Snap-Loc / StreamLine™
Installation Guide
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Snap-Loc is one of the most attractive and durable roofing materials available today. It’s also noncombustible, meeting the strictest building and fire codes. Snap-Loc’s innovative standing seam design is self-locking for a watertight seal. Installation of the Snap-Loc roofing system is a “snap.”

**KEY FEATURES**

- 12" coverage
- 26 gauge Tru-gauge™
- Span up to 2 feet on center
- Concealed fasteners: fasteners cannot leak
- 1" vertical rib with 5/16" flat top for ease of flashing attachment
- Lightweight, strong and durable
- Easy installation
- Affordable with minimum maintenance
- Panel options: Accent Ribs
- Custom cut lengths from 3’ to 40’
- UL 580 Class 90 Wind Uplift rated, UL 790 Class A Fire rated and UL 2218 Class 4 Impact (hail) rated (Snap-Loc carries its UL Classifications under the Easy-Lock™ profile designation)
- 3:12 minimum pitch recommended (For lower pitches, please inquire)
- “Oil Canning” is an inherent characteristic of Roof and Wall products, not a defect, and is not a cause for panel rejection
MATERIAL SPECIFICATIONS

- 26 gauge ArmorTech™ Painted Steel .019" (Thickness prior to painting)
- 26 gauge bare Galvanized (G-90)

KEY FEATURES

- 13 Standard Colors, 1 Kynar® Color and Galvanized
- ArmorTech™ Paint System - excellent exterior durability
- “Cool” color pigments are specially designed to reflect infrared light, reducing heat gain to dwelling, and conform with ENERGY STAR® criteria
- Superior quality, two coat SMP resin system at 1 mil. thickness

40-Year Residential Manufacturer’s Limited Warranty

STANDARD COOL ARMORTECH™ SMP COLORS

These printed chips provide a close representation of the colors. Metal samples are available upon request. SRI = Solar Reflective Index. SRI values listed above are in accordance with ASTM E 1980 and are based on actual testing. “Oil canning” is an inherent characteristic of Roof & Wall products, not a defect, and is not a cause for panel rejection.
The StreamLine™ Standing Seam is the only metal roofing panel with a patented no-siphon dry lock seam, with a unique reversing feature to allow installation of panels from both directions starting at any location. The panel is designed with softer, less industrial lines to provide an architecturally pleasing appearance.

**KEY FEATURES**

- 16" coverage
- 26 gauge Tru-Gauge™
- Factory-notched panels available
- Vertical interlocking application: allows installation from both directions starting at any location
- Patented no-siphon lock seam
- 1-1/8" vertical rib with 3/8" flat top ease of flashing attachment
- Concealed fasteners: fasteners cannot leak
- Pre-slotted fastener flange: allows expansion/contraction of panel
- UL 580 Class 90 Wind Uplift rated, UL 790 Class A Fire rated and UL 2218 Class 4 Impact (hail) rated (StreamLine™ carries its UL Classifications under the Easy-Lock™ profile designation)
- 3:12 minimum pitch recommended (For lower pitches, please inquire)
- Standard panel lengths 4’ to 35’ - not notched
- Standard panel lengths 1’ to 35’ - notched (For longer panels, please inquire)
- Pan options: Striations, Accent Ribs

**Factory-notched panels**

- Prevents crowning
- No visible screws required
- Sharp, professional appearance
MATERIAL SPECIFICATIONS

- 26 gauge ArmorTech™ SMP Painted Steel .019” (Thickness prior to painting) AZ-50 Substrate

- 26 gauge bare Zincalume® Plus, AZ-55 (No finish warranty – 25 yr. perforation warranty)

- 26 gauge bare Galvanized G-90 (No finish warranty – no perforation warranty)

KEY FEATURES

- 18 Standard Colors, Galvanized G-90 and Zincalume® Plus

- ArmorTech™ Paint System - excellent in exterior durability

- “Cool” color pigments are specially designed to reflect infrared light, reducing heat gain to dwelling, and conform with ENERGY STAR® criteria

- Superior quality, two coat SMP resin system at 1 mil. thickness

- 40-year residential paint warranty
  - fading
  - chalking
  - chipping
  - cracking
  - peeling

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<th>Standard Weight</th>
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<tr>
<td>Width</td>
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<tr>
<td>16”</td>
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40-Year Residential Manufacturer’s Limited Warranty

STANDARD COOL ARMORTECH™ SMP COLORS

These printed chips provide a close representation of the colors. Metal samples are available upon request. Coatings are low gloss 10-15% sheen. SRI = Solar Reflective Index. SRI values listed above are in accordance with ASTM E1980 and are based on actual testing. ***Oil Canning is not a cause for material rejection***
Champion Metal, a Taylor Metal Company, Snap-Loc/StreamLine™ Standing Seam roofing panels are designed for residential and light commercial applications, however it is not limited to these uses.

The Snap-Loc/StreamLine™ Standing Seam concealed fastener roofing system is an architectural roofing system and is designed to be weather tight, attractive, easy to install and to provide long life.

These installation instructions are intended to offer suggested application procedures for common building construction. No attempt is made to provide installation details for every application or possible use.

Please contact Champion Metal, a Taylor Metal Company, for use of custom flashing details as they pertain to specific conditions or to discuss a specific project.

Conformity to local building codes, details for specific applications, and use of safety and health procedures is the sole responsibility of the installer.

Champion Metal, a Taylor Metal Company, assumes no liability for the improper installation of the Snap-Loc/StreamLine™ panel nor for any personal injury or property damage that may occur with the product’s use.

*Oil Canning - All light gauge metals can display waviness often referred to as “oil canning.” This is caused by steel mill tolerances, substrate variation and relative reflectivity. “Oil canning” is an inherent characteristic of steel products, not a defect, and is not a cause for material rejection.
Handling
Handle materials with care when off loading or moving materials to avoid damage to panels or flashings. Long panels may require two or more pick-up points, properly spaced to avoid damaging panels. Plan ahead. Contact Champion Metal/TMP for recommendations on handling/hoisting long panels.

Wear clean cotton gloves when handling copper or unpainted Zincalume® to avoid leaving fingerprints and smudges. While fingerprints or smudges will not harm the material, they will temporarily leave markings on the material until the material weathers.

Wear clean, soft-soled shoes when walking on roofing panels to avoid damage to the painted finish. Take care that sand, gravel, dirt etc. sticking to your shoes is not carried onto the roof, scratching or otherwise damaging the finish on the roofing material.

Walking on asphalt impregnated felt paper, especially on a hot day, can cause the asphalt to stick to your shoes and be tracked onto the roofing material. Do not walk on major ribs of panels. Do not walk on panels that have not been completely installed.

