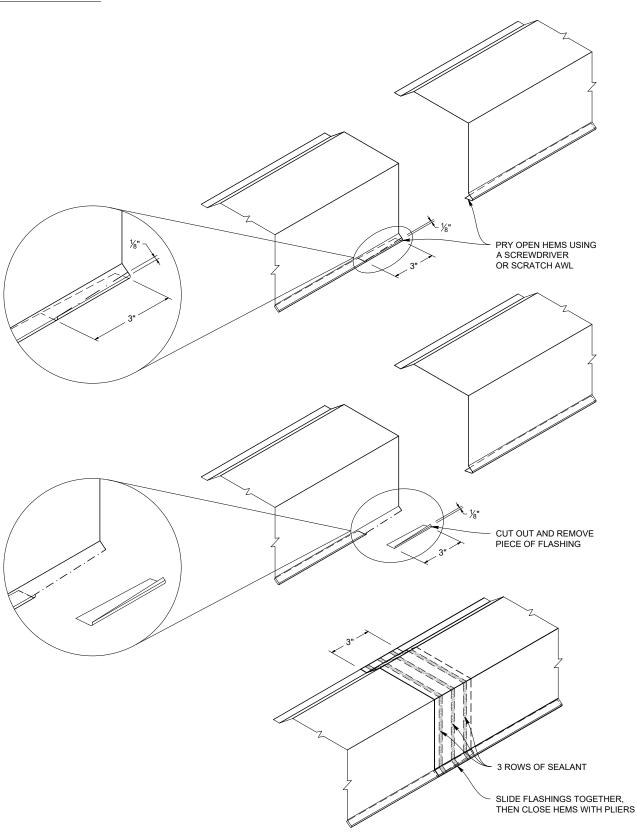


Lapping Application



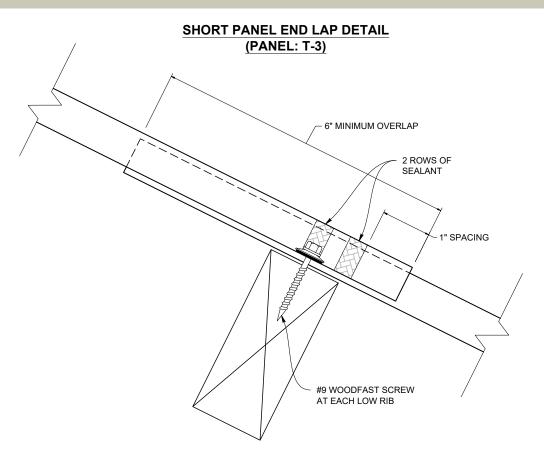
PART SHOWN: (T3GS) STANDARD GABLE

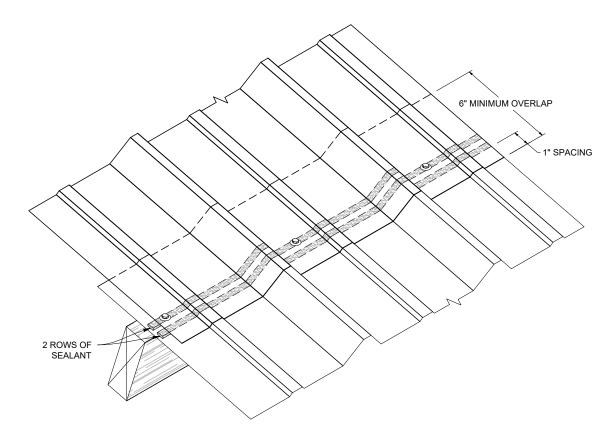
LAPPING APPLICATION





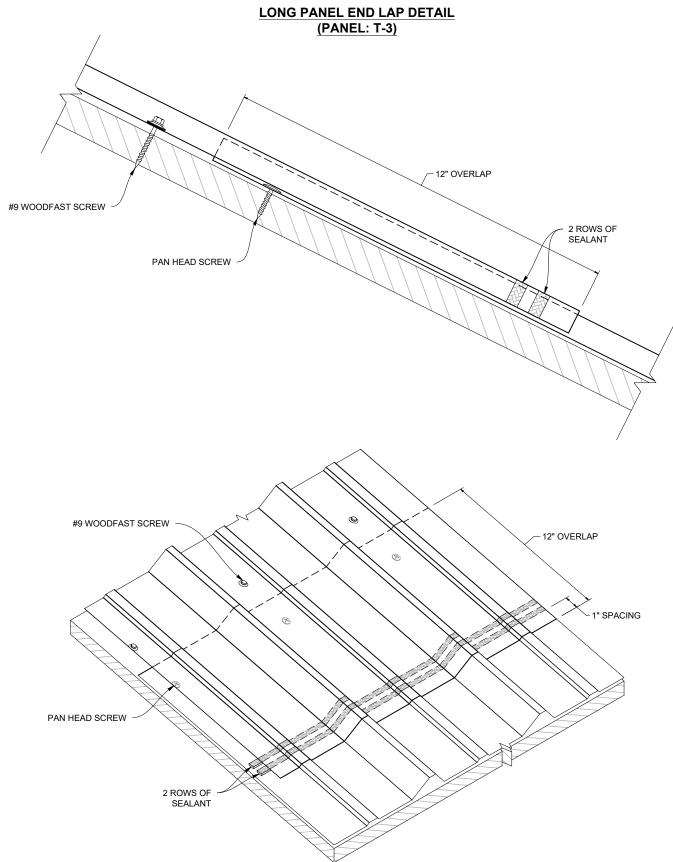
Short Panel End Lap





Long Panel End Lap



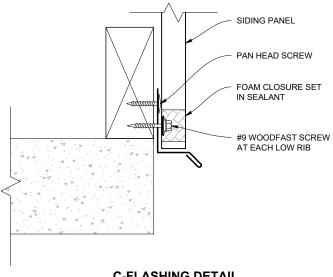


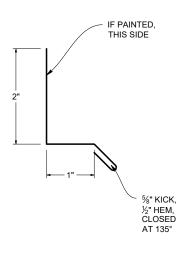


Base & C Flashings

BASE FLASHING DETAIL

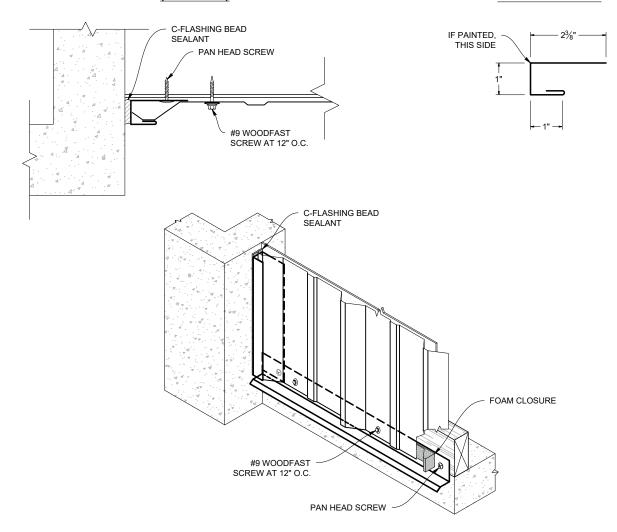
PART SHOWN: (T3BF) .75" BASE FLASHING





C-FLASHING DETAIL (TOP VIEW)

