



# CHAMPION METAL

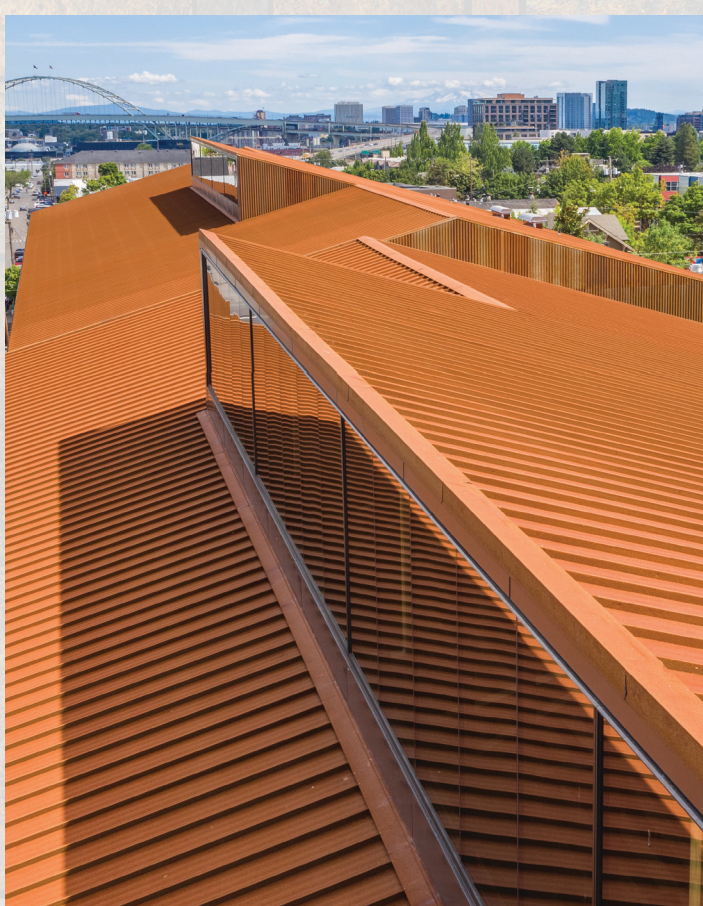
*a Taylor Metal Company*

**Rusteel Plus™** is an ideal design option for that classic, historic, weathered look.

Rusteel Plus™ quickly and naturally forms a layer of rust or patina when exposed to various atmospheric and weather conditions.

The attractive aged appearance of Rusteel Plus™ often blends delightfully with the surrounding natural environment. Its appearance develops and changes with time.

**Available in most of Champion Metal's profiles.**



**Redfox Commons, Portland, OR**  
Featuring 16" MS200™ Roof Panels &  
Custom Contour Series™ Wall Panels



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## Rusteel Plus™

### Key Features

Rusteel Plus™ (A606 type 4) is a 22 gauge steel material. It is not a painted product, nor does it have a metallic coating such as hot-dipped galvanized.

Rusteel Plus™ is not the same as cold-rolled steel. It has superior corrosion resistance over cold-rolled steel.

Rusteel Plus™ contains additional alloys, including copper, nickel and chromium. These alloys help the oxidized panel surface form a protective barrier which helps to slow down the corrosion process, and extends the life of the product.

This atmospheric corrosion resistant steel was developed to be used where higher strength and longer life cycle material were desired than with cold-rolled steel.

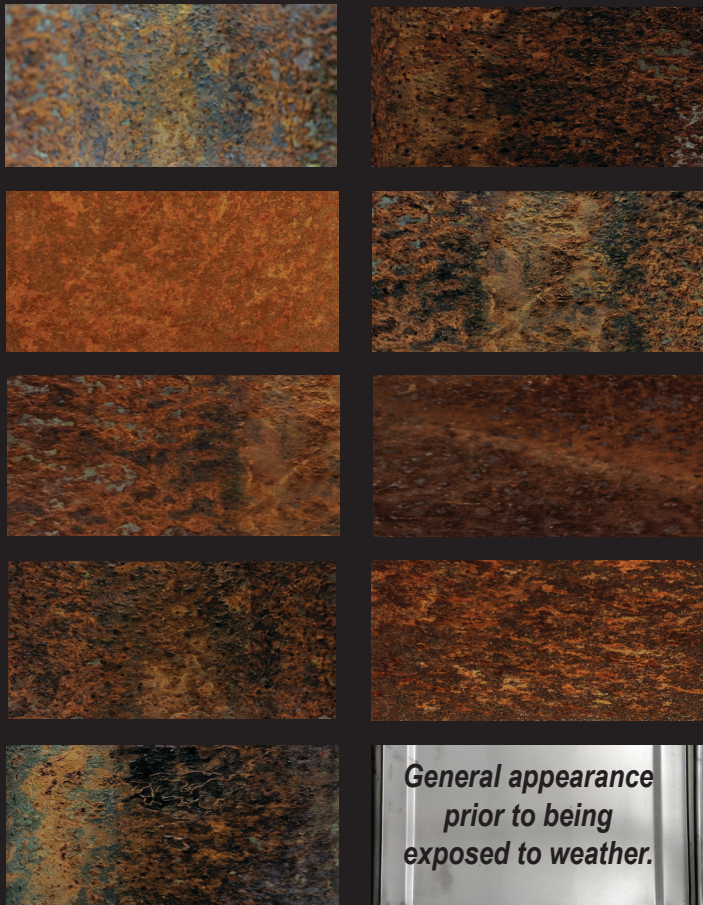


**Adante Winery, Dallas, OR**  
Featuring 18" MS200™ Roof Panels &  
Classic 7/8" Corrugated™ Wall Panels



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**Examples of the varieties of the possible  
natural finishes resulting with Rusteel Plus™.**



*General appearance  
prior to being  
exposed to weather.*

***Disclaimer: Rusteel Plus™ has no metallic  
coating, is unpainted and has no warranty.***

## **Material Considerations**

- Rusteel Plus™ (A606-4) is best suited for dryer, less humid environments and is not recommended for marine environments.
- The designer should be aware of rust runoff on decks and concrete without gutter protection or separation.
- Rust run-off will likely stain surrounding areas.
- Although Rusteel Plus™ is more corrosion resistant than cold-rolled steel, it will continue to corrode over time.
- Panels that are nested together should not be left out in the weather, as the panels may rapidly weather to an undesirable finish.
- Avoid siding coming in contact with soil.
- Avoid dissimilar metals contacting Rusteel Plus™.
- Painted stainless steel fasteners recommended.
- Material does not arrive pre-rusted. Natural rust occurs when panel is exposed to weather.
- The surface will develop a weathered orange-brown oxide that helps to resist or slow down corrosion. The color of natural patina will vary.
- Printed color chip provides a close representation of the Rusteel Plus™ (A606-4) finish.
- Metal samples are available upon request.
- Matching flashings available.



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[www.championmetal.com](http://www.championmetal.com)