Take care when painting to avoid getting over spray on the roofing material. Remember that wind can carry paint particles some distance. Over spray can cause the finish of the roofing material to look dull and may void your warranty.

Do not allow panels to contact preservative-treated lumber. Water and ice shield material is effective in preventing a corrosive reaction between steel products and pressure-treated lumber.

Storage
Store the panels, flashings, and accessories in a dry, well ventilated area, on level ground. Slightly elevate one end of bundles to allow drainage of wet materials. Support panels with blocks throughout escalation in elevation to prevent permanent deformation. If covering, allow ventilation around the panels.

Protect panels against standing water and condensation between adjacent surfaces. If panels become wet, immediately separate sheets, wipe dry with clean cloth, and keep sheets separate for air-drying.

Painted metal roofing panels will have a clear plastic film applied to the lower rib of the panel to protect the seam during transportation and handling. Flashing and flat sheet may have a plastic film for protection. Remove this film prior to installation of the panels.

Products with film should not be stored in direct sunlight or under other UV source, and should not be left in extreme heat or cold for long periods.

Secure materials on the ground or roof to prevent winds from moving the materials, especially when leaving the site. Wind-blown materials may cause damage to the material, property or persons. Avoid installing panels in windy conditions.

Safety considerations are the responsibility of the installer and their crew. Be sure to use common sense and accepted industry standard safety practices when installing roofing materials. Always use proper safety equipment and attire to minimize risk of cuts or other injuries.
**Delivery Fleet**

Champion Metal, a Taylor Metal Company prides itself with quick lead times delivered with our fleet of semi trucks. Our fleet of trucks are owned and operated by Champion Metal/TMP. All of our drivers are Champion Metal/TMP employees, so when your truck rolls in to deliver, you are dealing with Champion Metal/TMP. Expect consistent and exceptional service with short lead times. The inhouse fleet allows for efficient and cost-effective delivery.

Mounted on the rear of our semitrailer, the trailer-mounted "piggy-back" forklift will accompany you right to your place of use, opening up unprecedented possibilities in terms of transportation. It can travel sideways, carrying panels up to 40’ long, allowing delivery in locations that would typically be considered impossible to reach.

Save time and effort while avoiding potential loading and transport issues; have experienced Champion Metal/TMP personnel deliver and unload your order.
Delivery
We will make every attempt to deliver material to the desired location. We may be unable to gain access on tight corners or steep terrain. If the site is deemed inaccessible by our driver, the customer may choose an alternate delivery site within a reasonable proximity. If we are unable to make the alternate delivery, additional charges may be assessed.

The customer is responsible for:
• Determining adequate access for delivery ahead of time.
• Meeting the delivery at the agreed upon time.
• Providing adequate resources (1-4 people as needed) for off loading materials. **A charge of $100 per hour may be added for deliveries that go beyond their allotted time.**
• Checking the shipment at the time of delivery.
• Verifying material quantities against the shipping/packing list.
• Noting any damage or discrepancies upon the paper work at the time of delivery and notifying Taylor Metal Products within 48 hours of delivery.

Delivery times are usually scheduled one day in advance. Taylor Metal Products will make every effort to make the delivery at the scheduled time. Please be aware that there may be conditions beyond our control such as traffic, mechanical failures, road closures, etc. which may affect our schedule. If a delay is expected, you will be notified in advance of delivery.

Will Call and Loading
Flatbed trailers and trucks are best suited to transport metal roofing materials. These can be loaded from the side with a forklift and tied down in a safe and secure manner.

We are not able to load materials onto vehicles and/or trailers which are not suitable or may be hazardous to load. Please be aware that if we find a vehicle to be inappropriate, we reserve the right to refuse to load your order.

**Unacceptable examples:** boat trailers, vans, buses, motor homes, campers and box trailers. Pickup racks which do not have sufficient supports for the weight or are not long enough to support bundles are also unacceptable.

Champion Metal, a Taylor Metal Company is not responsible to tie down loads nor do we provide any tie down materials. Please bring tie downs to secure your load (string or twine are **not** acceptable for this purpose).

**Consider having your order delivered on one of our trucks with a piggy back forklift.**
The following tools/safety equipment may be used for proper installation:

• **Screw Gun**: Clutch type, variable torque, cordless screw guns will give the best results.
  - Extra batteries
  - Bit holder - magnetic
  - #2 square drive bits or philips drive bits (for panel screws)
  - 1/4” Hex head - magnetic - bit driver (for woodfast flashing screws)
  - 1/8” drill bit (for rivets & pre-drilling fastener holes)
  - Belt & holster (keeps all the above tools safely on your hip)

**Other Tools:**
- DeBurring Tool
- Hole Punch (for pre-punching holes in metal)
- Rubber Mallet - SoftType (for adjusting panels & flashings)
- Quick Square, Framing Square & Bevel Square (aids in squaring flashings & panels)
- Duck Bill Vise Grips/Pliers (for various bending)
- Upender Tools (used for panel-prep, available at Champion Metal/TMP)
- Tape Measure
- Rivet Tool (for riveting flashings)
- Marking pen or grease pencil
- Chalk Line (for marking long panel rips and to align panels)
- Protective gloves to protect hands
- Cotton gloves for working with copper (to protect against fingerprints on finish)
- Ear plugs
- Safety harness kit

Cutting Tools:
- Cutters/Offset (curved jaw) left & right (for precision cutting, long cuts)
- Snips (straight jaw) left & right (for short cuts & circular cuts)
- Electric Shears (aids in long panel rips)

**CAUTION: POWER SAWS MAY CAUSE PANEL DAMAGE!**

Champion/TMP recommends cutting panels and flashings with tin snips or shears.

We do **NOT** recommend the use of saw blades or abrasive wheels - use may void warranties and reduce longevity, especially in marine envirnments.