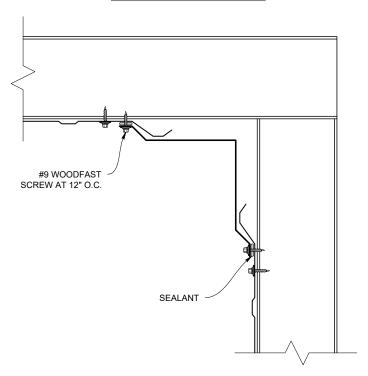
PART SHOWN: (T3CF) .75" C-FLASHING



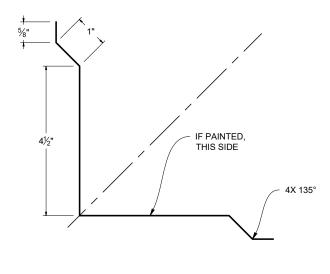
Inside Corner

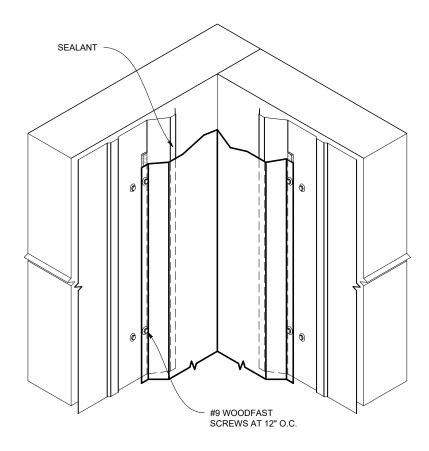


INSIDE CORNER DETAIL



PART SHOWN: (T3CI) .75" INSIDE CORNER

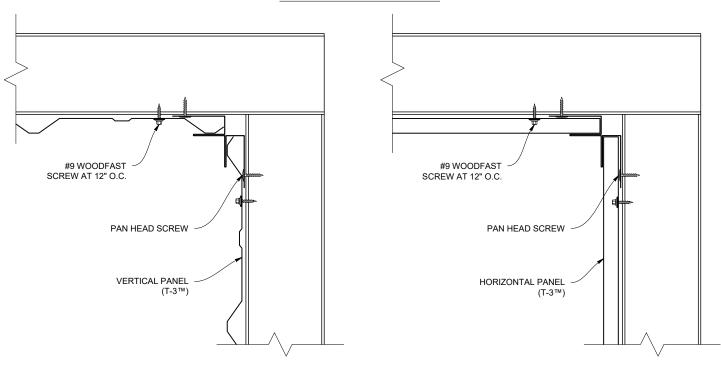




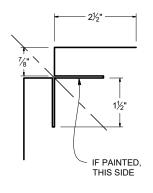


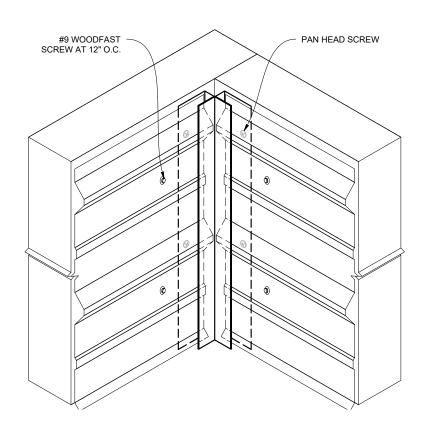
Inside Corner - Post

INSIDE CORNER DETAILS



PART SHOWN: (T3CPI) .75" INSIDE CORNER POST



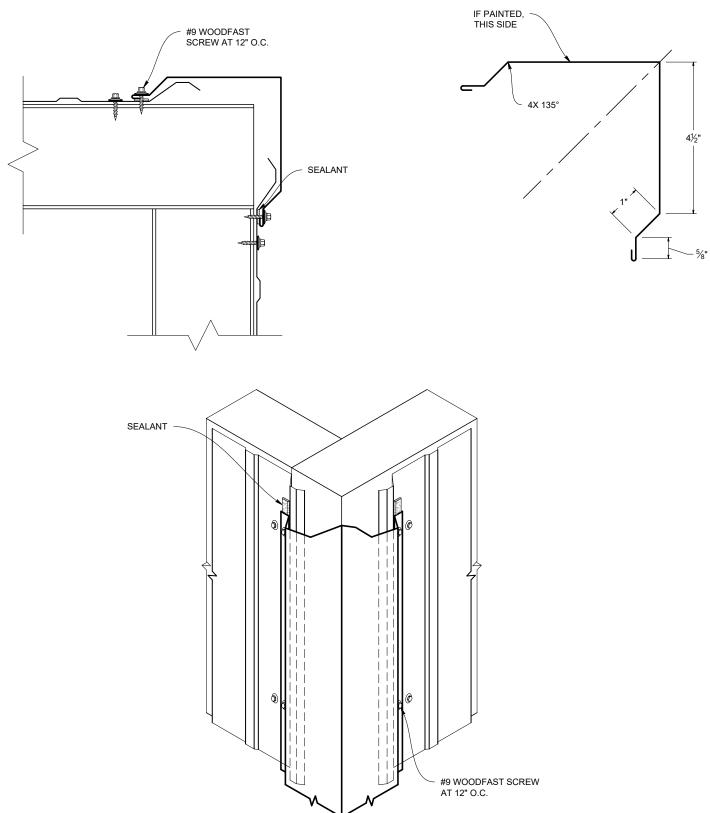


Outside Corner



OUTSIDE CORNER DETAIL

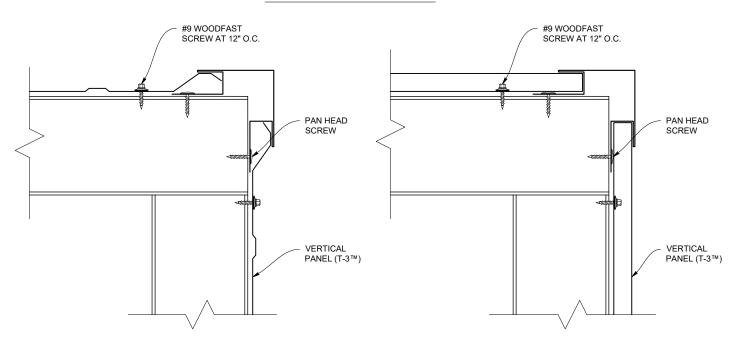
PART SHOWN: (T3CO) .75" OUTSIDE CORNER

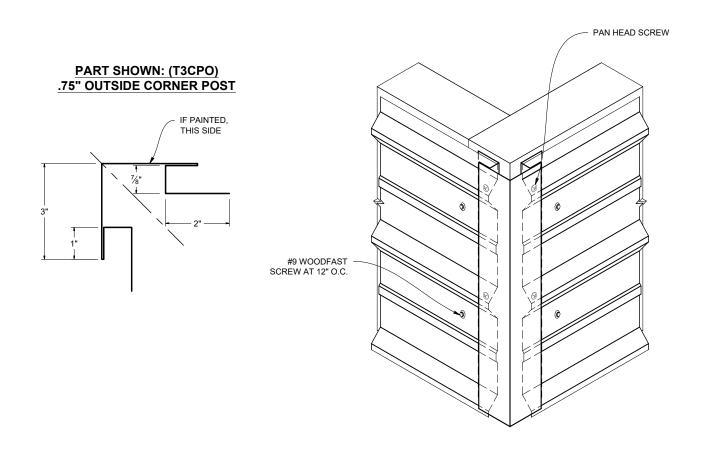




Outside Corner - Post

OUTSIDE CORNER DETAILS

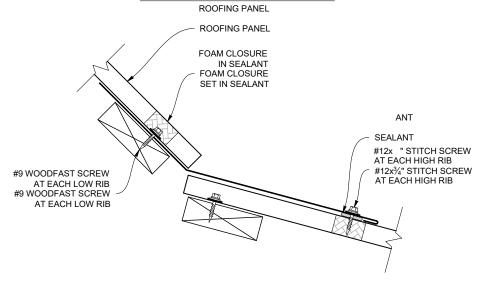




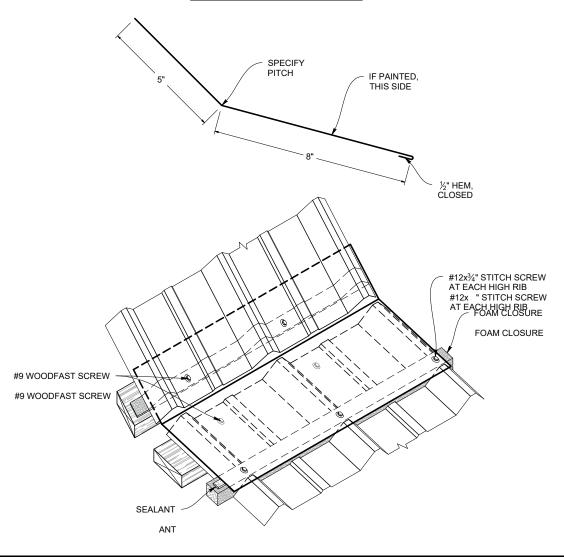
Pitch Change



INSIDE PITCH CHANGE DETAIL

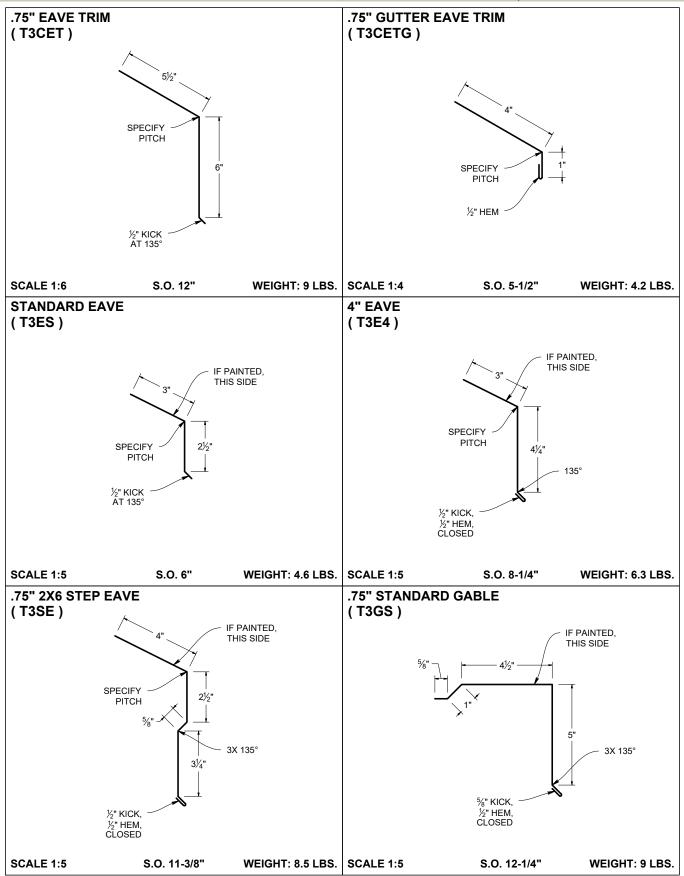


PART SHOWN: (T3PCI) .75" INSIDE PITCH CHANGE



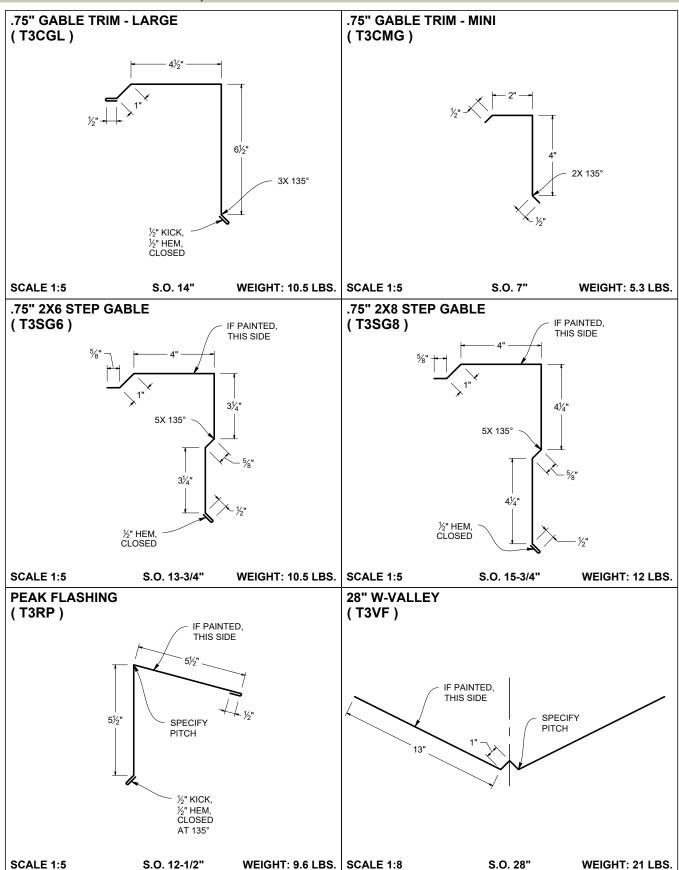


Through Fastener Flashing Selections
Ultra-Panel, Wide-Rib™, Hi-Rib, 4-V, GR-7™
29/26GA: 12'6" Standard, 24GA: 10' Standard