**WARNING**: Filings, debris and metal chips must be wiped off panels each day to avoid corroding the panels and causing rust specks or stains. Water can cause non-finished metal shaving to bind to panels after rust develops damaging panels. Failure to properly install panels and remove debris may void the warranty.
## Champion recommends the following fasteners:

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<th>FASTENER</th>
<th>DESCRIPTION</th>
<th>USE</th>
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<tbody>
<tr>
<td><img src="image" alt="Pancake Head" /></td>
<td>Pancake Head, Sharp point #10 x 1” #2 Phillips Head</td>
<td>The pancake head screw is recommended for panel attachment and is a concealed fastener.</td>
</tr>
<tr>
<td><img src="image" alt="Waferhead Screw" /></td>
<td>Waferhead Screw, Sharp point #9-16 x 1” #2 Phillips/Square Drive #9-16 x 1-1/2” #2 Square Drive</td>
<td>Waferhead screws are used for attaching the panels to a wood deck or substrate. They are concealed fasteners.</td>
</tr>
<tr>
<td><img src="image" alt="Lath Head Screw" /></td>
<td>Lath Head Screw, Sharp Point #8 x 9/16”</td>
<td>While generally not recommended for most applications, this concealed fastener is useful for areas where a longer fastener will penetrate the substrate and exhibit an objectionable appearance, such as exposed overhangs. The pull out rating for this fastener is less than the waferhead, so these fasteners need to be placed more often.</td>
</tr>
<tr>
<td><img src="image" alt="Woodfast Screw" /></td>
<td>Woodfast Screw, Sharp Point #9-16 x 1 1/4” Hex Drive- Color Match #9-16 x 1/2”1/4”</td>
<td>Woodfast screws are recommended for attaching metal to wood in some cases metal to metal. They are exposed fasteners.</td>
</tr>
<tr>
<td><img src="image" alt="Stitch Screw" /></td>
<td>Stitch Screw, Sharp Point #12 x ¾” ¼” Hex Drive-Color Match</td>
<td>Stitch Screws are used to attach metal to metal such as lap joints in flashing. They can be used interchangeably with rivets. They are exposed fasteners.</td>
</tr>
<tr>
<td><img src="image" alt="Rivets" /></td>
<td>Rivets #43 (1/8” x 1/8”) Stainless Steel rivet Color Matched or non-painted.</td>
<td>Rivets are used to attach metal to metal such as lap joints in flashing.</td>
</tr>
<tr>
<td><img src="image" alt="Bugle Screw" /></td>
<td>Bugle Screw #6 x 1” #6 x 1-5/8” #6 x 2-1/4” #6 x 2-1/2”</td>
<td>Galvanized Bugle screws can be used for attaching the panels to a wood deck or substrate, spacing the screw about 18” to 24” along the fastening leg.</td>
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New Construction
Champion Metal/TMP StreamLine™/Snap-Loc Standing Seam roofing products can be installed for either new or re-roofing applications.

We recommend installing the StreamLine™/Snap-Loc Standing Seam over a rigid continuous substrate such as plywood sheathing or decking. We recommend that the plywood be 1/2" or thicker. The product can also be applied over space sheathing at no greater than 24" on center. For best results the substrate should be smooth, flat and free of debris.

Cover the entire roof area with 30 lb. ASTM rated felt paper. Apply the felt by rolling it out horizontally across the roof starting at the eave. Allow a 3" overlap for each course.

Lap end joints 6". Maintain the rule of keeping uphill courses lapped on top of downhill courses of felt. Tears and cuts should be replaced with new felt or repaired with roofing lap cement.

To prevent bonding between the copper and roofing felt, a layer of smooth building paper or a rosin sized slip sheet should be laid over the felt before installing the copper roofing.

Re-Roofing
The StreamLine™/Snap-Loc Standing Seam can be installed with felt over most existing asphalt, composition, fiberglass shingles or rolled roofing. Tile, gravel, wood shingles/shake, metal or any other type of roofing material should be removed to the bare sheathing. Inspect the substrate for damage or rot and replace sheathing as necessary. Apply the underlayment as described above.

Consider the following when installing the metal roofing over existing roofing materials:

- Appearance: Irregular substrates may affect the overall appearance of the metal roofing product. Panel deformation may occur, however, product integrity will not be affected.
- Roof surface: Any warped or loose shingles must be nailed down along with any protruding nail heads. Remove all moss and other debris, including existing starter strips. Cut off all overhanging shingles and remove hip and ridge caps.
- Ventilation: Trapped moisture can cause premature failure of the metal roofing product as well as substrate, insulation etc. Provide adequate ventilation and appropriate moisture protection.

Ventilation
Proper ventilation is necessary for full roof life. Check local codes for venting requirements.

To provide for ridge and/or hip ventilation, remove (for retrofit) or leave out (for new construction) 2" of sheathing on both sides of the ridge center. Cover opening with flyscreen and secure the flyscreen with staples. Apply felt paper up to the edge of opening as explained in “Underlayment” section.

Champion Metal/TMP recommends allowing ventilation between the outer roof deck and the insulation. Lack of ventilation may trap moisture. The rib of the panel is not a source of ventilation for the area beneath the roofing panels.

Insulation
Check with your design professional or insulation consultant for applications or design details. Also check local building codes to ensure compliance.

Touch-Up Paint
Most of the time touch-up paint is supplied in spray cans. Spray cans are useful for painting large areas such as downspouts, pipe flashings, and other pre-existing areas.

Scratches and scuffs in the finish should be touched-up but not sprayed. The paint should be well mixed and sprayed into a small container, then applied to scratches with a very fine brush or toothpick, just filling in the scratch. If the area is sprayed over, the differences in the chemical makeup will likely cause the touch-up paint to fade differently than the baked-on finish and cause a blotchy appearance over time.
Method # 1: 3-4-5 Triangle

The first method utilizes the 3-4-5 triangle method. After the underlayment has been applied, you must now lay out a grid line along the gable edge to align your first panel. Here we are using a 3-4-5 triangle in increments of 9'-12'-15’ (e.g. 3x3=9, 3x4=12, 3x5=15). For longer panels use larger multipliers (5x3=15, 5x4=20, 5x5=25).

**Step 1:** Snap an alignment line 2 feet from the eave.

**Step 2:** Start from a point (datum) on the alignment line 1/4” to 1/2” from the left (or right depending on which edge you’re starting from). Establish a 12’ arc from datum point.

**Step 3:** Measure 9 feet from the datum point along the alignment line and establish a reference point there.

**Step 4:** From the reference point make a 15-foot arc to intersect the 12-foot arc. Snap a chalk line from the intersection point to the datum point. You now have a straight edge to align your first panel along the gable.

**Step 5:** If you have valleys: Since your underlayment will cover the true center line of your valleys, snap lines at these areas for aligning valley flashings.
Method #2: Framing Square
The second method utilizes a framing square. Begin by stretching a string line from corner to corner at the eave edge. After the eave flashings are installed, lay down your first panel and square it at the eave using a framing square along the screw flange edge of the panel and squaring to the string line. Once square, secure alignment panel by putting one panel screw in at the bottom and at the top.

If a gable roof, check for the gable side of the pan to be no more than 3/8" off square. The standard gable flashing will compensate up to 3/8". If more than 3/8", a compensating gable flashing will need to be used.

Another method is to rip the first panel at the correct angle and to up-end the ripped edge 1" at 90 degrees and use the standard gable flashing. It may be required to rip the last panel. For extreme out of square conditions, consider using a Prow Flashing.

Prow Roofs
For a prow roof, use the same procedure above to square the first panel. Go to the top and measure the distance from the prow side of the first full panel to the top of the prow edge. (The prow flashing should be installed first; allow for 2" between the prow pan up-leg and the rib of the first full panel).

For example, if your measurement was 3’ - make a pencil mark on the framing square for this measurement.

It is critical to maintain and square with the eave. Snap a chalk line from the top mark to the bottom mark. This will be the actual line you will set your first prow panel on. Also, it will give you the angle required to rip your first, second and third prow panels.

Install the first two prow panels and remove the first full-length panel before installing the third prow panel. If you’re accurate on your squaring, cuts and alignment, your first full-length panel will be square to the eave line. (See (a) Dotted line is 2" gap.)

Hip Roofs
Hip roofs present some challenges to panel alignment. The easiest method of aligning panels on a hip roof is to start in the center of the roof area and use the “Reversing Strip” (see page 15) to install the panels starting at center and installing panels in both directions (left & right).

Use either method of panel alignment to be sure the panels are straight and centered. Position the reversing strip at the center point and fasten into place. Then install the panels as indicated. Incidentally, you can also start the panels at center on a gable roof and work both directions.

Alternately you can align panels on a hip roof by starting with a longer panel (5’ to 7’) in length. Place the panel in the appropriate spot (usually 5’ to 7’) from the left or the right and use either method of aligning the panels to get a straight line to work from. Install this panel, and then work back to install the shorter panels and then the rest of the panels as usual.
The reversing strip allows StreamLine™ panels to be installed working both left and right. The reversing strip is most commonly used on hip roof applications although it can be used on other roof styles. (Reversing strip NOT compatible with Snap-Loc.)

**Reversing Strip Application**

**Step 1:** Locate the center of the roof section you are working on. Use 3-4-5 Triangle or Framing Square Method. See (a)

Snap a straight line on the mark perpendicular to the eave line. It is important that the line is straight, so that the panels will be straight.

**Step 2:** Place a panel of the appropriate length on the roof and hook the lock lip of the panel (located on the upper/female rib) to the lip of the reversing strip. See (b)

Pull the panel so it fits tightly into reversing strip and fasten the panel to the sheathing with waferhead screws.

**Step 3:** Position the next panel so that the female rib is over the female rib of the previous panel laying the opposite direction. Press down until the panel is locked onto the previous panel. Fasten that panel in place.

**Caution:** We do not recommend reversing panels on the same pitch when using metallic colors (i.e. weathered zinc or copper penny) or Zincalume®. The paint/coating will reflect differently when the panels are reversed and could look like a different color.
Panel Preparation

**Top of Panel - Upend**
To up-end panels, snip the pan 7/8" beside the female rib, and 7/8" at 1/4" from the inside of the male leg. The up-end tool makes an accurate marking template. After snipping 7/8" cuts, place up-end tool into pan and bend up to just over 90 degrees. The 1/4" gap at the screw flange allows for clearance to snap in the next panel. You will need to fill the gap at each side of the upended panel with flex seal. (Figure 1)

![Figure 1](image1.png)

**Bottom of Panel**
Snip off the corner of the fastening flange approximately 45° for appearance. (Figure 2)

![Figure 2](image2.png)

**For Low Pitch Applications**

**Alternate #1**
On pitches of less than 3/12, place up-end tool into pan, bend down and under to form an open hem under the pan. This step brings the pan edge below the eave flashing edge which stops any potential wicking or siphoning. (Figure 3)

If using this method, allow for an additional 1/2" of panel length.

**Alternate #2**
On pitches of less than 3/12, use a 1/2" bending tool or other bending tool and make a 30° bend (down) to form a drip edge on the pan of the panel. (Figure 4)

![Figure 4](image4.png)

**Note:** Champion Metal/TMP minimum slope recommendation is 3/12 pitch. On projects less than 3/12, contact a Champion Metal/TMP sales representative with project specifics.
Prior to Panel Installation:

Before you can install the panels you need to install Underlayment (i.e. Felt Paper), Flyscreen, Eave Flashing, Valley Flashing, Prow Gable Flashing, and other flashings as conditions apply.

Consider the following before ordering and/or installing roofing panels or flashing.

The roof area will rarely come out to the even foot. If working on a gable roof and the incremental distance from gable end to gable end is 4" or less (i.e. 48’ 4") consider using the compensating gable flashing. This flashing is used to compensate up to 2” on either one or both ends of the roof. The beginning panel can be started 2" in for the edge and end 2" for the opposite edge. Although to maintain a visually consistent appearance on each gable end, Champion Metal/TMP recommends using compensation gable on both ends, rather than standard gable on one end and compensating gable on the other. Using the compensation gable flashing will keep you from having to cut a narrow panel for one end of the roof and will produce a more appealing visual appearance. Compensating gable flashing is also useful if the roof is out of square and can take up 2" of top to bottom differential.

In the rare case that you should experience difficulty installing a panel due to a factory defect stop immediately and contact Champion Metal, a Taylor Metal Company. Roof longevity may be compromised and warranty voided by knowingly installing faulty panels. Champion Metal/TMP will not be responsible for panels installed with defects. Champion Metal/TMP reserves the right to correct the issue before providing replacement panels.

First Panel Installation:

You may install the panels working from left to right or right to left. It is a matter of choice and convenience. Determine which direction the panels are to be installed before preparing the panel.

Align the upper (female) leg of the panels along the alignment line you made along the gable edge. Allow the panel to overhang at the eave edge 1” to 1-1/4". Apply the 1/4" bead of caulking along the eave flashing, position the panel and fasten the panel into place using the waferhead screws. Be certain screw heads are level and flush to the screw flange or they may dent or show through the next panel.

Second and Successive Panels:

Apply the bead of caulking on the eave flashing (see Eave Section, page 18) and place panels flush along the eave edge maintaining the overhang established on the first panel. Position the female leg of the next panel over the male leg of the panel previously installed and lock the panels into place using light hand pressure, foot pressure or tap in place with a rubber mallet. Lock the panels from the bottom up. When the rib is locked into place and in the proper position, fasten the panel into place with waferhead screws.

Repeat for successive panels.
Low Pitch Eave Flashing Application

- Install eave flashing prior to panel installation.
  (If gutters are installed you may need to notch out for gutter fasteners.)
- Use Waferhead Screws and fasten to substrate 18" to 24" or as needed.
- Allow 1" to 2" lap and apply sealant to overlap.
- Apply 2-1/4" beads of sealant along top of leg of eave flashing, 1" +/- from outside edge.
  (You may also use butyl mastic.)
- Install fascia leg into gutter.
- Insulate between dissimilar metals.

Note: Customize flashing for more or less coverage.