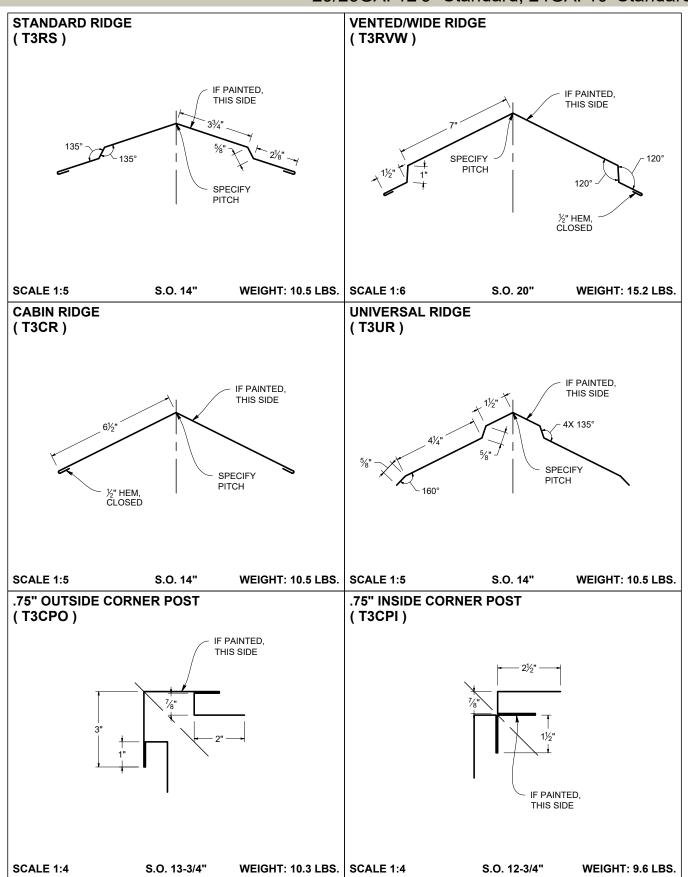
Through Fastener Flashing Selections Ultra-Panel, Wide-Rib™, Hi-Rib, 4-V, GR-7™ 29/26GA: 12'6" Standard, 24GA: 10' Standard

M CHAMPION METAL
a Taylor Metal Compan;



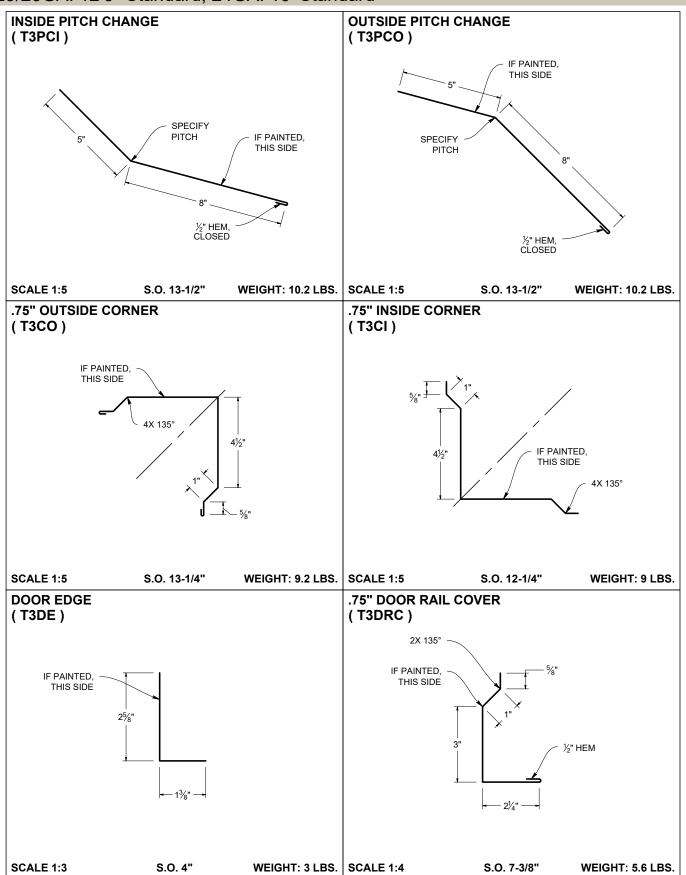
Through Fastener Flashing Selections Ultra-Panel, Wide-Rib™, Hi-Rib, 4-V, GR-7™

29/26GA: 12'6" Standard, 24GA: 10' Standard



Through Fastener Flashing Selections Ultra-Panel, Wide-Rib™, Hi-Rib, 4-V, GR-7™ 29/26GA: 12'6" Standard, 24GA: 10' Standard

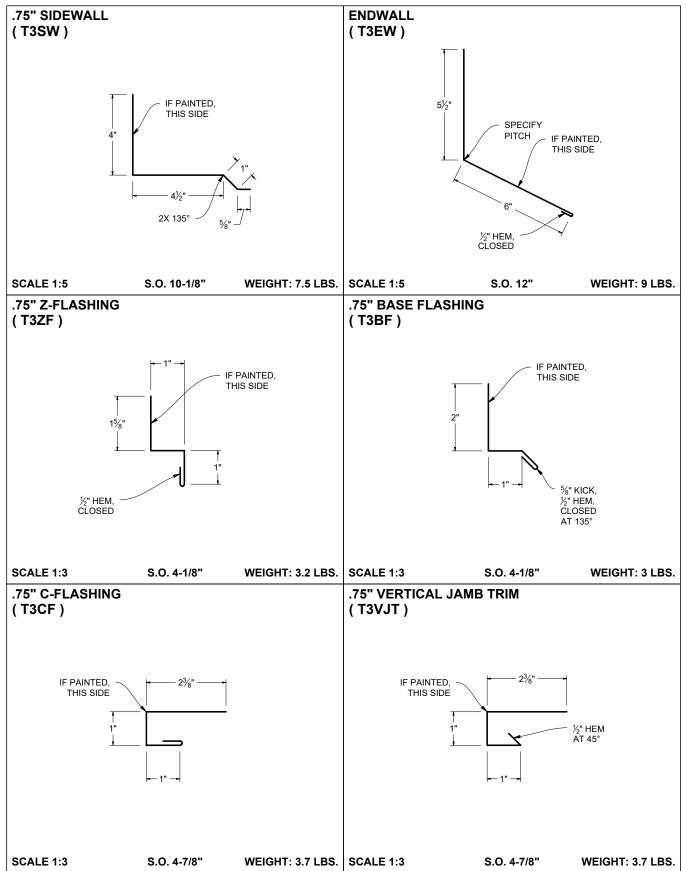






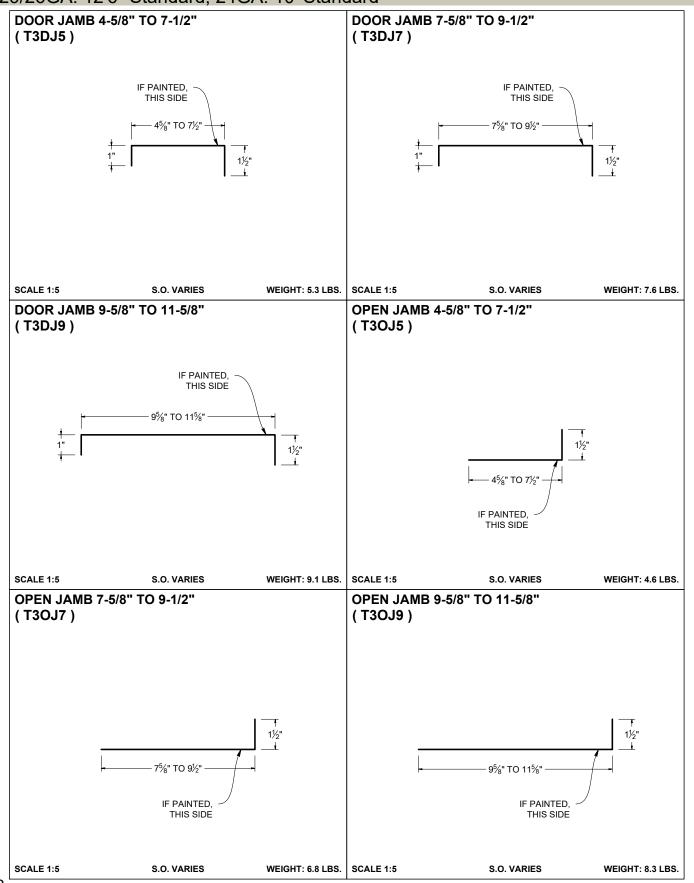
Through Fastener Flashing Selections Ultra-Panel, Wide-Rib™, Hi-Rib, 4-V, GR-7™