Note: If you experience panel crowning, back bend panels at bottom of panel or turn down edge.
Hook Eave Profile Detail

- Lap underlayment over screw
- Double row of non-skinning gunnable butyl
- Bend notched panel over hook, leave space for panel expansion and contraction
- 9” strip of underlayment under eave
- Hook eave
- Screw #10 8” O.C.

Hook Eave Flashing (SLEH)

- If painted, this side
- 4.375”
- 1.125”
- 1.5”
- Specify pitch 145°
- 3” kick, 3” hex open

Sealant required under flat as shown in wet environments only (coastal/marine and West Cascade Mtns)

- Screw #10 8” O.C.
- Non-skinning gunnable butyl
- 2” gap in butyl

Materials:
- Underlayment
- Sheathing
- Fascia board
- 9” underlayment sheet
- Hook eave
- Fascia board
- Sl panel
- Non-skinning gunnable butyl
- Screw #10 8” O.C.

Instructions:
- Bend notched panel over hook, leave space for panel expansion and contraction
- 9” strip of underlayment under eave
- Screw #10 8” O.C.
- Non-skinning gunnable butyl
- 2” gap in butyl
- Sealant required under flat as shown in wet environments only (coastal/marine and West Cascade Mtns)
Hip / Ridge Application
- Cut standing seam panel to match angle of hip/ridge.
- Install panels and upend; caulk the corners.
- Notch hip/ridge cap (as required) for ribs on panel(s). Notch with snips to match rib alignment.
- Allow hip/ridge cap to overhang the bottom corner at least 1-1/2".
- Box in the lower end to match angle of corner.
- Overlap hip/ridge cap, top to bottom, 2" to 3" and caulk each lap.
- Attach hip/ridge cap to each rib of panels with woodfast screw, pop rivet, or stich screw.

Note: If ribs are over 24" apart on panel angles, use "Z" Strip for secure fastening.

HIP / RIDGE DETAIL

HIP / RIDGE LAP

4" LAP

1" BUTYL SPACING

5.625"
RIDGE W/ VENTED CLOSURE DETAIL

VENTED FOAM CLOSURE

UPEND PANEL END
CAULK CORNERS

ADHERE FOAM
CLOSURE

R17 RIDGE FLASHING
(SLR17)

FIELD NOTCHED RIDGE FLASHING
(SLRS)

RIDGE LAP

1" BUTYL SPACING

1" LAP

4" LAP

4" LAP

1.125"

.5" OPEN HEM

7.125"

117° TYP. UNLESS NOTED

1.25"

1.25" SPECIFY PITCH

96°

3/4"

IF PAINTED, THIS SIDE

IF PAINTED, THIS SIDE

SPECIFY PITCH
Valley Flashing Application

- Install valley flashing by fastening through the pan as near to the outside edge (near the hem) as possible every 18" to 24" on each side. Cover fastener heads with sealant/caulking.
- Cut hems 6" back on each side of the next valley flashing. Apply three 1/4" beads of caulking between the valley pans.
- Form valley flashing over the ridge as necessary.
- Trim panels for angle of valley 4" minimum from the valley center point.
- If the panels crown (pan of panel raising up) backbend panel or use the 1/2" down ending tool and bend the panel end down 30 degrees.
- Apply butyl mastic tape, or a 1/4" bead of sealant/caulking, up 1" from panel edge.
- If using a wide valley, the panels may be set farther from the center of the valley pan, depending on climate conditions. Place butyl tape so it is 1" from end of panel.
- Heavy snow conditions require a wider valley pan. Leave more space between the end of the valley panels and the valley center line.
- Consider using wide valley flashings for low pitch roofs.
- Apply a bead of sealant/caulking on top of the hems of the valley flashing.
- For standard valley install panels being sure to fasten panels through the fastening flange into substrate, as close as possible to hemmed edge of valley flashing. Do not penetrate the valley flashing with panel screws.
Gable Flashing Application

- Install to hold down beginning and/or ending panel(s).
- Trim last panel (if needed) to allow 1" leg to be bent up to receive gable trim.
- Place firmly over rib (or field formed leg).
- Overlap flashing 2" to 3" top over bottom and place 1/8" bead of caulk under lap.
- Fasten to fascia board every 24" with woodfast screw.
- Consider using compensating gable if roof is out of square or to avoid cutting very narrow panel for the ending panel.
- Compensating gable flashing will allow installation to begin or end up to 2" from gable edge.
Prow Gable Application

- Install the prow gable flashing on the roof prior to panels.
- Fasten to fascia board every 24" with woodfast screw.
- Fasten pan to sheathing with waferhead screw every 18" to 24" as close to the hemmed edge as possible. Cover screw heads with sealant/caulking.
- Trim panels to angle of prow, 2" from the edge of the raised portion of the flashing.

Note: Be sure to remove any burrs on the cut edge of the panel and use a damp cloth to wipe any filings from the panel.

- Apply butyl tape or 1/4" bead of sealant/caulking 3" from the raised edge of the prow flashing, (1" under end of panels). Apply a 1/4" bead of sealant/caulking to the top of the hem of the prow flashing.
- Fasten the panels as close to the hemmed edge of the prow flashing as possible.
- Due to the long cuts typical of the angle of the prow, using the 1/2" upending tool, bend the cut edge down 30 degrees or turn the edge under forming a hem.
Sidewall Application

- Sidewall flashing is used where wall runs parallel with slope.
- Install roofing panel first.
- Flash over rib if starting panels at wall or over upended edge of panel (pictured).
- Install flashing under siding (pictured). Attach to wall with waferhead screw for this option. 
  OPTION: Siding is cut 1/4" deep and lip is caulked into the cut to seal. Attach to wall with woodfast screw every 24".
  Note: Specify with lip if using this method of installation.
- Overlap flashing end to end 2" to 3" and caulk at lap.
Peak Flashing Application (R.E.C.)

- Notch 1" leg to fit over rib of panel.
- Fasten through peak flashing into ribs of panel every 24" with woodfast screw or rivit.
- Fasten through 4-3/4" leg of peak flashing into fascia board every 24" with woodfast screw.
- Overlap flashing end to end 2" to 3". Place 1/4" bead of caulk under lap.
- Fasten peak flashing at lap with rivet or woodfast screw.

Hemmed Peak Flashing (SLRECH)

- Specify pitch
- Slightly open hem
- 5" kick, .5" hem at 145°
Pitch Change Inside Application

- Install lower panels and all flashings associated with the lower roof. Upend panels, apply sealant/caulking to corners of up-ended pan.
- Notch 1" leg of flashing to fit over rib of panels.
- Attach upper leg of flashing to sheathing with a waferhead screw on the upper leg every 18" to 24" or as needed. Place sealant/caulking on screw head.
- Allow 3" overlap on flashing, apply three 1/4" beads of sealant/caulking under lap.
- Attach lower leg of flashing to every other rib, with a woodfast screw, rivet or stitch screw.
- Place a 1/4" bead of sealant/caulking on the upper leg of the flashing 1-1/2" from the break. Install the panels 1/2" from the break.

Note: Custom flashings may be required when pitches are close, e.g. 3:12 to 1:12.
Endwall Application

- Endwall flashing is used where the roof slopes away from a wall (i.e., clerestory or shed roof.)
- Up-end top of panel and apply sealants/caulking to the corner of the up-ended pans before installing flashing.
- Notch 1" leg of End Wall to fit over ribs of panels.
- Upper leg (2-1/2") is placed under siding.

OPTIION: Siding is cut 1/4" deep and the lip is caulked into the cut to seal.

Note: Specify with lip if using this method of installation.
- Attach flashing to every other rib of panel with rivet, woodfast screw or stitch screw.
- Overlap flashing end to end 2" to 3". Place 1/4" bead of sealant/caulking under lap.
Vented Endwall Application

- Vented Endwall flashing is used to provide ventilation at the wall. Cut out or leave the sheathing back 2" from the wall and cover with vent mesh/flyscreen.
- Upend top of panel and caulk the corners before installing the flashing.
- Place the vented Endwall flashing on top of the ribs of the panels. The upper leg (2-1/2") is placed under the siding.

**OPTION:** Siding is cut 1/4" deep and the lip is caulked into the cut to seal.

**Note:** Specify with lip if using this method of installation.

- Attach flashing to every other rib of panel with rivet, woodfast screw or stitch screw.
- Overlap flashing end to end 2" to 3". Place 1/4" bead of sealant/caulk under lap.

ENDWALL LAP

- **LAP UNDERLAYMENT OVER SCREW**
- **UNDERLAYMENT UP WALL 8"**
- **NEOPRENE WASHERED SCREW AT 12" O.C.**
- **UPEND PANEL END CAULK CORNERS**
- **VENTED EW17**
- **VENT MESH**
- **SL PANEL**
- **SHEATHING**
- **VENTED CLOSURE**
- **4" LAP**
- **3 BEADS OF SKINNING GUNNABLE BUTYL**
- **IF PAINTED, THIS SIDE**
- **.5" HEM, OPEN**
- **SPECIFY PITCH**
- **113° TYP. UNLESS NOTED**
Eave to Gable Transition

STEP 1

1.5" BEND UP 90° CUT

1.5" BEND DOWN 90°

SL PANEL SHOWN

PANEL SHOWN

StreamLine™/Snap-Loc Installation Guide - 2020
STEP 2

REMOVE TOP AND SIDE OF SUPPORT CLOSURE AT START OF HOOK EAVE. BASE OF SUPPORT FLASHING SHOULD BE FLUSH WITH END OF HOOK EAVE. SET IN SEALANT.

FASCIA BOARD, RAKE

FASCIA BOARD, EAVE

PANCAKE SCREW

SUPPORT FLASHING

HOOK EAVE

TABBED EAVE

STREAMLINE™ EL Flashings: 10'

Tabbed Eave

STEP 2
**Eave to Gable Transition**

**STEP 3**
- Place panel on top of support flashing, with upend of panel inside closure.
- Place fold against hook eave flashing.

**STEP 4**
- Cap gable and seal.
- Notch gable around eave.
- Fold panel around hook eave.

StreamLine™/Snap-Loc Installation Guide - 2020
Apply parts as described on the following pages. Please note that the 12-inch leg of the pan flashing used on a chimney application will need to be bent to the pitch of the roof.
The following instructions are applicable to most typical skylight or chimney applications. However, your individual application may be unique and require custom flashing and/or special installation. Be sure to check with the skylight manufacturer to determine recommended flashing and whether deviation will result in nullifying your warranty. The use of a cricket is advised in some situations, especially where the drainage is into a curb that exceeds 2’, or if the roof area will have a lot of debris falling on it. Crickets are specially made to fit the curb/chimney and are used in place of the head flashing. Installation information for the cricket and the head flashing is the same.

**Skylight / Chimney Application**

**Step 1:** Working from left to right, cut to fit, bend and install panel #1.

**Step 2:** Cut to fit, bend and install panel #2. *(Install additional panels as normal, between panels #1 and #2, as needed to cover width of skylight/chimney opening).*

**Step 3:** The next piece to install is the head flashing #3. First place a bead of skinning butyl sealant on top of panel #1 and #2 to stop any water from siphoning at the joint. Next, cut and bend the head flashing to fit. The artificial ribs should be ½” high. Set and fasten.

#3 is the Pan flashing. Order the proper size for the curb height of your skylight, 5-1/2" (SLP5) or 3-1/2" (SLP3).
Skylight / Chimney

**Note:** Skinning butyl sealant should be used at all joints and where the metal is to be overlapped.

**Note:** The care and attention to detail that is used when installing the flashings determines the overall finished appearance.

**Note:** The preceding information is designed as a general guideline to be used and is not the only acceptable method to flash a skylight.

---

**Step 4:** Working from left to right, cut and install panel #4, snapping it into place and continue fastening as usual.

**Step 5:** Cut and install panel #5. *(Install additional panels as normal, between panels #1 and #2, as needed to cover width of skylight/chimney opening).*

**Step 6:** Install the bottom flashing #6 as you would the standard End Wall flashing. Next, apply sidewall flashing #7 and #8 finishing off around the curb of the skylight.

---

*Diagram of part placement around the skylight.*

**Parts shown after they have been cut.**

**Dotted lines show where to cut.**

**Parts #6, #7 and #8 are all the Sidewall flashing (SLSW). The only difference is the way they are cut and bent on the job. Again, order the proper size curb height of your skylight.**

**Dotted lines show where to cut**

**Parts shown after they have been cut and bent.**
FOR PIPES LOCATED 20' OR GREATER FROM PIN POINT

Allows panel and pipe flashing to move with temperature change.