29/26GA: 12'6" Standard, 24GA: 10' Standard

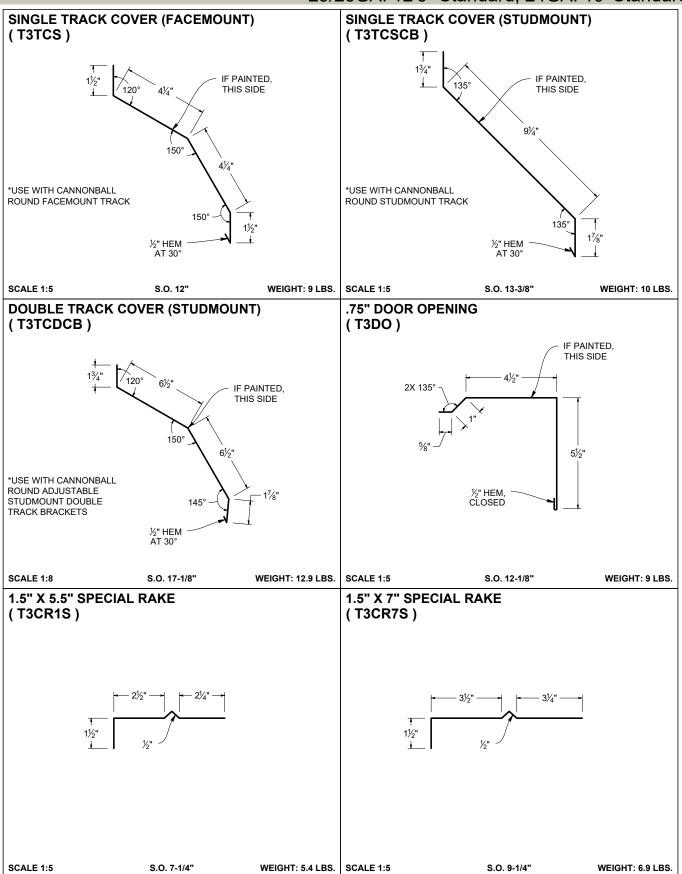






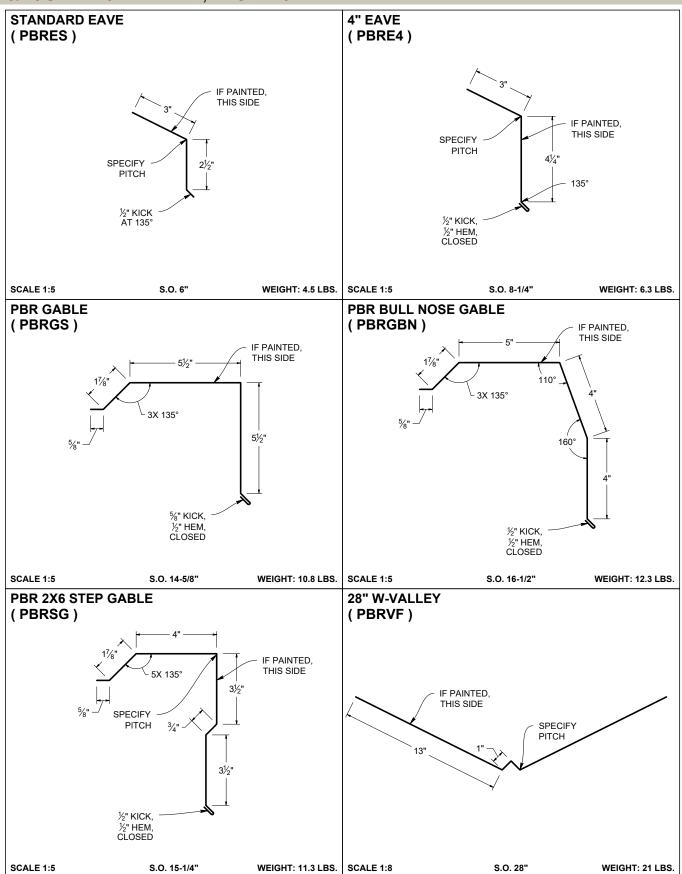


Through Fastener Flashing Selections
Ultra-Panel, Wide-Rib™, Hi-Rib, 4-V, GR-7™
29/26GA: 12'6" Standard, 24GA: 10' Standard