SINGLE 22 GAUGE PLATE

TWO OVERLAPPING 22 GAUGE PLATES
Pipe Penetration - on Rib

STEP 1

CUT HOLE IN PANEL AT LEAST 1" LARGER THAN PIPE

STEP 2

SCREW ZEE CLOSURE 4" O.C. MINIMUM

SEAL EXTERIOR OF ZEE CLOSURES

0.75" X 0.125" BUTYL TAPE
**STEP 3**

- **Bead of Sealant**
- **.75" x .125" Butyl Tape**
- **.5" Downturn on Cap.**
- **Hem Back Over Zee Closure or Fasten 4" O.C.**
- **Cut Hole 1" Larger Than Pipe**
- **Neoprene Washer**
- **Screw 4" O.C. Minimum**

**STEP 4**

- **Set Pipe Clamp at Top of Pipe Boot or Seal with UV Resistant Sealant**
- **UV Resistant Sealant at Base of Pipe Boot**
- **Neoprene Washer**
- **Screw 1.25" O.C. Minimum**
Pipe Penetration - on Pan

STEP 1
- Cut hole 1" larger than pipe
- .75" x .125" butyl tape
- Bead of sealant

STEP 2
- Set pipe clamp at top or use uv resistant sealant
- Neoprene washered screw 1.25" O.C.
- Pipe boot
### StreamLine™/Snap-Loc

**Flashing and Details Selection**

Flashing: 12’6” Standard - Hem: 1/2” Standard

<table>
<thead>
<tr>
<th>Flashing Description</th>
<th>Diagram</th>
<th>Scale</th>
<th>S.O.</th>
<th>Weight</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>EAVE LOW PITCH</strong></td>
<td><img src="Eave_Low_Pitch" alt="Diagram" /></td>
<td>1:2</td>
<td>6.25”</td>
<td>5.0 lbs.</td>
<td>IF PAINTED, THIS SIDE, <strong>.5” KICK, .5” HEM, OPEN</strong></td>
</tr>
<tr>
<td><strong>1 1/2” EAVE</strong></td>
<td><img src="1_1_2_Eave" alt="Diagram" /></td>
<td>1:2</td>
<td>6.5”</td>
<td>5.8 lbs.</td>
<td><strong>.5” KICK, .5” HEM, OPEN AT 145°</strong></td>
</tr>
<tr>
<td><strong>HOOK EAVE</strong></td>
<td><img src="Hook_Eave" alt="Diagram" /></td>
<td>1:2</td>
<td>8”</td>
<td>6.9 lbs.</td>
<td><strong>.5” KICK, .5” HEM, OPEN</strong></td>
</tr>
<tr>
<td><strong>EL 1”X3” EAVE FLASHING</strong></td>
<td><img src="El_Eave" alt="Diagram" /></td>
<td>1:2</td>
<td>4.5”</td>
<td>3.4 lbs.</td>
<td><strong>.5” KICK, .5” HEM, OPEN</strong></td>
</tr>
<tr>
<td><strong>NARROW GABLE</strong></td>
<td><img src="Narrow_Gable" alt="Diagram" /></td>
<td>1:3</td>
<td>5.6875”</td>
<td>5.4 lbs.</td>
<td><strong>.5” KICK, .5” HEM, OPEN</strong></td>
</tr>
<tr>
<td><strong>COMPENSATING GABLE</strong></td>
<td><img src="Compensating_Gable" alt="Diagram" /></td>
<td>1:3</td>
<td>8.0625”</td>
<td>7.0 lbs.</td>
<td><strong>.5” KICK, .5” HEM, OPEN</strong></td>
</tr>
<tr>
<td><strong>GABLE COMPENSATING HEMMED</strong></td>
<td><img src="Gable_Compensating" alt="Diagram" /></td>
<td>1:3</td>
<td>9.0625”</td>
<td>7.9 lbs.</td>
<td><strong>.5” KICK, .5” HEM, OPEN</strong></td>
</tr>
<tr>
<td><strong>GABLE G-17</strong></td>
<td><img src="Gable_G-17" alt="Diagram" /></td>
<td>1:3</td>
<td>9.75”</td>
<td>8.5 lbs.</td>
<td><strong>.5” KICK, .5” HEM, OPEN</strong></td>
</tr>
<tr>
<td><strong>C-FLASHING</strong></td>
<td><img src="C-Flashing" alt="Diagram" /></td>
<td>1:2</td>
<td>5” / 4.875”</td>
<td>4.5 lbs.</td>
<td><strong>.5” HEM, CLOSED</strong></td>
</tr>
</tbody>
</table>

**Weight Notes:**

- **SLELP** (Eave Low Pitch): Weight: 5.0 lbs., Scale: 1:2
- **SLE1.5** (1 1/2” Eave): Weight: 5.8 lbs., Scale: 1:2
- **SLEH** (Hook Eave): Weight: 6.9 lbs., Scale: 1:2
- **SLE13** (EL 1”X3” Eave Flashing): Weight: 3.4 lbs., Scale: 1:2
- **SLGN** (Narrow Gable): Weight: 5.4 lbs., Scale: 1:3
- **SLGC** (Compensating Gable): Weight: 7.0 lbs., Scale: 1:3
- **SLGCH** (Gable Compensating HEMMED): Weight: 7.9 lbs., Scale: 1:3
- **SLGG17** (Gable G-17): Weight: 8.5 lbs., Scale: 1:3
- **SLCF** (C-FLASHING): Weight: 4.5 lbs., Scale: 1:2

**Dimensions:**

- **.5” KICK, .5” HEM, OPEN**
- **145°**
- **90° OR ROOF PITCH**
StreamLine™/Snap-Loc
Flashing and Details Selection
Flashing: 12’6” Standard - Hem: 1/2” Standard

**BOX GABLE**
(SLGN)

- IF PAINTED, THIS SIDE
- 2”
- 1”
- .5” HEM
- 4”
- 96°
- .5” KICK, .5” HEM, OPEN
- 145°

**BOX GABLE NO HEM**
(SLGBNH)

- IF PAINTED, THIS SIDE
- 2”
- 1”
- .5” KICK
- 145°

**FIELD NOTCHED RIDGE (UNVENTED)**
(SLRS)

- IF PAINTED, THIS SIDE
- 6”
- 5/8”
- 96°
- 3/4”
- 117° TYP, UNLESS NOTED
- .5” OPEN HEM

**RIDGE FULL VENTED**
(SLRFV)

- IF PAINTED, THIS SIDE
- 7”
- 96°
- 5/4”

**R17 RIDGE**
(SLR17)

- IF PAINTED, THIS SIDE
- 7.125”
- 117° TYP, UNLESS NOTED
- .5” OPEN HEM

**HEMMED PEAK FLASHING**
(SLRECH)

- S.O. 11.75”
- 6”
- 113°
- 5”
- SLIGHTLY OPEN HEM

**FIELD NOTCHED PEAK FLASHING**
(SLREC)

- IF PAINTED, THIS SIDE
- 5.75”
- SPECIFY PITCH
- 4.25”

**VENTED PEAK FLASHING**
(SLRECV)

- S.O. 14.625”
- 6”
- 113°
- 5”
- SLIGHTLY OPEN HEM

**5.5” PAN FLASHING**
(SLP5)

- S.O. 18”
- 12½”
- WEIGHT: 8.2 LBS.