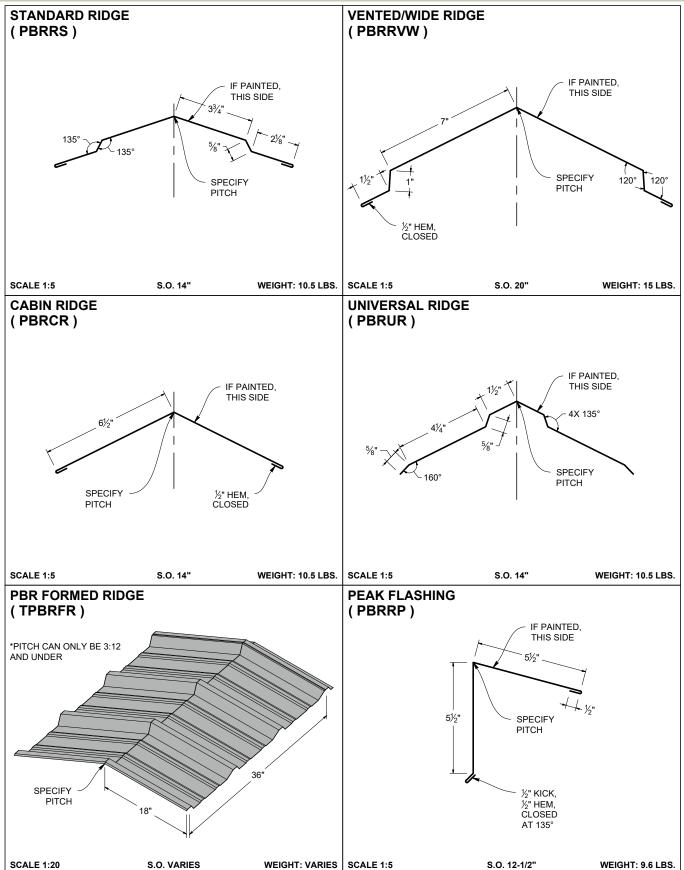


Through Fastener Flashing Selections PBR, Marion "R" Panel™



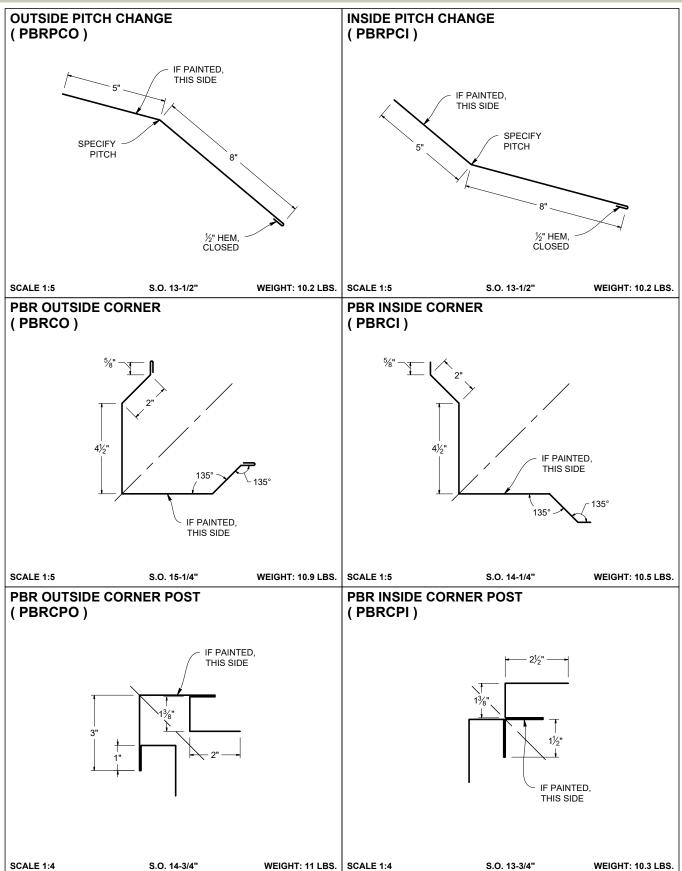


Through Fastener Flashing Selections PBR, Marion "R" Panel™

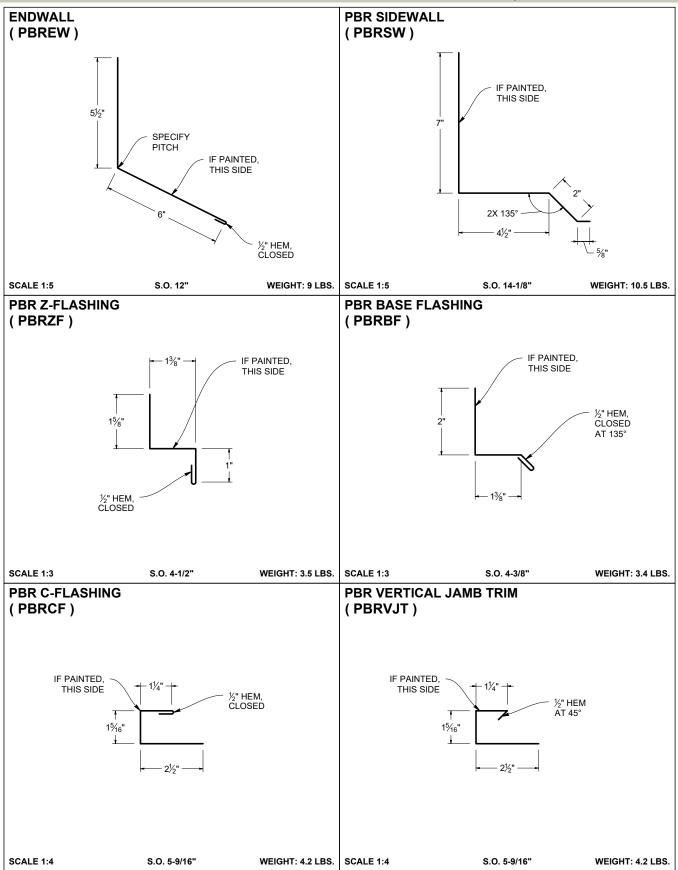


Through Fastener Flashing Selections PBR, Marion "R" Panel™



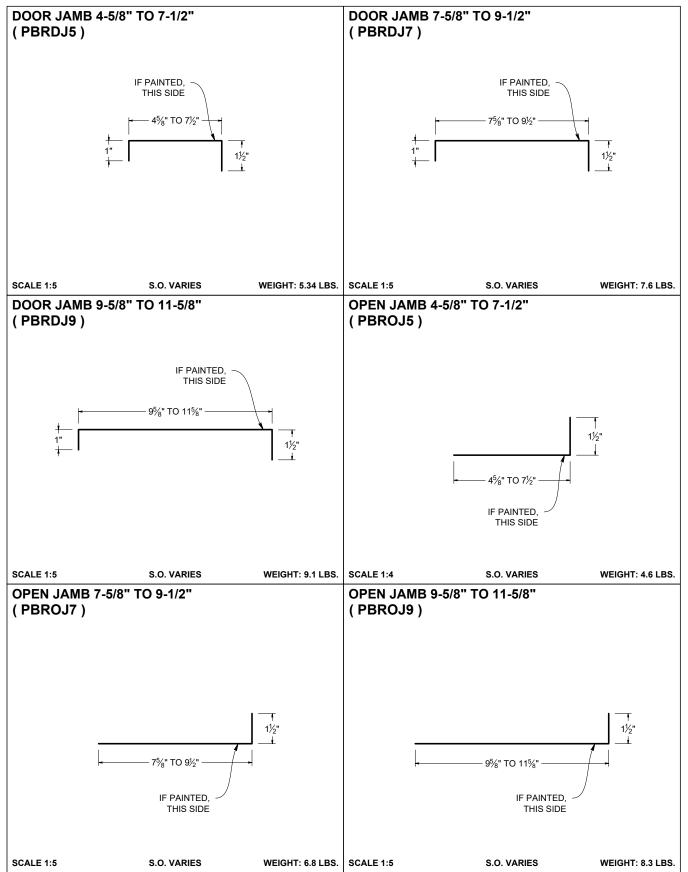


Through Fastener Flashing Selections PBR, Marion "R" Panel™

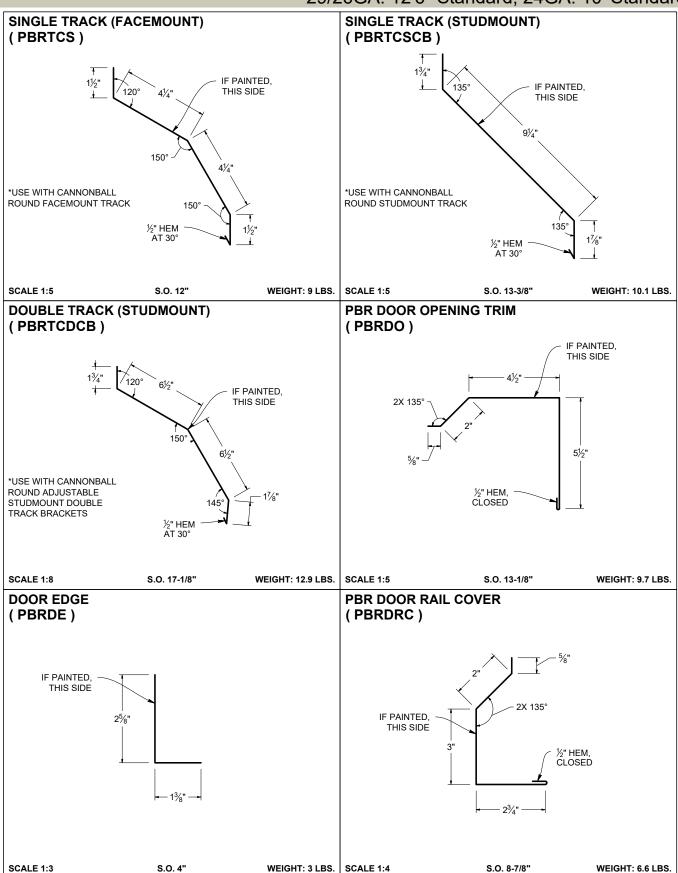


Through Fastener Flashing Selections PBR, Marion "R" Panel™



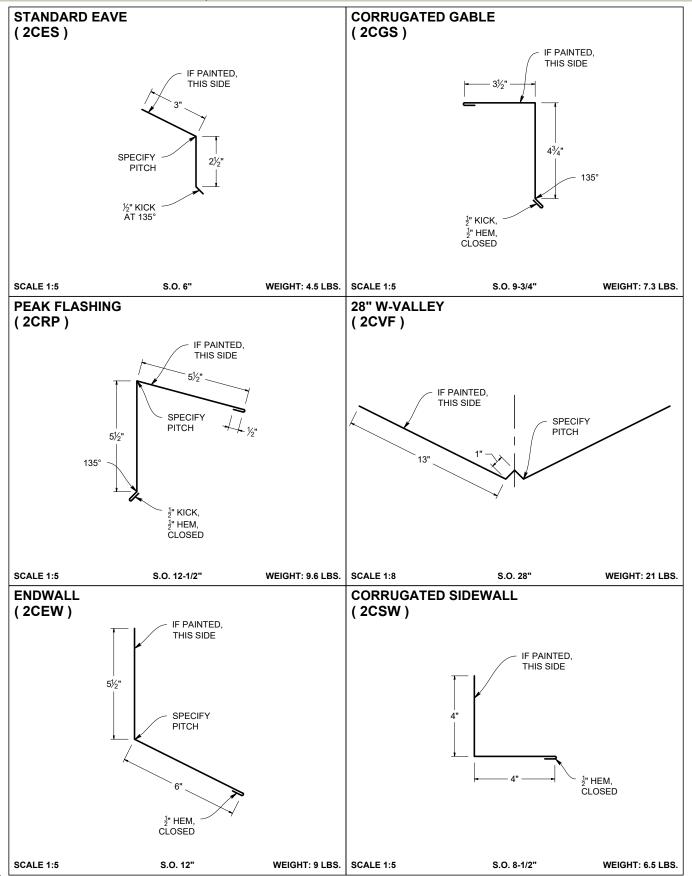


Through Fastener Flashing Selections PBR, Marion "R" Panel™

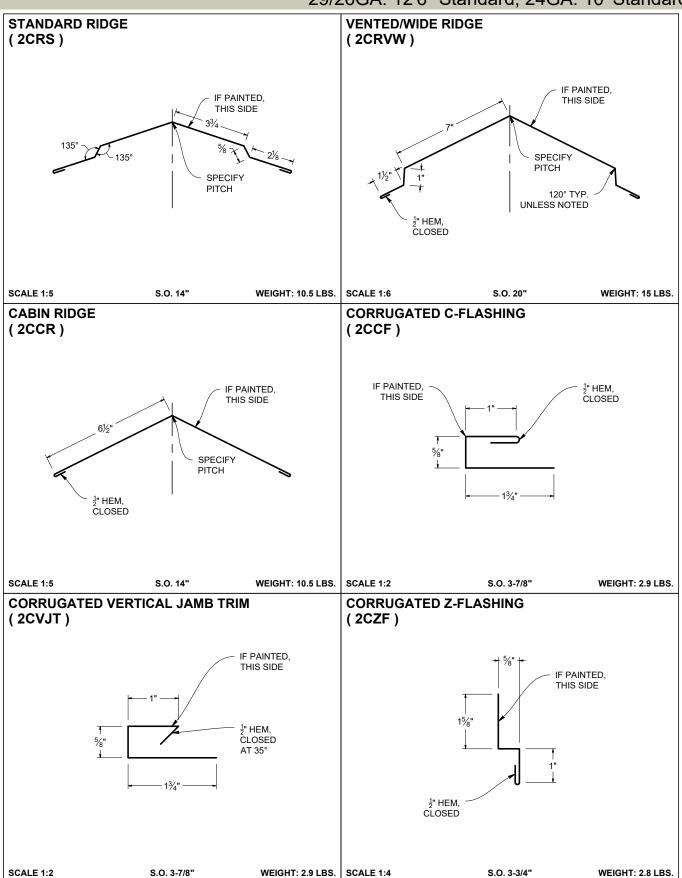


Through Fastener Flashing Selections PBR, Marion "R" Panel™



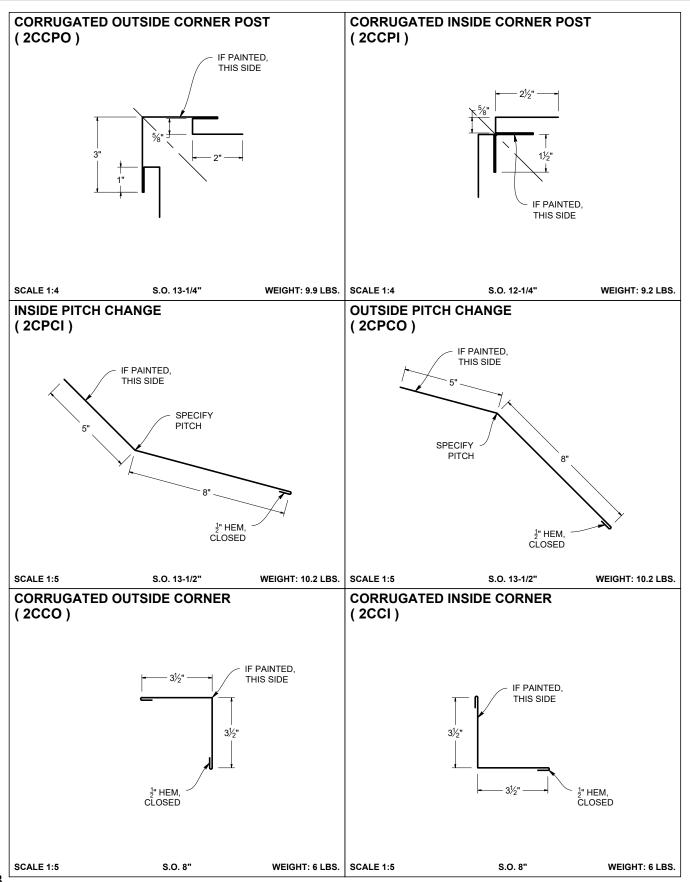


Through Fastener Flashing Selections 2.5" Corrugated / Max Corr 29/26GA: 12'6" Standard, 24GA: 10' Standard



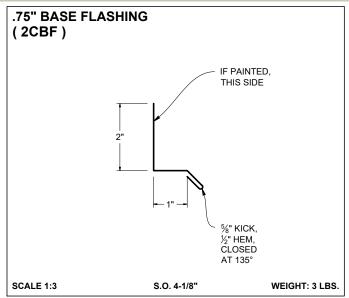
Through Fastener Flashing Selections 2.5" Corrugated / Max Corr 29/26GA: 12'6" Standard, 24GA: 10' Standard





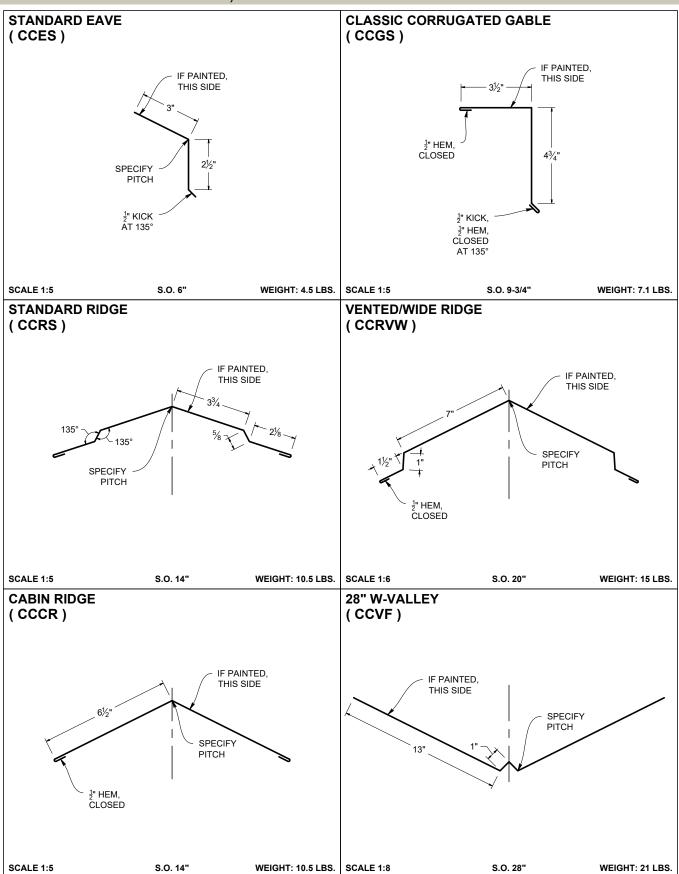


Through Fastener Flashing Selections 2.5" Corrugated / Max Corr 29/26GA: 12'6" Standard, 24GA: 10' Standard

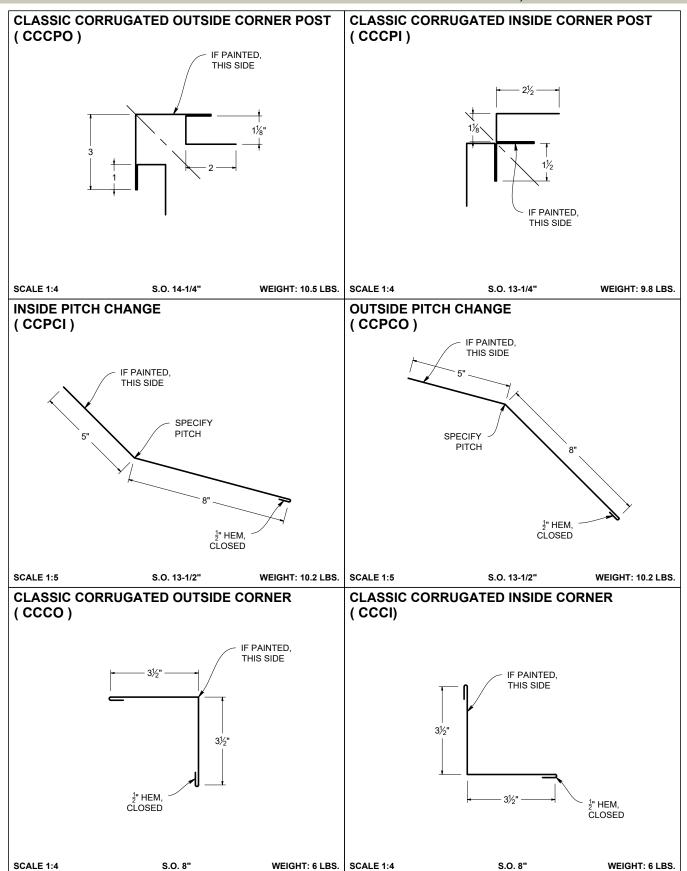


Through Fastener Flashing Selections Classic 7/8" Corrugated 29/26GA: 12'6" Standard, 24GA: 10' Standard



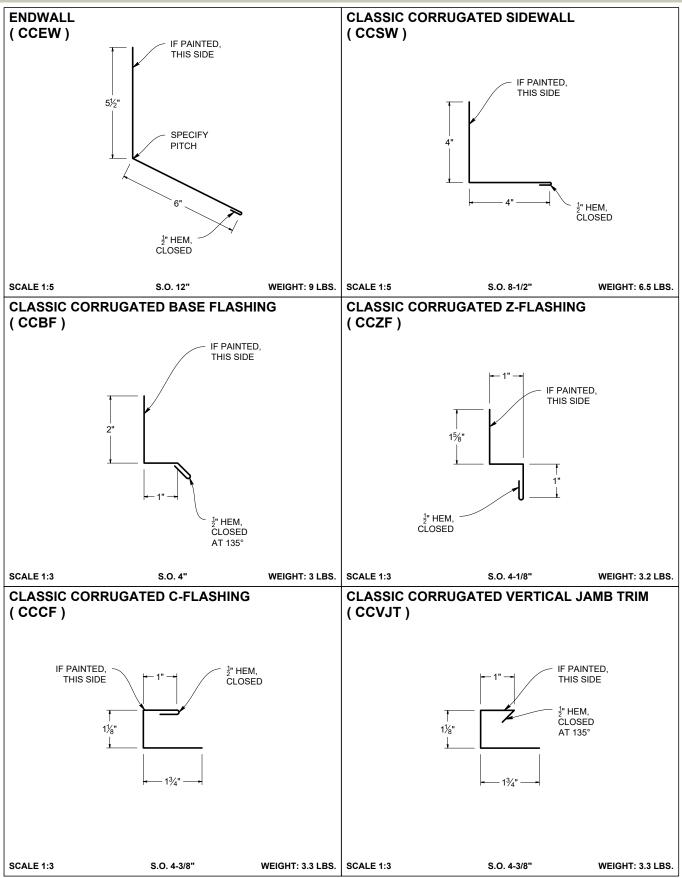


Through Fastener Flashing Selections Classic 7/8" Corrugated 29/26GA: 12'6" Standard, 24GA: 10' Standard



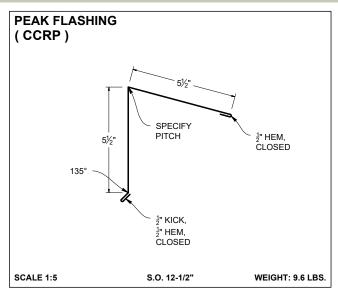
Through Fastener Flashing Selections Classic 7/8" Corrugated