**3.5” PAN FLASHING**
(SLP3)

- S.O. 16”
- 12½”
- WEIGHT: 7.6 LBS.
FIELD NOTCHED HIP
(SLHS)

IF PAINTED, THIS SIDE

SPECIFY PITCH

IF PAINTED, THIS SIDE

SPECIFY PITCH

SCALE 1:4
S.O. 14.75"
WEIGHT: 12.1 LBS.

VALLEY FLASHING 24" HEMMED
(SLVF24H)

IF PAINTED, THIS SIDE

.5" HEM, OPEN

SPECIFY PITCH

IF PAINTED, THIS SIDE

SPECIFY PITCH

SCALE 1:7
S.O. 24"
WEIGHT: 19.6 LBS.

VALLEY WIDE FLASHING
(SLVFW)

.5" HEM, OPEN

IF PAINTED, THIS SIDE

SPECIFY PITCH

SCALE 1:5
S.O. 34.75"
WEIGHT: 28.2 LBS.

GUTTER HANGER
(AGH6)

.5"

1"

6"

SCALE 1:2
S.O. 8"
WEIGHT: 6.5 LBS.

HIP/RIDGE (SPECIFY)
(SLHR)

IF PAINTED, THIS SIDE

0.5" HEM, OPEN

SPECIFY PITCH

SCALE 1:4
S.O. 12.25"
WEIGHT: 10.1 LBS.

VALLEY FLASHING 24"
(SLVF24)

IF PAINTED, THIS SIDE

SPECIFY PITCH

SCALE 1:7
S.O. 24"
WEIGHT: 19.6 LBS.

STREAMLINE™/Snap-Loc
Flashing and Details Selection
Flashings: 12'6" Standard - Hem: 1/2" Standard

WEIGHT: 10.1 LBS.

SCALE 1:4
S.O. 12.25"

WEIGHT: 12.1 LBS.

SCALE 1:4
S.O. 14.75"

STREAMLINE™/Snap-Loc
Flashings: 12'6" Standard - Hem: 1/2" Standard

VALLEY WIDE FLASHING
(SLVFW)

.5" HEM, OPEN

IF PAINTED, THIS SIDE

SPECIFY PITCH

S.O. 34.75"
WEIGHT: 28.2 LBS.

SCALE 1:5

GUTTER HANGER
(AGH6)

.5"

1"

6"

SCALE 1:2
S.O. 8"
WEIGHT: 6.5 LBS.

STREAMLINE™/Snap-Loc
Flashings: 12'6" Standard - Hem: 1/2" Standard

WEIGHT: 10.1 LBS.

SCALE 1:4
S.O. 12.25"

WEIGHT: 12.1 LBS.

SCALE 1:4
S.O. 14.75"
## StreamLine™/Snap-Loc

**Flashing and Details Selection**

**Flashing:** 12'6" Standard - Hem: 1/2" Standard

### PROW (SLPF)

- IF PAINTED, THIS SIDE
- 5" HEM, OPEN
- 12.5'

**SCALE:** 1:6  
**S.O.:** 20"  
**WEIGHT:** 13.8 LBS.

### SIDEWALL (SLSW)

- IF PAINTED, THIS SIDE
- 4'

**SCALE:** 1:3  
**S.O.:** 6"  
**WEIGHT:** 5.0 LBS.

### COMPENSATING SIDEWALL (SLSWC)

- IF PAINTED, THIS SIDE
- 4'

**SCALE:** 1:3  
**S.O.:** 7"  
**WEIGHT:** 5.8 LBS.

### HEMMED ENDWALL (SLEWH)

- IF PAINTED, THIS SIDE
- 4'

**SCALE:** 1:3  
**S.O.:** 9.5"  
**WEIGHT:** 7.9 LBS.

### FIELD NOTCHED ENDWALL (SLEWN)

- IF PAINTED, THIS SIDE
- SPECIFY PITCH
- 5'

**SCALE:** 1:3  
**S.O.:** 9.75"  
**WEIGHT:** 8.1 LBS.

### EW-17 VENTED ENDWALL (SLEW17)

- IF PAINTED, THIS SIDE
- SPECIFY PITCH
- 1.125'

**SCALE:** 1:4  
**S.O.:** 13.25"  
**WEIGHT:** 11.5 LBS.

### FIELD NOTCHED INSIDE PITCH CHANGE (SLPCIN)

- IF PAINTED, THIS SIDE
- SPECIFY PITCH
- FIELD NOTCH

**SCALE:** 1:5  
**S.O.:** 11"  
**WEIGHT:** 9.1 LBS.

### FIELD NOTCHED OUTSIDE PITCH CHANGE (SLPCON)

- IF PAINTED, THIS SIDE
- SPECIFY PITCH
- FIELD NOTCH

**SCALE:** 1:5  
**S.O.:** 12"  
**WEIGHT:** 9.9 LBS.

### ZEE CLOSURE (SLZC)

- IF PAINTED, THIS SIDE
- 1" Streamline 5/8" Snap Lock

**SCALE:** 1:2  
**S.O.:** 3" / 2.875"  
**WEIGHT:** 2.64 LBS.
**Order Form**

- **New Order**
- **Add-on Order**
- **Quote**

Fax to: 425-485-2710  
PO #:  
Date:  
Time:  

- **Job Name:**  
- **Ship To:**

- **Will Call**  
- **Delivery**

- **Day:**  
- **Delivery Date:**  

- **Agricultural**
- **Residential**
- **Commercial**
- **Route:**

**Panels with * need Pattern Choice:**
- □ Ribs
- □ Striations
- □ Flat

**Panels with ** need Pattern Choice:**
- □ Striations
- □ Flat
- □ 1 V-Groove
- □ 2 V-Grooves

### Panels & Flashing Items

- **All Kynar Easy-Lock, Lifetime Soffit, SmoothWall, ShadowLine, Versa-Span, MS-150, & MS-200 flashings are 10’**
- **All ArmorTech Snap-Loc, StreamLine, Ultra-Panel, Wide-Rib, Hi-Rib, GR-7, PBR, Marion “R”, 4-V, HR-34 & Corrugated flashings are 12’6”**

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<th>Quantity</th>
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<th>Item Description</th>
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**Forgetting Anything?**
- Underlayment?
- Screws?
- Clips?
- Caulking?
- Closures?

5927 243th St. • Woodinville, WA 98072 • F: 425-485-2710 • P: 425-485-3003 • www.championmetal.com
Customer Name: ___________________________  Job Name: ________________________

Gauge: __________  Color: __________________________

Please provide a drawing for each flashing with precise measurements and angles

Fax to: 425-485-2710