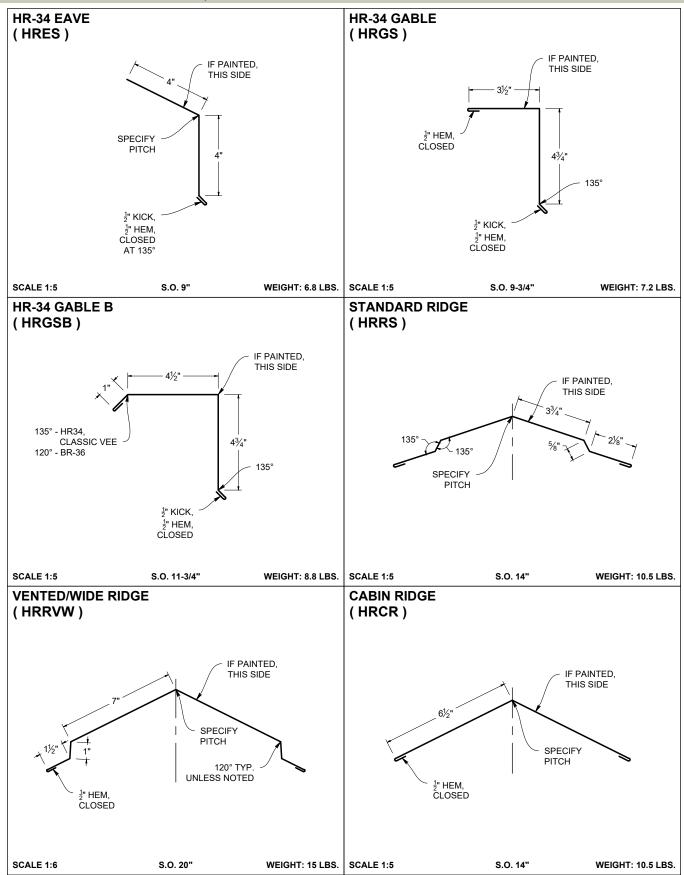




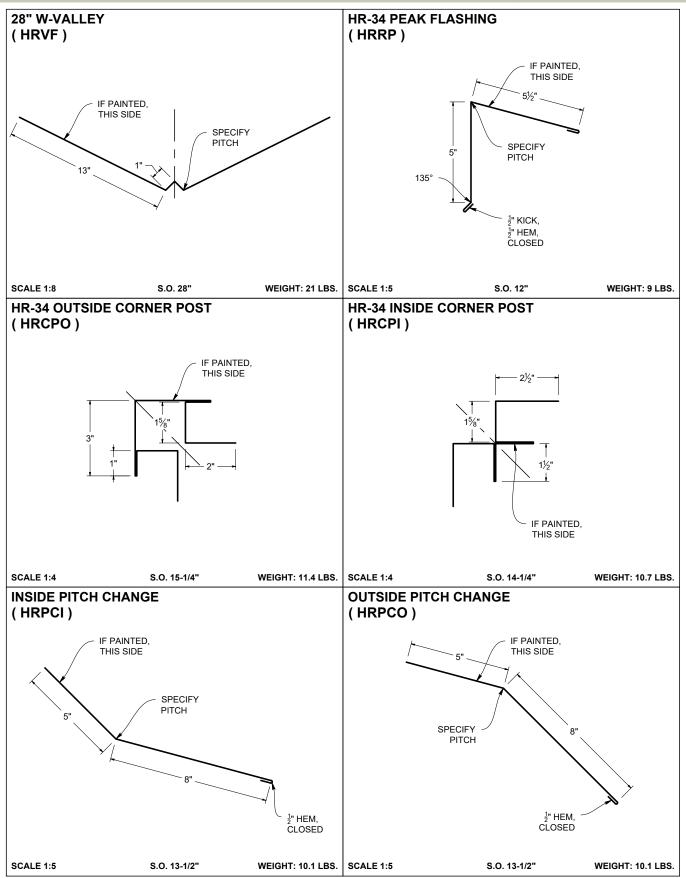
Through Fastener Flashing Selections Classic 7/8" Corrugated 29/26GA: 12'6" Standard, 24GA: 10' Standard



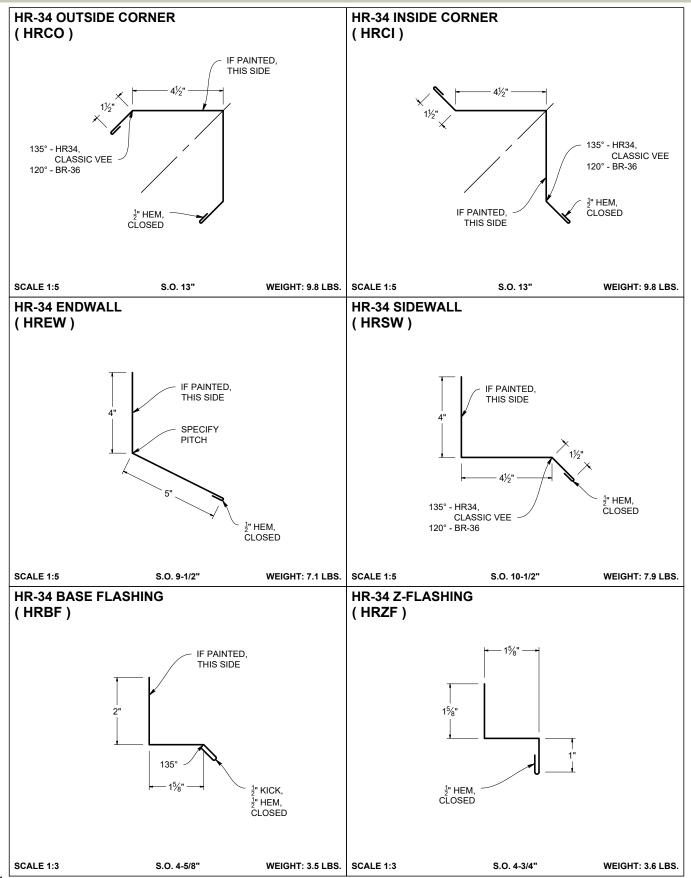




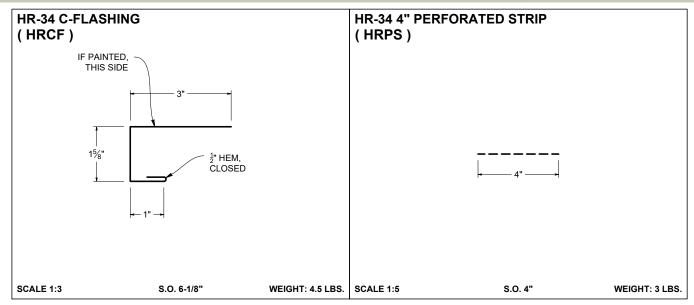














FASTENER	DESCRIPTION	Size	Quantity		
	#10 Woodfast Screw: Metal to wood, use for panel attachment to dimensional lumber. 1/4" Hex head with waser. Available in	10 x 1"	100/Bag	3,000/Box	
	painted and galvanized.	10 x 1-1/2"	100/Bag	2,500/Box	
		(available upon request) 10 x 2"	100/Bag	2,000/Box	
#14 Woodfast Screw: Metal to wood, use for panel attachment to dimensional lumber 5/16" Hex head with waser. Available in		14 x 1"	100/Bag	2,500/Box	
	painted and galvanized.	(available upon request) 14 x 1-1/2"	100/Bag	2,000/Bo	
	#12 Stitch Screw: Metal to metal, use for trim to panel, trim to trim and side lap attachment. 1/4" Hex head with washer. Available in painted and galvanized.	12 x 13/4"	100/Bag	3,000/Box	
#12 Tek Screw: Metal to metal, use for panel attachment to metal purlins. 5/16" Hex head with washer. Available in painted and galvanized.	panel attachment to metal purlins. 5/16" Hex	12 x 1"	100/Bag	2,500/Box	
	•	12 x 1-1/2"	100/Bag	2,000/Box	
	(available upon request)	100/Bag	1,500/Bo		
	#14 Tek Screw: Metal to metal, use for trim to panel, trim to trim and side lap attachment. 5/16" Hex head with washer. Available in painted and galvanized.	14 x 7/8"	100/Bag	2,500/Box	
Ä T	#43 Rivet: Attaching trim to trim and trim to panel.	43 x 1/8"	100/Bag		
Ţ	#6 Bugle Screw: Galvanized Bugle screws can be used for attaching the	#6 x 1"	100/Bag		
RECTION OF	panels to a wood deck or substrate, spacing the screw about 18" to 24" along	#6 x 1-5/8"	100/Bag		
RECTION OF ILING WIND	the fastening leg.	TALL#ATYON ^{1/4} "	100/Bag		
ECTION OF LING WIND		#NORMAL	100/Bag #10 WOODFAST		

WOODFA

INSTALL THIS DIF



	Nuttsetter					
	1/4" Magnetic					
	5/16" Magnetic					
	Butyl Mastic Tape			Quantity		
	1/8" x 1/2" 3/32" x 3/4"		50 feet per roll			
				50 feet per roll		
	Pipe Flashing	Temperature -30°F to 2		Temperature Rating: 250°F to 390°F		
	No.	Gray - Standa		Orange - High Temp.		
	#1	1/4" to	2"	-		
	#2	1-3/4" to 3-1/4"		-		
	#3 1/4" to 3-		1/4"	-		
	#4	3" to 6)"	3" to 6"		
	#5	4" to 7	' II	-		
	#6)"	5" to 9"		
	#7	6" to 11"		6" to 11"		
	#8	7" to 13" 10" to 18"		7" to 13"		
	#9			10" to 18"		
	Pipe Flashing	Gray - Retrofit Round				
	Small	3-1/4" to 2-3/4"				
	Medium 2" to 7-1/4"					
	Large	3-1/4" to 10"				



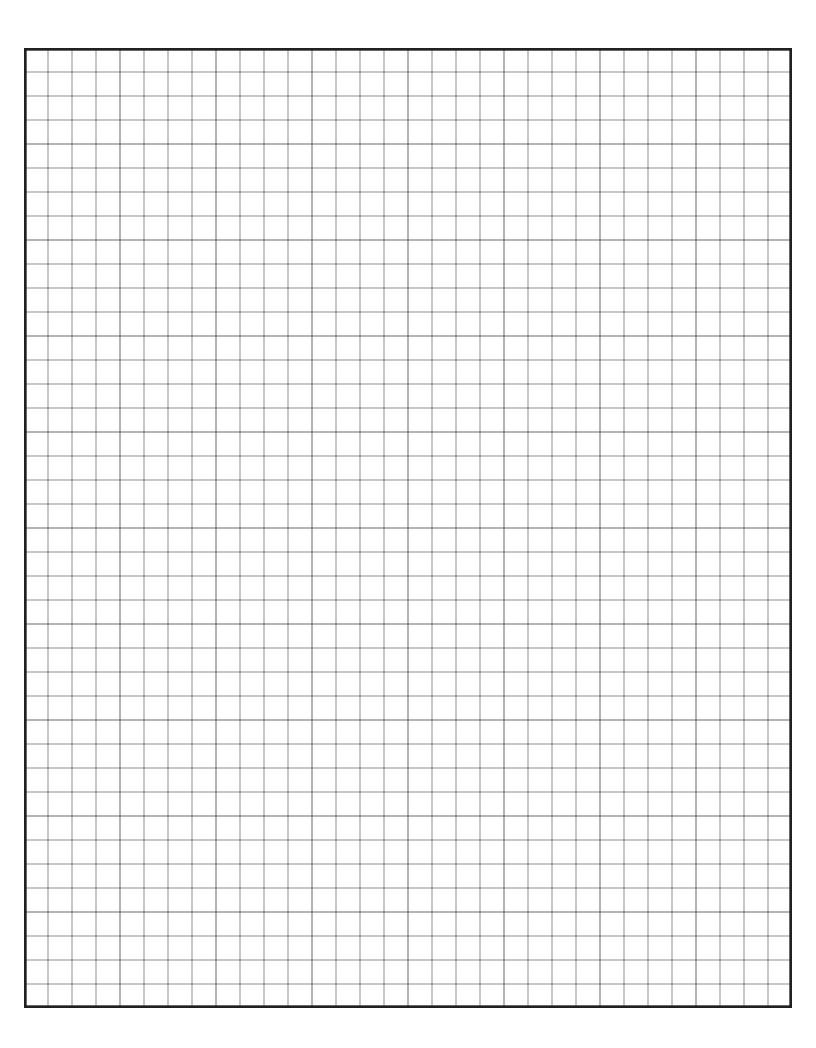
Closures					
Universal Closure	1" x 1" x 25'				
Universal Closure	1-1/2" x 1-1/2" x 25'				
Universal Closure	2 x 2 x 25'				
Ultra-Panel, Hi-Rib, Wide-Rib™, 4-V Panel, PBR, Marion "R" Panel, GR7 - Outside Formed Closure (top of panel)	36" coverage				
Ultra-Panel, Hi-Rib, Wide-Rib™, 4-V Panel, PBR, Marion "R" Panel, GR7 - Inside Formed Closure (bottom of panel)	36" coverage				
2.5" Corrugated, Max Corrugated Foam Closure	24" coverage				
Classic 7/8" Corrugated Foam Closure	37" coverage				
HR-34™ Foam Closure	34" coverage				
Caulking					
Marco Weather-Tite™ Roof Sealant	available per tube or case				
FlexSeal™ Sealant	available per tube or case				
Fly Screen					
Ridge Flyscreen - Fiberglass (used for vented ridge - over plywood)	8" x 100' roll				
Touch-Up Paint					
Spray Can - Kynar 500® and ArmorTech (all colors)	5.5 oz.				
Pen - Kynar 500® (Black, Glacier White, Sterling Grey, Zinc Grey, Charcoal Grey, Forest Green, Tile Red, Medium Bronze, Dark Bronze and Weathered Zinc)	*Special order for other colors				
Underlayment - These Underlayments are for roofs requiring plywood sheeting.					
Synthetic Roofing Underlayment	10 square roll				
Self-Adhering Underlayment (high temperature)	2 square roll				
Insulation *Custom length sizes available	Standard Lengths				
2" Blanket Insulation (VRR Backed)	6' x 27' roll				
2" Blanket Insulation (VRR Backed)	6' x 33' roll				
2" Blanket Insulation (VRR Backed)	6' x 39' roll				
2" Blanket Insulation (VRR Backed)	6' x 43' roll				
2" Blanket Insulation (VRR Backed)	6' x 50' roll				
2" Blanket Insulation (VRR Backed)	6' x 120' roll				



Vapor Barrier				
Dura-Skrim®	8' x 65', 8' x 125', 14' x 100', 14' x 155', 14' x 210', and 20' x 100' rolls			
Barrier Tape				
Insulation Tape	3" x 150' roll			
Polycarbonate Panels				
Ultra-Panel - White, Clear & (Smoke: 24" only)	2', 8', 10', 12', 16,' & 24'			
	(please inquire for custom lengths)			
PBR - White & Clear	10', 12', & 16' (please inquire for custom lengths)			

Fiberglass Panels				
PBR - White	12' & 16' (8oz) (please inquire for custom lengths)			
Ultra-Panel - White	24' (5oz) (please inquire for custom lengths)			
2.5" Corrugated - White	12' (8oz) (please inquire for custom lengths)			
Classic 7/8" Corrugated™ - White	12' (8oz) (please inquire for custom lengths)			
GR-7 ™ - White	24' (8oz) (please inquire for custom lengths)			
Gutter Coil Stock 16-¾" Maximum - slit to your width (priced per lineal foot) Other 26 & 24 GA gutter coil is available, please inquire.				
Painted 26 GA Grade 50 Charcoal Gr	roy Starling Gray Glaciar White Tile Pad Dine			

Other 20 & 24 Ortgatter con is available, please inquire.				
Painted 26 GA Grade 50	Charcoal Grey, Sterling Grey, Glacier White, Tile Red, Pine Green, Forest Green, Pacific Blue, and Dark Bronze			
Bare 24 GA Grade 55	Zincalume® Plus, AZ-55 (No finish warranty – 25 yr. perforation warranty)			
Flat Stock				
Painted 29 GA		40-7/8" x 12-1/2'		
Bare 29 GA		40-7/8" x 12-1/2'		
Painted 26 GA		43" x 12-1/2"		
Bare 26 GA		43" x 12-1/2"		
Painted 24 GA or 22 GA		48" x 12-1/2' and 48" x 10'		



	Order Form Inside Sale: Phone: Read Back: Metal Company New Order Add-on Order Quote		ack:					
a Taylor I Fax to: 425	Metal Company 5-485-2710						UOTE Time:	
Sold To:		10"		Job Na	me:			
Order Contact: Phone #:			- -		To: Call	☐ Delive	P1./	
Fax #:		☐ Pasidentia	- -			_ Delivery D	ate:	_
☐ Agricultural☐ Ultra-Panel☐	Panels with * n	Residential need Pattern Choice: Striations (Striations no on Snap	:		Flat not availa		Color:	
☐ Wide-Rib☐ Hi-Rib☐	Notched? Y / N	Clip Relief? Y / N	Seala	ant? <u>Y</u> / <u>N</u>		nap-Loc <i>)</i> 2" MS-200*	Pitch: Gauge: Dmatch:	
☐ PBR ☐ Marion "R" Pa ☐ MaxCorr	nel12'		hadowLine	font. e**(circle): <u>1</u> ", or B" Reveal:	1400	4-5/8" MS-200* 6" MS-200*	Pallet: 10'	20' 30'
2.5" Corrugate	ed	" Easy-Lock* " Easy-Lock*	"x12-5/8"	SmoothWa		8" MS-200* 2-3/4" MS-150* 6-5/8" MS-150*	12" \/oroo S	m-Lock*
☐ HR-34 ☐ 4-V ☐ GR-7	Panels with ** r	need Pattern Choice Flat 1 V-Groo N (Available on Lifetime Soi	e: ove \square 2\		20 1 ;)" MS-150* 3-3/4" MS-100* 7-5/8" MS-100*	14-5/8" Ver	Span*
Panel & Flashing Items *All Kynar Easy-Lock, Lifetime Soffit, SmoothWall, ShadowLine, Versa-Span, MS-150, & MS-200 flashings are 10' *All ArmorTech Snap-Loc, StreamLine, Ultra-Panel, Wide-Rib, Hi-Rib, GR-7, PBR, Marion "R", 4-V, HR-34 & Corrugated flashings are 12'6"								
Flashing All Ay	•			•		•		э 12'6"
Flashing All Ay	morTech Snap-Loc, S	StreamLine, Ultra-Panel, '	Wide-Rib, Hi	•		", 4-V, HR-34 & Co		e 12'6" Part #
Flashing *All Arr	morTech Snap-Loc, S	StreamLine, Ultra-Panel, '	Wide-Rib, Hi	i-Rib, GR-7, PE	BR, Marion "R'	", 4-V, HR-34 & Co	rrugated flashings are	
Flashing *All Arr	morTech Snap-Loc, S	StreamLine, Ultra-Panel, '	Wide-Rib, Hi	i-Rib, GR-7, PE	BR, Marion "R'	", 4-V, HR-34 & Co	rrugated flashings are	
Flashing *All Arr	morTech Snap-Loc, S	StreamLine, Ultra-Panel, '	Wide-Rib, Hi	i-Rib, GR-7, PE	BR, Marion "R'	", 4-V, HR-34 & Co	rrugated flashings are	
Flashing *All Arr	morTech Snap-Loc, S	StreamLine, Ultra-Panel, '	Wide-Rib, Hi	i-Rib, GR-7, PE	BR, Marion "R'	", 4-V, HR-34 & Co	rrugated flashings are	
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Flashing *All Arr	morTech Snap-Loc, S	StreamLine, Ultra-Panel, '	Wide-Rib, Hi	i-Rib, GR-7, PE	BR, Marion "R'	", 4-V, HR-34 & Co	rrugated flashings are	



Custom Trim Order

Customer Name:	Job Name:
Gauge: Color:	Status: □ Original □ New
Specify: □ Angles □ Color Side □ Dimens	sions Stretchout
Dwg #: Pitch: # of Pieces: Description: Hems: □ Open □ Closed □ Slightly Oper	Description:
so	SO
Description:	Description:
Hems: ☐ Open ☐ Closed ☐ Slightly Oper	Hems: □Open □Closed □Slightly Open

Please provide a drawing for each flashing with precise measurements and angles Fax to: 503-581-6877



WOODINVILLE BRANCH

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